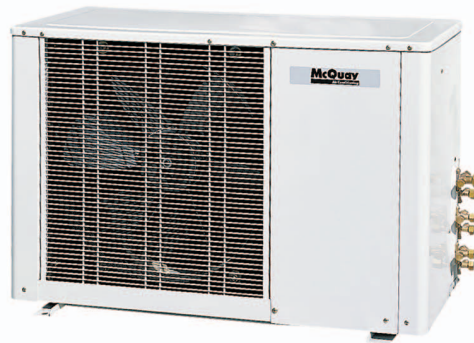


Multi Split Systems

Models: MMSD - A/AR
MMST - A/AR
MMSH - A/AR
M4MSD - A/AR
M4MST - A/AR



MSD



MST



MSH

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Note : Installation and maintenance are to be performed only by qualified personnel who are familiar with local codes and regulations, and experienced with this type of equipment.

Caution: Sharp edges and coil surfaces are a potential injury hazard. Avoid contact with them.

Warning : Moving machinery and electrical power hazard. May cause severe personal injury or death. Disconnect and lock off power before servicing equipment.

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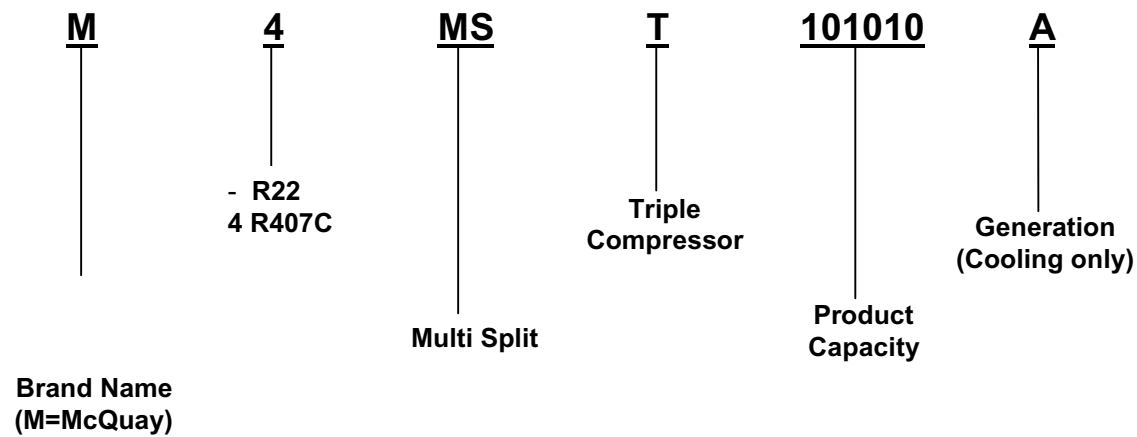
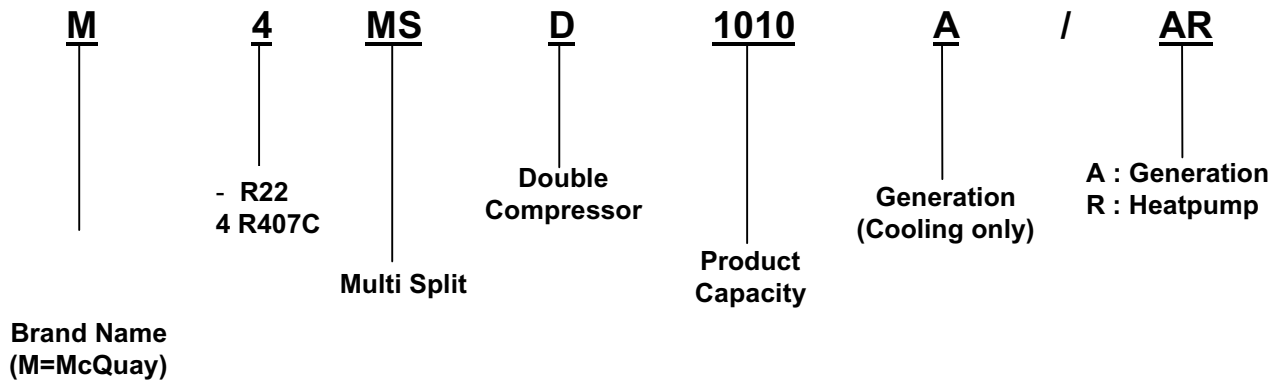
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General Information

Product Nomenclature :

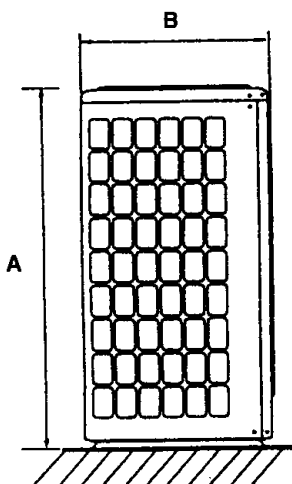
Example :



Feature

Triple S (Slim – Short – Stable)

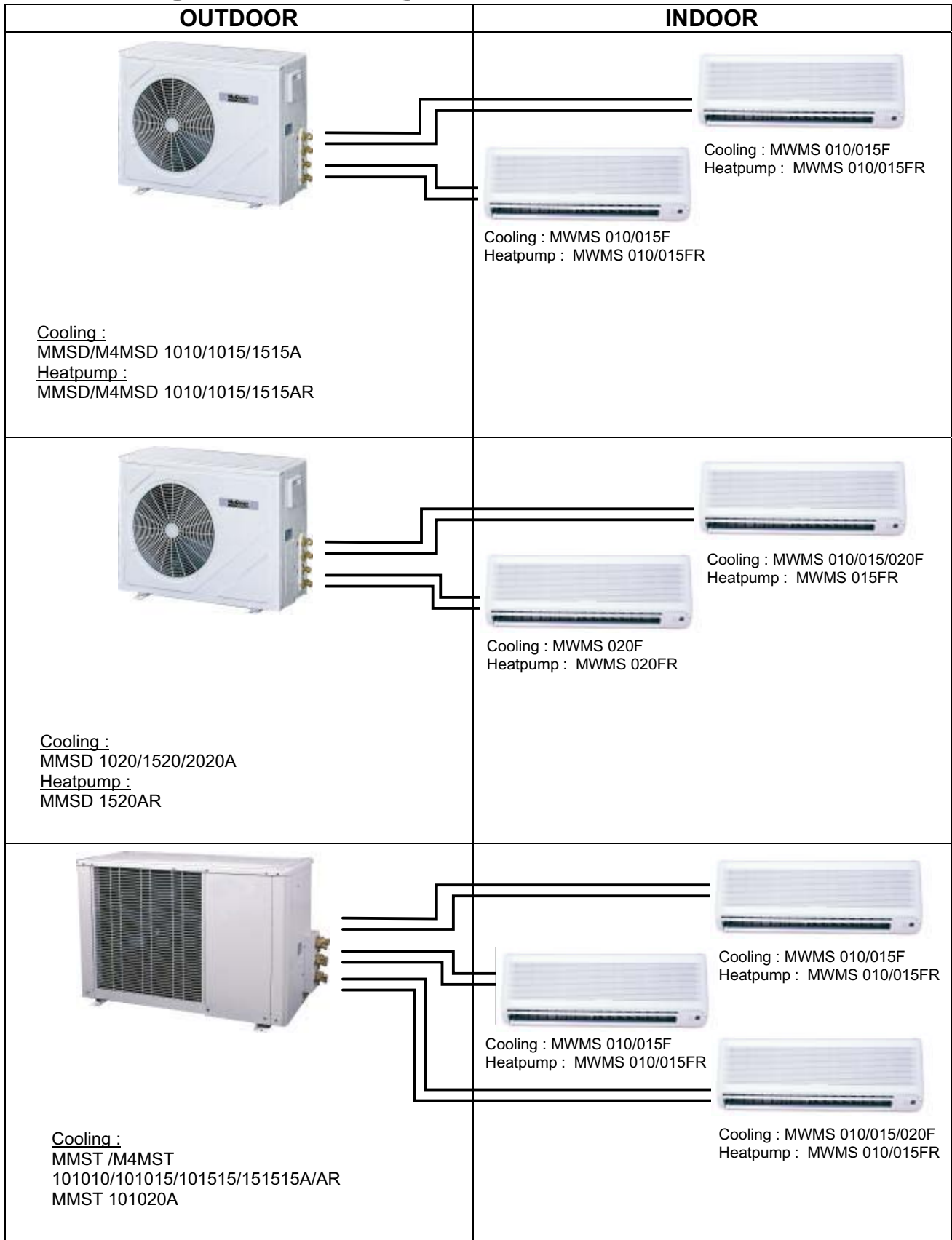
Slim and short outdoor unit can be easily installed even in a narrow balcony and passageway, and yet have a stable profile.

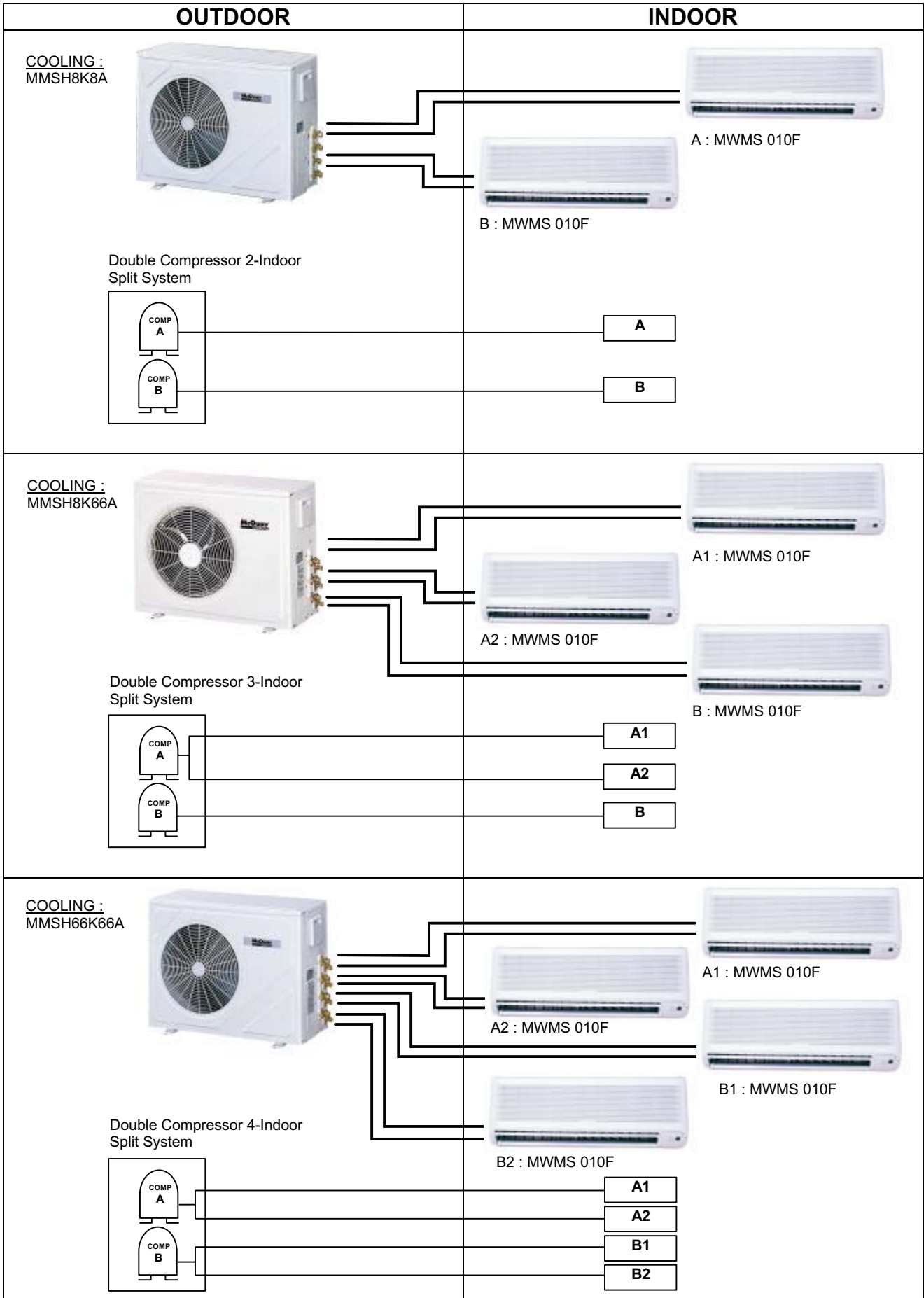


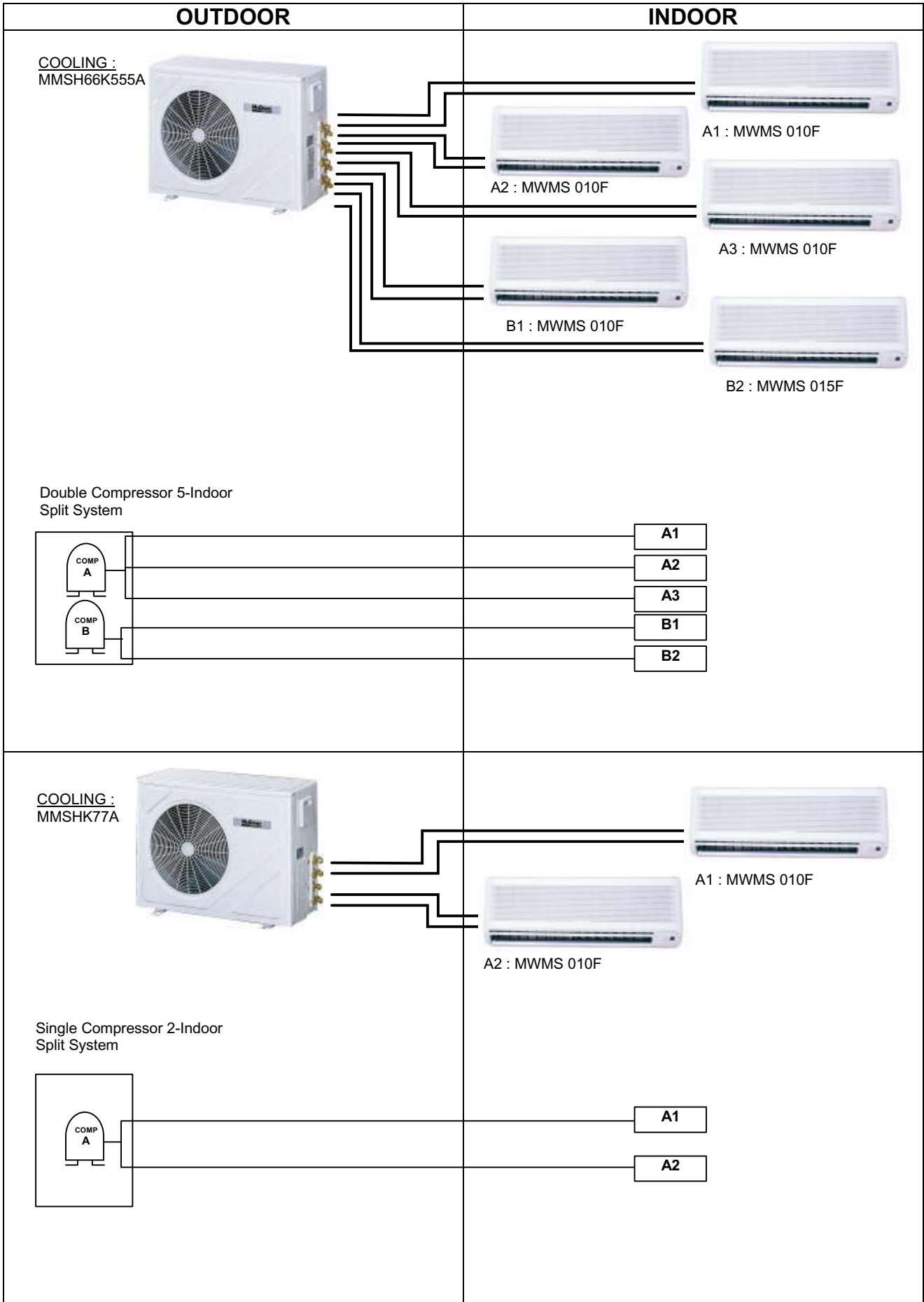
Air Discharge

MODEL	A (cm)	B (cm)
MMSD/M4MSD 1010/1015/1515 A/AR	64.6	33.5
MMSD 1020A/1520A/AR/2020A	64.95	43.7
MMST/M4MST 101010A/101015A/101515A/151515A/AR MMST 101020A	64.95	43.7
MMSH 8K8A/8K66KA/66K66A/66K555A	64.6	33.5
MMSHK77A	49.4	27.5

Coupling Versatility







Specifications

MMSD SERIES (50/60Hz) – COOLING ONLY

MODEL	OUTDOOR UNIT		MMSD1010A		MMSD1015A		MMSD1515A		
	INDOOR UNIT		MWMS010F	MWMS010F	MWMS010F	MWMS015F	MWMS015F	MWMS015F	
NOMINAL COOLING CAPACITY	kcal/h		2,394	2,394	2,394	3,200	3,200	3,200	
	W		2,784	2,784	2,784	3,721	3,721	3,721	
POWER CONSUMPTION	Btu/h		9,500	9,500	9,500	12,700	12,700	12,700	
	W		1,018 / 1,010	1,018 / 1,010	1,018 / 1,010	1,459 / 1,350	1,459 / 1,010	1,459 / 1,010	
RUNNING CURRENT	ONE UNIT RUNNING (50/60Hz)		1,866 / 1,820		2,307 / 2,250		2,748 / 2,680		
	TWO UNITS RUNNING (50/60Hz)		W		A		A		
POWER SOURCE	ONE UNIT RUNNING (50/60Hz)		4.50 / 4.60		4.50 / 4.60		6.40 / 6.20		
	TWO UNITS RUNNING (50/60Hz)		A		8.30 / 8.50		10.20 / 10.50		
REFRIGERANT		V/Ph/Hz		220-240 / 1 / 50		208-230 / 1 / 60		R22	
INDOOR UNIT	FAN TYPE		ANTI FUNGUS CROSS FLOW FAN						
	AIR FLOW		cfm/cmm						
	FAN MOTOR		4 POLES x 10W						
	RATED INPUT POWER (50/60Hz)		W		26 / 26		26 / 26		
	RATED RUNNING CURRENT (50/60Hz)		A		0.11/ 0.12		0.11/ 0.12		
	FAN MOTOR PROTECTION		BUILT IN THERMAL FUSE						
	MATERIAL		SEAMLESS COPPER (INNER GROOVED TUBE)						
	DIAMETER		mm/in		7.0 / 0.276		0.32 / 0.013		
	THICKNESS		mm/in		0.11 / 0.0043		2		
	MATERIAL		ALUMINIUM (HYDROPHILIC SLIT FIN)						
THICKNESS		mm/in		0.11 / 0.0043		18			
ROW		2							
FIN PER INCH		18							
FACE AREA		m ² /ft ²		0.198 / 2.131		290 / 11.4			
DIMENSION	HEIGHT		mm/in		815 / 32.1		179 / 7.0		
	WIDTH		mm/in		179 / 7.0		9.5		
	DEPTH		mm/in		38 / 32 / 29		38 / 34 / 31		
WEIGHT		kg		9.5		38 / 34 / 31			
SOUND LEVEL - H / M / L		dBA		38 / 32 / 29		38 / 34 / 31			
CONTROL	ROOM TEMPERATURE		THERMOSTAT ELECTRONIC CONTROL						
	AIR DISCHARGE OPERATION		AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)						
	CONDENSATE DRAIN SIZE		mm/in		16 / 0.63		LCD WIRELESS MICRO COMPUTER REMOTE CONTROL		
AIR FILTER		ANTI FUNGUS POLYPROPYLENE FILTER							
PACKING DIMENSION	HEIGHT		mm/in		371 / 14.6		875 / 34.4		
	WIDTH		mm/in		875 / 34.4		269 / 10.6		
	DEPTH		mm/in		269 / 10.6		ROTARY COMPRESSOR		
OUTDOOR UNIT	COMPRESSOR TYPE		ROTARY COMPRESSOR						
	NUMBER		2		2		2		
	CAPACITOR (50/60Hz)		μF		30 / 30		30 / 30		
	LOCK ROTOR AMP. (50/60Hz)		A		20 / 26		25 / 33		
PROTECTION DEVICE		OVERLOAD PROTECTION							
FAN TYPE / DRIVE		PROPELLER / DIRECT							
BLADE MATERIAL		GLASS REINFORCED ACRYL STYRENE RESIN							
DIAMETER		mm/in		420 / 16.5		0.66 / 0.80			
RATED RUNNING CURRENT (50/60Hz)		A		0.66 / 0.80		80 / 80			
RATED OUTPUT POWER (50/60Hz)		W		152 / 178		SEAMLESS BARE COPPER			
RATED INPUT POWER (50/60Hz)		W		152 / 178		SEAMLESS INNER GROOVED COPPER			
COIL	MATERIAL		mm/in		9.52 / 3/8		0.35 / 0.014		
	DIAMETER		mm/in		0.35 / 0.014		ALUMINIUM (SLIT FIN TYPE)		
	THICKNESS		mm/in		0.127 / 0.005		2		
	MATERIAL		ALUMINIUM (SLIT FIN TYPE)						
	THICKNESS		mm/in		0.127 / 0.005		14		
	ROW		2						
FIN PER INCH		16							
FACE AREA		m ² /ft ²		0.51 / 5.53		646 / 25.4			
DIMENSION	HEIGHT		mm/in		840 / 33.1		330 / 13		
	WIDTH		mm/in		330 / 13		62		
	DEPTH		mm/in		62		63		
WEIGHT		kg		63		56			
SOUND LEVEL		dBA		56		64			
CASING	MATERIAL		GALVANISED MILD STEEL						
	THICKNESS		mm/in		0.8 / 0.031		EPOXY - POLYESTER POWDER		
	FINISHING		EPOXY - POLYESTER POWDER						
PIPE	TYPE		FLARE VALVE						
	SIZE		mm/in		6.35 / 1/4		6.35 / 1/4		
PACKING DIMENSION	LIQUID		mm/in		6.35 / 1/4		12.7 / 1/2		
	GAS		mm/in		9.52 / 3/8		710 / 28.0		
	HEIGHT		mm/in		982 / 38.7		461 / 18.1		
DIMENSION	WIDTH		mm/in		982 / 38.7		461 / 18.1		
	DEPTH		mm/in		461 / 18.1				

- 1) ALL SPECIFICATIONS ARE SUBJECTED TO CHANGE BY THE MANUFACTURER WITHOUT PRIOR NOTICE.
- 2) ALL UNITS ARE BEING TESTED AND COMPLY TO ARI 210/240-94
- 3) NOMINAL COOLING AND HEATING CAPACITY ARE BASED ON THE CONDITIONS BELOW :
 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

M4MSD SERIES – COOLING ONLY

MODEL	OUTDOOR UNIT	M4MSD1010A		M4MSD1015A		M4MSD1515A	
	INDOOR UNIT	MWMS010F	MWMS010F	MWMS010F	MWMS015F	MWMS015F	MWMS015F
NOMINAL COOLING CAPACITY		kcal/h	2268	2268	2268	3024	3024
		W	2638	2638	2638	3517	3517
		Btu/h	9000	9000	9000	12000	12000
POWER	ONE UNIT RUNNING	W	975	975	975	1370	1370
CONSUMPTION	TWO UNITS RUNNING	W		1980		2175	2570
RUNNING CURRENT	ONE UNIT RUNNING	A	4.10	4.10	4.10	6.20	6.20
	TWO UNITS RUNNING	A		7.50		9.60	11.60
POWER SOURCE		V/Ph/Hz	220-240 / 1 / 50				
REFRIGERANT			R407C				
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN				
		AIR FLOW	cfm/ L/s	300 / 142			
		FAN MOTOR		4 POLES x 10W	4 POLES x 10W	4 POLES x 12W	4 POLES x 12W
		RATED INPUT POWER	W	25	25	26	26
		RATED RUNNING CURRENT	A	0.11	0.11	0.11	0.11
	FAN MOTOR PROTECTION		BUILT IN THERMAL FUSE				
	COIL	TUBE	MATERIAL	SEAMLESS COPPER (INNER GROOVED TUBE)			
			DIAMETER	mm/in	7.0 / 0.276		
			THICKNESS	mm/in	0.32 / 0.013		
		FIN	MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)			
			THICKNESS	mm/in	0.11 / 0.0043		
	ROW		2				
	FIN PER INCH		18				
	FACE AREA	m ² /ft ²	0.198 / 2.131				
	DIMENSION	HEIGHT	mm/in	290 / 11.4			
WIDTH		mm/in	815 / 32.1				
DEPTH		mm/in	179 / 7.0				
WEIGHT	kg	9.5					
SOUND LEVEL - H / M / L	dBA	38 / 34 / 30		38 / 35 / 31			
CONTROL	ROOM TEMPERATURE	THERMOSTAT ELECTRONIC CONTROL					
	AIR DISCHARGE OPERATION	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)					
		LCD WIRELESS MICRO COMPUTER REMOTE CONTROL					
CONDENSATE DRAIN SIZE	mm/in	16 / 0.63					
AIR FILTER		ANTI FUNGUS POLYPROPYLENE FILTER					
PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6				
	WIDTH	mm/in	875 / 34.4				
	DEPTH	mm/in	269 / 10.6				
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE	ROTARY COMPRESSOR				
		NUMBER	2	2	2	2	
		CAPACITOR	µF	30	30	30	30
		LOCK ROTOR AMP.	A	20	20	32	32
	PROTECTION DEVICE		OVERLOAD PROTECTION				
	FAN	FAN TYPE / DRIVE	PROPELLER / DIRECT				
		BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN				
		DIAMETER	mm/in	406 / 16			
		RATED RUNNING CURRENT	A	0.72			
		MOTOR OUTPUT	W	80			
RATED INPUT POWER	W	170					
COIL	TUBE	MATERIAL	SEAMLESS INNER GROOVED COPPER				
		DIAMETER	mm/in	9.52 / 3/8			
		THICKNESS	mm/in	0.35 / 0.014			
	FIN	MATERIAL	ALUMINIUM (SLIT FIN TYPE)				
		THICKNESS	mm/in	0.127 / 0.005			
ROW		2					
FIN PER INCH		16					
FACE AREA	m ² /ft ²	0.51 / 5.53					
DIMENSION	HEIGHT	mm/in	646 / 25.4				
	WIDTH	mm/in	840 / 33.1				
	DEPTH	mm/in	330 / 13				
WEIGHT	kg	62	63		64		
SOUND LEVEL	dBA	54					
CASING	MATERIAL	GALVANISED MILD STEEL					
	THICKNESS	mm/in	0.8 / 0.031				
	FINISHING		EPOXY - POLYESTER POWDER				
PIPE	TYPE	FLARE VALVE					
	SIZE	LIQUID	mm/in	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4
		GAS	mm/in	9.52 / 3/8	9.52 / 3/8	12.7 / 1/2	12.7 / 1/2
PACKING DIMENSION	HEIGHT	mm/in	710 / 28.0				
	WIDTH	mm/in	982 / 38.7				
	DEPTH	mm/in	461 / 18.1				

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 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

MMSD SERIES (50/60Hz) – COOLING ONLY

MODEL	OUTDOOR UNIT		MMSD1020A		MMSD1520A		MMSD2020A	
	INDOOR UNIT		MWMS010F	MWMS020F	MWMS015F	MWMS020F	MWMS020F (x2)	
NOMINAL COOLING CAPACITY		kcal/h	2,394	4,536	3,200	4,536	4,536	
		W	2,784	5,275	3,721	5,275	5,275	
		Btu/h	9,500	18,000	12,700	18,000	18,000	
POWER CONSUMPTION	ONE UNIT RUNNING (50/60Hz)	W	970 / 960	2,076 / 2,070	1,464 / 1,240	2,076 / 2,070	2,330 / 2,070	
	TWO UNITS RUNNING (50/60Hz)	W	3,050 / 2,860		3,350 / 3,120		4,554 / 3,950	
RUNNING CURRENT	ONE UNIT RUNNING (50/60Hz)	A	4.5 / 4.5	10.2 / 9.8	6.0 / 5.9	10.2 / 9.8	11.2 / 9.8	
	TWO UNITS RUNNING (50/60Hz)	A	14.7 / 13.0		16.2 / 14.2		21.8 / 18.4	
POWER SOURCE		V/Ph/Hz	220-240 / 1 / 50 / 208-230 / 1 / 60					
REFRIGERANT			R22					
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN					
		AIR FLOW	cfm/cmm	300 / 8.50	420 / 11.90	300 / 8.50	420 / 11.90	420 / 11.90
		FAN MOTOR		4 POLES x 10W	4 POLES x 20W	4 POLES x 10W	4 POLES x 20W	4 POLES x 20W
		RATED INPUT POWER (50/60Hz)	W	26 / 26	40 / 46	26 / 26	40 / 46	40 / 46
		RATED RUNNING CURRENT (50/60Hz)	A	0.11 / 0.12	0.19 / 0.23	0.11 / 0.12	0.19 / 0.23	0.19 / 0.23
		FAN MOTOR PROTECTION		BUILT IN THERMAL FUSE				
	COIL	TUBE	MATERIAL	SEAMLESS COPPER (INNER GROOVED TUBE)				
			DIAMETER	mm/in	7.0 / 0.276	9.52 / 3/8	7.0 / 0.276	9.52 / 3/8
		THICKNESS	mm	0.32	0.36	0.32	0.36	0.36
		FIN	MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)				
THICKNESS			mm	0.11	0.11	0.11	0.11	0.11
ROW			2	2	2	2	2	
	FIN PER INCH		18	14	18	14	14	
	FACE AREA	m ² /ft ²	0.198 / 2.131	0.224 / 2.411	0.198 / 2.131	0.224 / 2.411	0.224 / 2.411	
DIMENSION	HEIGHT	mm	290	372	290	372	372	
	WIDTH	mm	815	1,043	815	1,043	1,043	
	DEPTH	mm	179	189	179	189	189	
WEIGHT		kg	9.5	14.5	9.5	14.5	14.5	
SOUND LEVEL - H / M / L		dBA	38 / 32 / 29	46 / 44 / 40	38 / 32 / 29	46 / 44 / 40	46 / 44 / 40	
CONTROL	ROOM TEMPERATURE		THERMOSTAT ELECTRONIC CONTROL					
	AIR DISCHARGE OPERATION		LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT) LCD REMOTE CONTROL / WIRED CONTROL					
CONDENSATE DRAIN SIZE		mm	16	20	16	20	20	
AIR FILTER			ANTI FUNGUS POLYPROPYLENE HONEYCOMB FILTER					
PACKING DIMENSION	HEIGHT	mm	371	484	371	484	484	
	WIDTH	mm	875	1,123	875	1,123	1,123	
	DEPTH	mm	269	292	269	292	292	
COMP.	COMPRESSOR TYPE		ROTARY COMPRESSOR					
	NUMBER		2		2		2	
	CAPACITOR (50/60Hz)	µF	30 / 30	45 / 40	30 / 30	45 / 40	45 / 40	
	LOCK ROTOR AMPERE (50/60Hz)	A	20 / 26	56 / 40	25 / 33	56 / 40	56 / 40	
	PROTECTION DEVICE		OVERLOAD PROTECTION					
FAN	FAN TYPE / DRIVE		PROPELLER / DIRECT					
	BLADE MATERIAL		ALUMINIUM ALLOY WITH ELECTRO - DEPOSITED EPOXY & CHROMATE			GLASS REINFORCED ACRYL STYRENE RESIN		
	DIAMETER	mm/in	457.2 / 18		490 / 19.3			
	RATED RUNNING CURRENT (50/60Hz)	A	0.61 / 0.82		0.93 / 1.4			
	RATED OUTPUT POWER (50/60Hz)	W	50 / 92		150 / 166			
	RATED INPUT POWER (50/60Hz)	W	137 / 180		214 / 291			
COIL	TUBE	MATERIAL	SEAMLESS BARE COPPER TUBE					
		DIAMETER	mm/in	9.52 / 3/8		0.35 / 0.014		
	THICKNESS	mm/in	0.127 / 0.005					
	FIN	MATERIAL	ALUMINIUM (SLIT FIN TYPE)					
		THICKNESS	mm/in	0.127 / 0.005				
		ROW		3	3	3	3	
	FIN PER INCH		14	14	14	14		
	FACE AREA	m ² /ft ²	0.586 / 6.31	0.586 / 6.31	0.586 / 6.31	0.586 / 6.31		
DIMENSION	HEIGHT	mm/in	631.7 / 24.9	631.7 / 24.9	631.7 / 24.9	631.7 / 24.9		
	WIDTH	mm/in	960 / 37.8	960 / 37.8	960 / 37.8	960 / 37.8		
	DEPTH	mm/in	437 / 17.2	437 / 17.2	437 / 17.2	437 / 17.2		
WEIGHT		kg	95	99	99	106		
SOUND LEVEL		dBA	59	59	59	61		
CASING	MATERIAL		GALVANISED MILD STEEL					
	THICKNESS	mm/in	1.0 - 1.2 / 0.039 - 0.047					
	FINISHING		EPOXY - POLYESTER POWDER					
PIPE	TYPE		FLARE VALVE / FITTING					
	SIZE		6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4		
PACKING DIMENSION	LIQUID	mm/in	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4		
	GAS	mm/in	9.52 / 3/8	15.88 / 5/8	12.70 / 1/2	15.88 / 5/8		
	HEIGHT	mm	824	824	824	824		
	WIDTH	mm	1194	1194	1194	1194		
	DEPTH	mm	611	611	611	611		

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3) NOMINAL COOLING AND HEATING CAPACITY ARE BASED ON THE CONDITIONS BELOW :

a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR

4) ALLOWABLE OPERATING RANGE

a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

MMST SERIES (50Hz) – COOLING ONLY

MODEL	INDOOR UNIT	MMST101010A	MMST101015A	MMST101515A	MMST151515A	MMST101020A*					
	OUTDOOR UNIT	3 x MWMS010F	2 x MWMS010F	MWMS015F	MWMS010F	2 x MWMS015F	3 x MWMS015F	2 x MWMS010F	MWMS020F		
NOMINAL COOLING CAPACITY	kcal/h	3 x 2,394	2 x 2,394	3,200	2,394	2 x 3,200	3 x 3,200	2 x 2,394	4,536		
	W	3 x 2,784	2 x 2,784	3,721	2,784	2 x 3,721	3 x 3,721	2 x 2,784	5,275		
TOTAL POWER CONSUMPTION (50/60Hz)	W	2,616 / 2,679	3,136 / 3,097		3,656 / 3,513		4,176 / 3,933		3,955 / -		
TOTAL RUNNING CURRENT (50/60Hz)	A	11.1 / 12.6	13.6 / 14.5		16.0 / 16.4		18.4 / 18.3		17.5 / -		
POWER SOURCE	V/Ph/Hz	220 - 240 / 1 / 50 / 208-230 / 1 / 60									
REFRIGERANT R22											
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN								
		AIR FLOW	cfm / L/s	300 / 142						420 / 11.90	
		FAN MOTOR		4 POLES x 10W						4 POLES x 20W	
		INPUT POWER (50/60Hz)	W	26 / 26						26 / -	40 / -
		RUNNING CURRENT (50/60Hz)	A	0.11 / 0.12						0.11 / -	0.19 / -
INDOOR UNIT	COIL	BUILT-IN THERMAL FUSE									
		TUBE MATERIAL	INNER GROOVED SEAMLESS COPPER TUBE								
		DIAMETER	mm/in	7.0 / 0.276						9.52 / 3/8	
		THICKNESS	mm/in	0.32 / 0.013						0.36 / 0.014	
		FIN MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)								
		THICKNESS	mm/in	0.11 / 0.0043							
		ROW		2						2	
		FIN PER INCH		18						14	
		FACE AREA	m ² /ft ²	0.198 / 2.13						0.224 / 2.411	
		DIMENSION	HEIGHT	mm/in	290 / 11.4						372 / 14.6
	WIDTH	mm/in	815 / 32.1						1,043 / 41.1		
	DEPTH	mm/in	179 / 7.0						189 / 7.4		
WEIGHT	kg	9.5									
SOUND PRESSURE LEVEL (H / M / L)	dBA	38 / 32 / 29	38 / 34 / 31	38 / 32 / 29	38 / 34 / 31	38 / 34 / 31	38 / 32 / 29	48 / 44 / 39			
CONTROL	ROOM TEMPERATURE	MICROCOMPUTER CONTROLLED THERMOSTAT									
	AIR DISCHARGE OPERATION	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)									
		LCD WIRELESS MICRO COMPUTER REMOTE CONTROL									
CONDENSATE DRAIN SIZE	mm/in	16 / 0.63							20 / 0.79		
AIR FILTER		ANTI FUNGUS CROSS FLOW FAN									
OPTIONAL AIR FILTER		DUAL ACTION ELECTROSTATIC AIR PURIFYING AND DEODORIZING FILTER									
PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6						484 / 19.1		
	WIDTH	mm/in	875 / 34.4						1,123 / 44.2		
	DEPTH	mm/in	269 / 10.6						292 / 11.5		
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE	ROTARY								
		CAPACITOR (50/60Hz)	µF	30 / 30						30 / -	40 / -
		LOCK ROTOR AMP. (50/60Hz)	A	20 / 26	20 / 26	25 / 33	20 / 26	25 / 33	25 / 33	20 / -	47 / -
		PROTECTION DEVICE		OVERLOAD PROTECTION							
		FAN TYPE / DRIVE		PROPELLER / DIRECT							
OUTDOOR UNIT	FAN	BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN								
		DIAMETER	mm/in	490 / 19.3							
		RATED RUNNING CURRENT (50/60Hz)	A	0.92 / 1.40						0.92 / -	
		RATED OUTPUT POWER (50/60Hz)	W	150 / 166						150 / -	
		RATED INPUT POWER (50/60Hz)	W	215 / 291						215 / -	
OUTDOOR UNIT	COIL	TUBE MATERIAL	SEAMLESS BARE COPPER TUBE								
		DIAMETER	mm/in	0.95 / 3/8						SEAMLESS INNER GROOVED COPPER TUBE	
		THICKNESS	mm/in	0.35 / 0.014							
		FIN MATERIAL	ALUMINIUM (SLIT FIN TYPE)								
		THICKNESS	mm/in	0.127 / 0.005							
ROW		3									
FIN PER INCH		14									
FACE AREA	m ² /ft ²	0.50 / 5.39									
DIMENSION	HEIGHT	mm/in	631.7 / 24.9								
	WIDTH	mm/in	960 / 37.8								
	DEPTH	mm/in	437 / 17.2								
WEIGHT	kg	97	101	105	109	104					
CASING	MATERIAL	GALVANISED MILD STEEL									
	THICKNESS	mm/in	1.0 - 1.2 / 0.039 - 0.047								
	FINISHING	EPOXY POLYESTER POWDER									
SOUND PRESSURE LEVEL	dBA	61	61	62	62	61					
PIPE	TYPE	FLARE VALVE									
	SIZE	LIQUID	mm/in	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	
	GAS	mm/in	9.52 / 3/8	9.52 / 3/8	12.7 / 1/2	9.52 / 3/8	12.7 / 1/2	9.52 / 3/8	15.88 / 5/8		
PACKING DIMENSION	HEIGHT	mm/in	824 / 32.4								
	WIDTH	mm/in	1,194 / 47.0								
	DEPTH	mm/in	611 / 24.1								

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- 3) NOMINAL COOLING CAPACITY IS BASED ON THE CONDITIONS BELOW :
 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

MMSH SERIES (50Hz) – COOLING ONLY

MODEL		OUTDOOR UNIT	MMSH8K8A	MMSH8K66A	MMSH66K66A	MMSH66K555A	MMSHK77A		
		INDOOR UNIT	MWMS010F (x2)	MWMS010F (x3)	MWMS010F (x4)	MWMS010F (x4)	MWMS015F (x1) MWMS015F (x2)		
POWER SOURCE		V/Ph/Hz	220-240 / 1 / 50						
REFRIGERANT			R22						
INDOOR UNIT	FAN	FAN TYPE		ANTI FUNGUS CROSS FLOW FAN					
		AIR FLOW	cfm/ L/s	300 / 142					
		FAN MOTOR		4 POLES x 12W					
		RATED INPUT POWER	W	26					
		RATED RUNNING CURRENT	A	0.11					
	FAN MOTOR PROTECTION		BUILT-IN THERMAL FUSE						
	COIL	TUBE	MATERIAL		INNER GROOVED SEAMLESS COPPER TUBE				
			DIAMETER	mm/in	7.0 / 0.276				
			THICKNESS	mm/in	0.32 / 0.013				
		FIN	MATERIAL		ALUMINIUM (HYDROPHILIC SLIT FIN)				
			THICKNESS	mm/in	0.11 / 0.0043				
			ROW		2				
			FIN PER INCH		18				
	FACE AREA	m ² /ft ²	0.198 / 2.131						
	DIMENSION	HEIGHT	mm/in	290 / 11.4					
		WIDTH	mm/in	815 / 32.1					
		DEPTH	mm/in	179 / 7.0					
	WEIGHT (EACH INDOOR UNIT)		kg	9.5					
	SOUND LEVEL - H / M / L		dBA	38 / 32 / 29			38 / 34 / 31		
	CONTROL	ROOM TEMPERATURE		MICROCOMPUTER CONTROLLED THERMOSTAT					
AIR DISCHARGE		AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)							
OPERATION		LCD WIRELESS MICRO COMPUTER REMOTE CONTROL							
CONDENSATE DRAIN SIZE		mm/in	16 / 0.63						
AIR FILTER			ANTI FUNGUS POLYPROPYLENE HONETCOMB FILLTER						
PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6						
	WIDTH	mm/in	875 / 34.4						
	DEPTH	mm/in	269 / 10.6						
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE		ROTARY					
		NUMBER		2			1		
		CAPACITOR	µF	25			30		
		LOCK ROTOR AMP.	A	15 x 2		21 x 2			
		PROTECTION DEVICE		OVERLOAD PROTECTION					
	FAN	FAN TYPE / DRIVE		PROPELLER / DIRECT					
		BLADE MATERIAL		GLASS REINFORCED ACRYL STYRENE RESIN					
		DIAMETER	mm/in	420 / 16.5			355 / 14		
		RATED RUNNING CURRENT	A	0.7			0.28		
		RATED OUTPUT POWER	W	80			30		
	RATED INPUT POWER	W	170			62			
	COIL	TUBE	MATERIAL		PLAIN SEAMLESS C. TUBE	INNER GROOVED SEAMLESS COPPER TUBE			
			DIAMETER	mm/in	9.52 / 3/8				
			THICKNESS	mm/in	0.35 / 0.014				
		FIN	MATERIAL		ALUMINIUM (SLIT FIN TYPE)				
THICKNESS			mm/in	0.127 / 0.005					
ROW				2			1		
FIN PER INCH				14	16		19		
FACE AREA	m ² /ft ²	0.51 / 5.53		0.32 / 3.50					
DIMENSION	HEIGHT	mm/in	646 / 25.4		494 / 19.4				
	WIDTH	mm/in	840 / 33.1		740 / 29.1				
	DEPTH	mm/in	330 / 13.0		270 / 10.6				
WEIGHT		kg	62	63	64	65			
SOUND LEVEL		dBA	56				50		
CASING	MATERIAL		GALVANISED MILD STEEL						
	THICKNESS	mm/in	0.8 / 0.031						
	FINISHING		EPOXY POLYESTER POWDER						
PIPE	TYPE		FLARE VALVE						
	SIZE	LIQUID	mm/in	6.35 / 1/4			6.35 / 1/4		
		GAS	mm/in	9.52 / 3/8			12.7 / 1/2		
PACKING DIMENSION	HEIGHT	mm/in	710 / 28.0			558 / 22.0			
	WIDTH	mm/in	982 / 38.7			851 / 33.5			
	DEPTH	mm/in	461 / 18.1			401 / 15.8			

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 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

COOLING CAPACITY – MMSH SERIES (50Hz) – COOLING ONLY

MODEL	OUTDOOR UNIT	MMSHK77A		MMSH8K8A	
	INDOOR UNIT	INDOOR A, B: MWMS015F X2		INDOOR A, B : MWMS010F	
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	ONE UNIT RUNNING	TWO UNITS RUNNING	ONE UNIT RUNNING	TWO UNITS RUNNING
		A OR B	A+B	A OR B	A + B
	kcal/h	3,100	1840 + 1840	2,091	2,091 + 2,091
	W	3,605	2140 + 2140	2,433	2,433 + 2,433
	Btu/h	12,300	7300 + 7300	8,300	8,300 + 8,300
POWER CONSUMPTION (W)		1389	1445	804	1466
RUNNING CURRENT (A)		6.1	6.4	3.4	6.1

MODEL	OUTDOOR UNIT	MMSH8K66A				
	INDOOR UNIT	INDOOR A1, A2, B : MWMS010F				
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	ONE UNIT RUNNING		TWO UNITS RUNNING		THREE UNITS RUNNING
		A1 OR A2	B	A1 + A2	A1+B OR A2+B	A1 + A2 + B
	kcal/h	2,520	2,041	1,613 + 1,613	2,520 + 2,041	1,613 + 1,613 + 2,041
	W	2,931	2,374	1,876 + 1,876	2,931 + 2,374	1,876 + 1,876 + 2,374
	Btu/h	10,000	8,100	6,400 + 6,400	10,000 + 8,100	6,400 + 6,400 + 8,100
POWER CONSUMPTION (W)		1150	835	1246	1840	1,940
RUNNING CURRENT (A)		5.0	3.6	5.3	7.9	8.2

MODEL	OUTDOOR UNIT	MMSH66K66A			
	INDOOR UNIT	INDOOR A1, A2, B1, B2: MWMS010F			
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	ONE UNIT RUNNING	TWO UNITS RUNNING		FOUR UNITS RUNNING
		A1, A2, B1 OR B2	A1+A2 OR B1+B2	A1+B1 OR A2+B2	A1+A2+B1+B2
	kcal/h	2,520	1,613 + 1,613	2,520 + 2,520	4 x 1,613
	W	2,931	1,876 + 1,876	2,931 + 2,931	4 x 1,876
	Btu/h	10,000	6,400 + 6,400	10,000 + 10,000	4 x 6,400
POWER CONSUMPTION (W)		1164	1248	2188	2355
RUNNING CURRENT (A)		5.1	5.4	9.6	10.2

MODEL	OUTDOOR UNIT	MMSH66K555A					
	INDOOR UNIT	INDOOR A1, A2, A3, B1: MWMS010F, B2 : MWMS015F					
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	ONE UNIT RUNNING			TWO UNITS RUNNING		
		A1,A2,A3 OR B1	B2	A1+A2, A2+A3, OR A3+A1	B1+B2	(A1,A2 OR A3) + B1	(A1,A2 OR A3) + B2
	kcal/h	2,520	3,024	1,613 x 2	1,512 + 1,764	2,520 x 2	2,520 + 3,024
	W	2,931	3,517	1,876 x 2	1,578 + 2,052	2,931 x 2	2,931 + 3,517
	Btu/h	10,000	12,000	6,400 x 2	6,000 + 7,000	10,000 x 2	10,000 + 12,000
POWER CONSUMPTION (W)		1207	1262	1288	1301	2244	2299
RUNNING CURRENT (A)		5.3	5.5	5.6	5.7	9.9	10.1

MODEL	OUTDOOR UNIT	MMSH66K555A			
	INDOOR UNIT	INDOOR A1, A2, A3, B1: MWMS010F, B2 : MWMS015F			
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	THREE UNITS RUNNING			
		A1+A2+A3	A1+A2+B1	A1+A2+B2	A1+B1+B2
	kcal/h	1,134 x 3	1,613x2 + 2,520	1,613x2 + 3,024	2,520 + 1,512 + 1,764
	W	1,319 x 3	1,876x2 + 2,931	1,876x2 + 3,517	2,931 + 1,758 + 2,052
	Btu/h	4,500 x 3	6,400x2 + 10,000	6,400x2 + 12,000	10,000 + 6,000 + 7,000
POWER CONSUMPTION (W)		1332	2325	2380	2338
RUNNING CURRENT (A)		5.8	10.2	10.4	10.3

MODEL	OUTDOOR UNIT	MMSH66K555A			
	INDOOR UNIT	INDOOR A1, A2, A3, B1: MWMS010F, B2 : MWMS015F			
NOMINAL COOLING CAPACITY	NUMBER OF UNIT OPERATING	FOUR UNITS RUNNING		FIVE UNITS RUNNING	
		A1+A2+A3+B1	A1+A2+A3+B2	A1+A2+B1+B2	A1+A2+A3+B1+B2
	kcal/h	1,134x3 + 2,520	1,134x3 + 3,024	1,613x2 + 1,512 + 1,764	1,134x3 + 1,512 + 1,764
	W	1,319x3 + 2,931	1,319x3 + 3,517	1,876x2 + 1,758 + 2,052	1,319x3 + 1,758 + 2,052
	Btu/h	4,500x3 + 10,000	4,500x3 + 12,000	6,400x2 + 6,000 + 7,000	4,500x3 + 6,000 + 7,000
POWER CONSUMPTION (W)		2369	2424	2419	2464
RUNNING CURRENT (A)		10.4	10.5	10.6	10.8

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3) NOMINAL COOLING AND HEATING CAPACITY ARE BASED ON THE CONDITIONS BELOW :

a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR

M4MSD SERIES – HEATPUMP UNIT

MODEL	OUTDOOR UNIT		M4MSD1010AR		M4MSD1015AR		M4MSD1515AR		
	INDOOR UNIT		MWMS010FR	MWMS010FR	MWMS010FR	MWMS015FR	MWMS015FR	MWMS015FR	
NOMINAL COOLING CAPACITY	ONE / TWO UNIT RUNNING	kcal/h	2268 / 2268	2268 / 2268	2268 / 2268	2772 / 2646	2772 / 2646	2772 / 2646	
		W	2638 / 2638	2638 / 2638	2638 / 2638	3224 / 3077	3224 / 3077	3224 / 3077	
		Btu/h	9000 / 9000	9000 / 9000	9000 / 9000	11000 / 10500	11000 / 10500	11000 / 10500	
NOMINAL HEATING CAPACITY	ONE / TWO UNIT RUNNING	kcal/h	2394 / 2268	2394 / 2268	2394 / 2268	3024 / 2898	3024 / 2898	3024 / 2898	
		W	2784 / 2638	2784 / 2638	2784 / 2638	3517 / 3370	3517 / 3370	3517 / 3370	
		Btu/h	9500 / 9000	9500 / 9000	9500 / 9000	12000 / 11500	12000 / 11500	12000 / 11500	
POWER CONSUMPTION (COOLING)	ONE UNIT RUNNING	W	994	994	994	1466	1466	1466	
	TWO UNITS RUNNING	W	1914		2365		2818		
POWER CONSUMPTION (HEATING)	ONE UNIT RUNNING	W	992	992	992	1476	1476	1476	
	TWO UNITS RUNNING	W	1820		2245		2672		
RUNNING CURRENT (COOLING)	ONE UNIT RUNNING	A	4.21	4.21	4.21	6.71	6.71	6.71	
	TWO UNITS RUNNING	A	8.14		10.52		12.90		
RUNNING CURRENT (HEATING)	ONE UNIT RUNNING	A	4.21	4.21	4.21	6.71	6.71	6.71	
	TWO UNITS RUNNING	A	7.74		10.02		12.30		
POWER SOURCE					220-240 / 1 / 50				
REFRIGERANT					R407C				
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN						
		AIR FLOW	cfm/ L/s	300 / 142					
		FAN MOTOR		4 POLES x 10W		4 POLES x 10W		4 POLES x 12W	
		RATED INPUT POWER	W	25		25		26	
		RATED RUNNING CURRENT	A	0.11		0.11		0.11	
	COIL	TUBE	MATERIAL	SEAMLESS COPPER (INNER GROOVED TUBE)					
			DIAMETER	mm/in	7.0 / 0.276				
		THICKNESS	mm/in	0.32 / 0.013					
		FIN	MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)					
			THICKNESS	mm/in	0.11 / 0.0043				
FACE AREA	m ² /ft ²	0.198 / 2.131							
DIMENSION	HEIGHT	mm/in	290 / 11.4						
	WIDTH	mm/in	815 / 32.1						
WEIGHT	DEPTH	mm/in	179 / 7.0						
	kg		9.5						
SOUND LEVEL - H / M / L	dBA		38 / 34 / 30				38 / 35 / 31		
CONTROL	ROOM TEMPERATURE	THERMOSTAT ELECTRONIC CONTROL							
	AIR DISCHARGE OPERATION	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT) LCD WIRELESS MICRO COMPUTER REMOTE CONTROL							
CONDENSATE DRAIN SIZE	mm/in	16 / 0.63							
AIR FILTER	ANTI FUNGUS POLYPROPYLENE HONEYCOMB FILTER								
PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6						
	WIDTH	mm/in	875 / 34.4						
	DEPTH	mm/in	269 / 10.6						
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE	ROTARY COMPRESSOR						
		NUMBER		2		2		2	
		CAPACITOR	µF	30		30		30	
		LOCK ROTOR AMP.	A	20		20		32	
	PROTECTION DEVICE	OVERLOAD PROTECTION							
	FAN	FAN TYPE / DRIVE	PROPELLER / DIRECT						
		BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN						
		DIAMETER	mm/in	406 / 16					
		RATED RUNNING CURRENT	A	0.72					
	MOTOR OUTPUT	W	80						
RATED INPUT POWER		W	170						
COIL	TUBE	MATERIAL	INNER GROOVED SEAMLESS COPPER TUBE						
		DIAMETER	mm/in	9.52 / 3/8					
	THICKNESS	mm/in	0.35 / 0.014						
	FIN	MATERIAL	ALUMINIUM (SLIT FIN TYPE)						
		THICKNESS	mm/in	0.127 / 0.005					
FACE AREA	m ² /ft ²	0.51 / 5.53							
DIMENSION	HEIGHT	mm/in	646 / 25.4						
	WIDTH	mm/in	840 / 33.1						
	DEPTH	mm/in	330 / 13						
WEIGHT	kg	63	64		64		65		
SOUND LEVEL	dBA	54							
CASING	MATERIAL	GALVANISED MILD STEEL							
	THICKNESS	mm/in	0.8 / 0.031						
PIPE	FINISHING	EPOXY - POLYESTER POWDER							
	FLARE VALVE								
TYPE	LIQUID	mm/in	6.35 / 1/4		6.35 / 1/4		6.35 / 1/4		
	GAS	mm/in	9.52 / 3/8		9.52 / 3/8		12.7 / 1/2		
PACKING DIMENSION	HEIGHT	mm/in	710 / 28.0						
	WIDTH	mm/in	957 / 37.7						
	DEPTH	mm/in	461 / 18.1						

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- 3) NOMINAL COOLING AND HEATING CAPACITY ARE BASED ON THE CONDITIONS BELOW :
 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
 - b) HEATING - 21.1°C DB / 15.6°C WB INDOOR AND 8.3°C DB / 6.1°C WB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

MMSD SERIES (50Hz) – HEATPUMP

MODEL	OUTDOOR UNIT		MMSD1010AR		MMSD1015AR		MMSD1515AR		
	INDOOR UNIT		MWMS010FR	MWMS010FR	MWMS010FR	MWMS015FR	MWMS015FR	MWMS015FR	
NOMINAL COOLING CAPACITY	ONE OR TWO UNIT RUNNING	kcal/h	2,343 / 2,293	2,343 / 2,293	2,343 / 2,293	3,024 / 2,898	3,024 / 2,898	3,024 / 2,898	
		W	2,726 / 2,667	2,726 / 2,667	2,726 / 2,667	3,517 / 3,370	3,517 / 3,370	3,517 / 3,370	
NOMINAL HEATING CAPACITY	ONE OR TWO UNIT RUNNING	kcal/h	9,300 / 9,100	9,300 / 9,100	9,300 / 9,100	12,000 / 11,500	12,000 / 11,500	12,000 / 11,500	
		W	2,746 / 2,696	2,746 / 2,696	2,746 / 2,696	3,276 / 3,024	3,276 / 3,024	3,276 / 3,024	
POWER CONSUMPTION (COOLING)	ONE UNIT RUNNING	W	1,000	1,000	1,000	1,293	1,293	1,293	
	TWO UNITS RUNNING	W	1,862		2,123		2,472		
POWER CONSUMPTION (HEATING)	ONE UNIT RUNNING	W	1,160	1,160	1,160	1,390	1,390	1,390	
	TWO UNITS RUNNING	W	2,046		2,370		2,450		
RUNNING CURRENT (COOLING)	ONE UNIT RUNNING	A	4.50	4.50	4.50	5.70	5.70	5.70	
	TWO UNITS RUNNING	A	8.30		9.50		11.20		
RUNNING CURRENT (HEATING)	ONE UNIT RUNNING	A	5.10	5.10	5.10	6.10	6.10	6.10	
	TWO UNITS RUNNING	A	9.20		10.40		11.00		
POWER SOURCE	V/Ph/Hz		220-240 / 1 / 50						
REFRIGERANT	R22								
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN						
		AIR FLOW	cfm/cmm	300 / 8.50					
		FAN MOTOR	4 POLES x 10W		4 POLES x 10W		4 POLES x 10W		
		RATED INPUT POWER	W	26					
		RATED RUNNING CURRENT	A	0.11					
	COIL	TUBE	MATERIAL	SEAMLESS COPPER (INNER GROOVED TUBE)					
			DIAMETER	mm/in	7.0 / 0.276				
		THICKNESS	mm/in	0.32 / 0.013					
		FIN	MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)					
			THICKNESS	mm/in	0.11 / 0.0043				
ROW	2								
FIN PER INCH	18								
FACE AREA	m ² /ft ²	0.198 / 2.131							
DIMENSION	HEIGHT	mm/in	290 / 11.4						
	WIDTH	mm/in	815 / 32.1						
	DEPTH	mm/in	179 / 7.0						
WEIGHT	kg	9.5							
SOUND LEVEL - H / M / L	dBA	38 / 32 / 29				38 / 34 / 31			
CONTROL	ROOM TEMPERATURE	THERMOSTAT ELECTRONIC CONTROL							
	AIR DISCHARGE	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)							
	OPERATION	LCD WIRELESS MICRO COMPUTER REMOTE CONTROL							
CONDENSATE DRAIN SIZE	mm/in	16 / 0.63							
AIR FILTER	ANTI FUNGUS POLYPROPYLENE HONEYCOMB FILTER								
PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6						
	WIDTH	mm/in	875 / 34.4						
	DEPTH	mm/in	269 / 10.6						
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE	ROTARY COMPRESSOR						
		NUMBER	2		2		2		
		CAPACITOR	µF	30		30		30	
		LOCK ROTOR AMP.	A	20		20		25	
	PROTECTION DEVICE	OVERLOAD PROTECTION							
	FAN	FAN TYPE / DRIVE	PROPELLER / DIRECT						
		BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN						
		DIAMETER	mm/in	420 / 16.5					
		RATED RUNNING CURRENT	A	0.7					
		RATED OUTPUT POWER	W	80					
RATED INPUT POWER	W	170							
COIL	TUBE	MATERIAL	INNER GROOVED SEAMLESS COPPER TUBE						
		DIAMETER	mm/in	9.52 / 3/8					
	THICKNESS	mm/in	0.35 / 0.014						
	FIN	MATERIAL	ALUMINIUM (SLIT FIN TYPE)						
		THICKNESS	mm/in	0.127 / 0.005					
ROW	2								
FIN PER INCH	16								
FACE AREA	m ² /ft ²	0.51 / 5.53							
DIMENSION	HEIGHT	mm/in	646 / 25.4						
	WIDTH	mm/in	840 / 33.1						
	DEPTH	mm/in	330 / 13						
WEIGHT	kg	63		64		65			
SOUND LEVEL	dBA	56							
CASING	MATERIAL	GALVANISED MILD STEEL							
	THICKNESS	mm/in	0.8 / 0.031						
FINISHING	EPOXY - POLYESTER POWDER								
PIPE	TYPE	FLARE VALVE							
	SIZE	mm/in	6.35 / 1/4		6.35 / 1/4		6.35 / 1/4		
PACKING DIMENSION	GAS	mm/in	9.52 / 3/8		9.52 / 3/8		12.7 / 1/2		
	HEIGHT	mm/in	710 / 28.0						
	WIDTH	mm/in	957 / 37.7						
DEPTH	mm/in	461 / 18.1							

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- 3) NOMINAL COOLING AND HEATING CAPACITY ARE BASED ON THE CONDITIONS BELOW :
 - a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
 - b) HEATING - 21.1°C DB / 15.6°C WB INDOOR AND 8.3°C DB / 6.1°C WB OUTDOOR
- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

MMSD SERIES (50Hz) – HEATPUMP

MODEL		OUTDOOR UNIT		MMSD 1520AR		
		INDOOR UNIT		MWMS015FR	MWMS020FR	
NOMINAL COOLING CAPACITY	ONE/TWO UNIT RUNNING	kcal/h		2,898 / 2,772	4,536 / 4,536	
		W		3,370 / 3,224	5,275 / 5,275	
		Btu/h		11,500 / 11,000	18,000 / 18,000	
NOMINAL HEATING CAPACITY	ONE/TWO UNIT RUNNING	kcal/h		3,175 / 3,024	5,040 / 4,914	
		W		3,693 / 3,517	5,862 / 5,715	
		Btu/h		12,600 / 12,000	20,000 / 19,500	
POWER CONSUMPTION (COOLING)	ONE UNIT RUNNING	W		1,340	2,180	
	TWO UNITS RUNNING	W		3,450		
POWER CONSUMPTION (HEATING)	ONE UNIT RUNNING	W		1,380	2,400	
	TWO UNITS RUNNING	W		3,470		
RUNNING CURRENT (COOLING)	ONE UNIT RUNNING	A		6.0	11.8	
	TWO UNITS RUNNING	A		17.3		
RUNNING CURRENT (HEATING)	ONE UNIT RUNNING	A		6.2	12.7	
	TWO UNITS RUNNING	A		17.5		
POWER SOURCE		V/Ph/Hz		220-240 / 1 / 50		
REFRIGERANT				R22		
INDOOR UNIT	FAN	FAN TYPE		ANTI FUNGUS CROSS FLOW FAN		
		AIR FLOW	cfm/cmm	300 / 8.50	420 / 11.90	
		FAN MOTOR		4 POLES x 12W		4 POLES x 20W
		RATED INPUT POWER	W	26	40	
		RATED RUNNING CURRENT	A	0.11	0.19	
		FAN MOTOR PROTECTION		THERMAL OVERLOAD RELAY		
	COIL	TUBE	MATERIAL		SEAMLESS COPPER (INNER GROOVED TUBE)	
			DIAMETER	mm/in	7.0 / 0.276	9.52 / 0.375
			THICKNESS	mm/in	0.32 / 0.013	0.36 / 0.014
		FIN	MATERIAL		ALUMINIUM (HYDROPHILIC SLIT FIN)	
			THICKNESS	mm/in	0.11 / 0.0043	
			ROW		2	2
	FIN PER INCH			18	14	
	FACE AREA		m ² /ft ²	0.198 / 2.131	0.224 / 2.411	
	DIMENSION	HEIGHT	mm/in	290 / 11.4	372 / 14.6	
		WIDTH	mm/in	815 / 32.1	1043 / 41.1	
		DEPTH	mm/in	179 / 7.0	189 / 7.4	
	WEIGHT		kg	9.5	14.5	
	SOUND LEVEL - H / M / L		dBA	42 / 39 / 35	46 / 44 / 40	
	CONTROL	ROOM TEMPERATURE		THERMOSTAT ELECTRONIC CONTROL		
		AIR DISCHARGE		AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)		
		OPERATION		LCD WIRELESS MICRO COMPUTER REMOTE CONTROL		
	CONDENSATE DRAIN SIZE		mm/in	16 / 0.63	20 / 0.79	
	AIR FILTER			ANTI FUNGUS POLYPROPYLENE HONEYCOMB FILTER		
	PACKING DIMENSION	HEIGHT	mm/in	371 / 14.6	484 / 19.1	
		WIDTH	mm/in	875 / 34.4	1123 / 44.2	
		DEPTH	mm/in	269 / 10.6	292 / 11.5	
	OUTDOOR UNIT	COMP.	COMPRESSOR TYPE		ROTARY COMPRESSOR	
NUMBER			2			
CAPACITOR			µF	30	45	
LOCK ROTOR AMP.			A	25	49	
PROTECTION DEVICE			OVERLOAD PROTECTION			
FAN		FAN TYPE / DRIVE		PROPELLER / DIRECT		
		BLADE MATERIAL		GLASS REINFORCED ACRYL STYRENE RESIN		
		DIAMETER	mm/in	490 / 19.3		
		RATED RUNNING CURRENT	A	0.92		
		RATED OUTPUT POWER	W	150		
RATED INPUT POWER		W	215			
COIL		TUBE	MATERIAL		INNER GROOVED SEAMLESS COPPER TUBE	
			DIAMETER	mm/in	9.52 / 3/8	
			THICKNESS	mm/in	0.35 / 0.014	
		FIN	MATERIAL		ALUMINIUM (SLIT FIN TYPE)	
			THICKNESS	mm/in	0.127 / 0.005	
			ROW		3	
FIN PER INCH			14			
FACE AREA		m ² /ft ²	0.50 / 5.39			
DIMENSION		HEIGHT	mm/in	631.7 / 24.9		
		WIDTH	mm/in	960.0 / 37.8		
		DEPTH	mm/in	437.0 / 17.2		
WEIGHT			kg	100		
SOUND LEVEL			dBA			
CASING		MATERIAL		GALVANISED MILD STEEL		
		THICKNESS	mm/in	0.8 / 0.031		
		FINISHING		EPOXY - POLYESTER POWDER		
PIPE		TYPE	FLARE VALVE			
	SIZE					
	LIQUID	mm/in	6.35 / 1/4	6.35 / 1/4		
GAS	mm/in	12.70 / 1/2	15.88 / 5/8			
PACKING DIMENSION	HEIGHT	mm/in	813 / 32.0			
	WIDTH	mm/in	1144 / 45.0			
	DEPTH	mm/in	611 / 24.1			

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 a) COOLING - 26.7°C DB / 19.4°C WB INDOOR AND 35°C DB OUTDOOR
 b) HEATING - 21.1°C DB / 15.6°C WB INDOOR AND 8.3°C DB / 6.1°C WB OUTDOOR
 4) ALLOWABLE OPERATING RANGE
 a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

M4MST SERIES (50Hz) – COOLING ONLY

MODEL	OUTDOOR UNIT	M4MST101010A		M4MST101015A		M4MST101515A		M4MST151515A	
	INDOOR UNIT	3 x MWMS010F	2 x MWMS010F	MWMS015F	MWMS010F	2 x MWMS015F	3 x MWMS015F		
NOMINAL COOLING CAPACITY	kcal/h	3 x 2,268	2 x 2,268	3,024	2,268	2 x 3,024	3 x 3,024		
	W	3 x 2,638	2 x 2,638	3,517	2,638	2 x 3,517	3 x 3,517		
TOTAL POWER CONSUMPTION	Btu/h	3 x 9,000	2 x 9,000	12,000	9,000	2 x 12,000	3 x 12,000		
	W	2,580	3,103		3,626		4,149		
TOTAL RUNNING CURRENT	A	11.1	13.6		16.1		18.6		
POWER SOURCE	V/Ph/Hz	220 - 240 / 1 / 50							
REFRIGERANT / CONTROL		R407C / CAPILLARY TUBE							
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN						
		AIR FLOW	cfm/ L/s 300 / 142						
		FAN MOTOR	4 POLES x 10W		4 POLES x 12W		4 POLES x 10W		4 POLES x 12W
		INPUT POWER	25		26		25		26
		RUNNING CURRENT	0.11						
	COIL	FAN MOTOR PROTECTION	BUILT-IN THERMAL FUSE						
		TUBE MATERIAL	INNER GROOVED SEAMLESS COPPER TUBE						
		DIAMETER	mm/in 7.0 / 0.276						
		THICKNESS	mm/in 0.32 / 0.013						
		FIN MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)						
THICKNESS	mm/in 0.11 / 0.0043								
ROW	2								
FIN PER INCH	18								
FACE AREA	m ² /ft ² 0.198 / 2.13								
DIMENSION	HEIGHT	mm/in 290 / 11.4							
	WIDTH	mm/in 815 / 32.1							
	DEPTH	mm/in 179 / 7.0							
WEIGHT	kg	9.5							
SOUND PRESSURE LEVEL (H / M / L)	dBA	38 / 32 / 29	38 / 32 / 29	38 / 34 / 31	38 / 32 / 29	38 / 34 / 31	38 / 34 / 31		
CONTROL	ROOM TEMPERATURE	MICROCOMPUTER CONTROLLED THERMOSTAT							
	AIR DISCHARGE OPERATION	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)							
	CONDENSATE DRAIN SIZE	LCD WIRELESS MICRO COMPUTER REMOTE CONTROL							
AIR FILTER		ANTI FUNGUS POLYPROPYLENE FILTER							
OPTIONAL AIR FILTER		DUAL ACTION ELECTROSTATIC AIR PURIFYING AND DEODORIZING FILTER							
PACKING DIMENSION	HEIGHT	mm/in 371 / 14.6							
	WIDTH	mm/in 875 / 34.4							
	DEPTH	mm/in 269 / 10.6							
OUTDOOR UNIT	COMP.	COMPRESSOR TYPE	ROTARY						
		CAPACITOR	µF 30						
		LOCK ROTOR AMP.	20		20		25		25
	FAN	PROTECTION DEVICE	OVERLOAD PROTECTION						
		FAN TYPE / DRIVE	PROPELLER / DIRECT						
		BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN						
		DIAMETER	mm/in 490 / 19.3						
		RATED RUNNING CURRENT	A 0.98						
	RATED OUTPUT POWER	W 150							
	RATED INPUT POWER	W 230							
COIL	TUBE MATERIAL	SEAMLESS BARE COPPER TUBE							
	DIAMETER	mm/in 0.95 / 3/8							
	THICKNESS	mm/in 0.35 / 0.014							
	FIN MATERIAL	ALUMINIUM (SLIT FIN TYPE)							
	THICKNESS	mm/in 0.127 / 0.005							
ROW	3								
FIN PER INCH	14								
FACE AREA	m ² /ft ² 0.50 / 5.39								
DIMENSION	HEIGHT	mm/in 631.7 / 24.9							
	WIDTH	mm/in 960 / 37.8							
	DEPTH	mm/in 437 / 17.2							
WEIGHT	kg	97	101		105		109		
CASING	MATERIAL	GALVANISED MILD STEEL							
	THICKNESS	mm/in 1.0 - 1.2 / 0.039 - 0.047							
	FINISHING	EPOXY POLYESTER POWDER							
SOUND PRESSURE LEVEL	dBA	61							
PIPE	TYPE	FLARE VALVE							
	SIZE	LIQUID	mm/in 6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	6.35 / 1/4	
PACKING DIMENSION	GAS	mm/in 9.52 / 3/8	9.52 / 3/8	12.7 / 1/2	9.52 / 3/8	12.7 / 1/2	12.7 / 1/2		
	HEIGHT	mm/in 824 / 32.4							
	WIDTH	mm/in 1,194 / 47.0							
DEPTH	mm/in 611 / 24.1								

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- 4) ALLOWABLE OPERATING RANGE
 - a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

M4MST SERIES (50Hz) – HEATPUMP

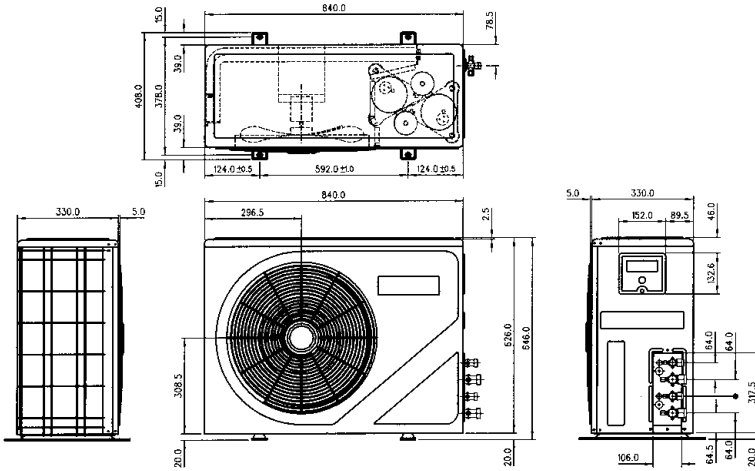
MODEL	OUTDOOR UNIT	M4MST101010AR		M4MST101015AR		M4MST101515AR		M4MST151515AR		
	INDOOR UNIT	3 x MWMS010FR	2 x MWMS010FR	MWMS015FR	MWMS010FR	2 x MWMS015FR	3 x MWMS015FR			
NOMINAL COOLING CAPACITY	kcal/h	3 x 2,268	2 x 2,268	3,024	2,268	2 x 3,024	3 x 3,024			
	W	3 x 2,638	2 x 2,638	3,517	2,638	2 x 3,517	3 x 3,517			
NOMINAL HEATING CAPACITY	kcal/h	3 x 2,268	2 x 2,268	2,772	2,268	2 x 2,272	3 x 2,272			
	W	3 x 2,638	2 x 2,638	3,224	2,638	2 x 3,224	3 x 3,224			
TOTAL POWER CONSUMPTION (COOLING)	W	2,691		3,065		3,439		3,813		
	W	2439.0		2769.0		3099.0		3429.0		
TOTAL RUNNING CURRENT (COOLING)	A	11.7		13.5		15.3		17.1		
	A	10.8		12.7		14.6		16.5		
POWER SOURCE	V/Ph/Hz	220 - 240 / 1 / 50								
REFRIGERANT / CONTROL		R407C / CAPILLARY TUBE								
INDOOR UNIT	FAN	FAN TYPE	ANTI FUNGUS CROSS FLOW FAN							
		AIR FLOW	cfm/ L/s							
		FAN MOTOR	4 POLES x 10W		4 POLES x 12W		4 POLES x 10W		4 POLES x 12W	
		INPUT POWER	25		26		25		26	
		RUNNING CURRENT	0.11							
	COIL	TUBE	MATERIAL	INNER GROOVED SEAMLESS COPPER TUBE						
			DIAMETER	7.0 / 0.276						
		THICKNESS	0.32 / 0.013							
		FIN	MATERIAL	ALUMINIUM (HYDROPHILIC SLIT FIN)						
			THICKNESS	0.11 / 0.0043						
ROW	2									
FACE AREA	m ² /ft ²									
DIMENSION	HEIGHT	mm/in								
	WIDTH	mm/in								
	DEPTH	mm/in								
WEIGHT	kg	9.5								
SOUND PRESSURE LEVEL (H / M / L)	dBA	38 / 32 / 29	38 / 32 / 29	38 / 34 / 31	38 / 32 / 29	38 / 34 / 31	38 / 34 / 31	38 / 34 / 31		
CONTROL	ROOM TEMPERATURE	MICROCOMPUTER CONTROLLED THERMOSTAT								
	AIR DISCHARGE OPERATION	AUTOMATIC LOUVER (UP & DOWN) & GRILLE (LEFT & RIGHT)								
	CONDENSATE DRAIN SIZE	mm/in								
AIR FILTER		ANTI FUNGUS POLYPROPYLENE FILTER								
OPTIONAL AIR FILTER		DUAL ACTION ELECTROSTATIC AIR PURIFYING AND DEODORIZING FILTER								
PACKING DIMENSION	HEIGHT	mm/in								
	WIDTH	mm/in								
	DEPTH	mm/in								
OUTDOOR UNIT	COMP. COIL	COMPRESSOR TYPE	ROTARY							
		CAPACITOR	µF							
		LOCK ROTOR AMP.	20		20		25		25	
	FAN	PROTECTION DEVICE	OVERLOAD PROTECTION							
		FAN TYPE / DRIVE	PROPELLER / DIRECT							
		BLADE MATERIAL	GLASS REINFORCED ACRYL STYRENE RESIN							
		DIAMETER	mm/in							
		RATED RUNNING CURRENT	A							
	COIL	TUBE	MATERIAL	SEAMLESS BARE COPPER TUBE						
			DIAMETER	mm/in						
THICKNESS		mm/in								
FIN	MATERIAL	ALUMINIUM (SLIT FIN TYPE)								
	THICKNESS	mm/in								
	ROW									
FACE AREA	m ² /ft ²									
DIMENSION	HEIGHT	mm/in								
	WIDTH	mm/in								
	DEPTH	mm/in								
WEIGHT	kg	97	101	105	109					
CASING	MATERIAL	GALVANISED MILD STEEL								
	THICKNESS	mm/in								
SOUND PRESSURE LEVEL	dBA	66								
PIPE	TYPE	FLARE VALVE								
	SIZE	LIQUID		GAS		LIQUID		GAS		
	PACKING DIMENSION	HEIGHT		WIDTH		DEPTH				
PACKING DIMENSION	HEIGHT	mm/in								
	WIDTH	mm/in								
	DEPTH	mm/in								

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 4) ALLOWABLE OPERATING RANGE
 a) COOLING - 19.4°C DB / 13.9°C WB INDOOR AND 19.4°C DB OUTDOOR TO 26.7°C DB / 19.4°C WB INDOOR AND 46.1°C DB OUTDOOR

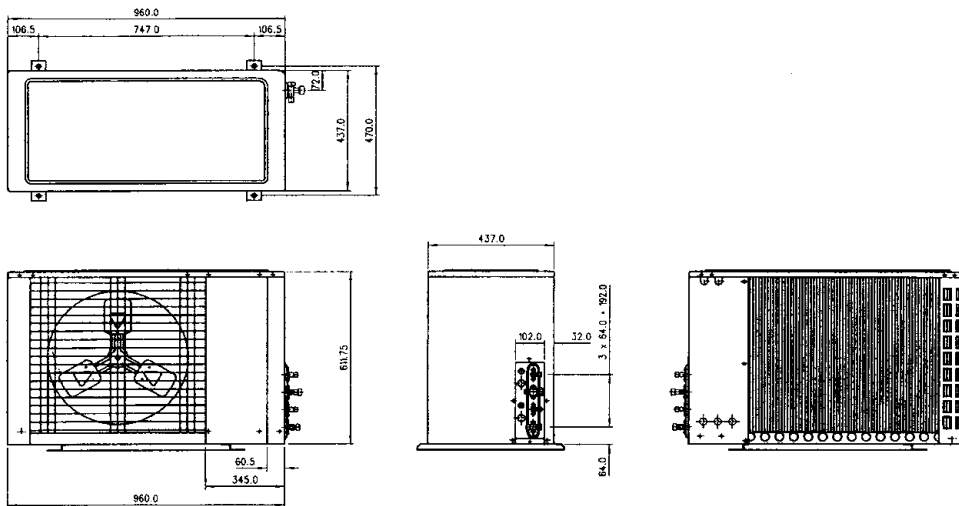
Outlines And Dimensions

Outdoor Unit

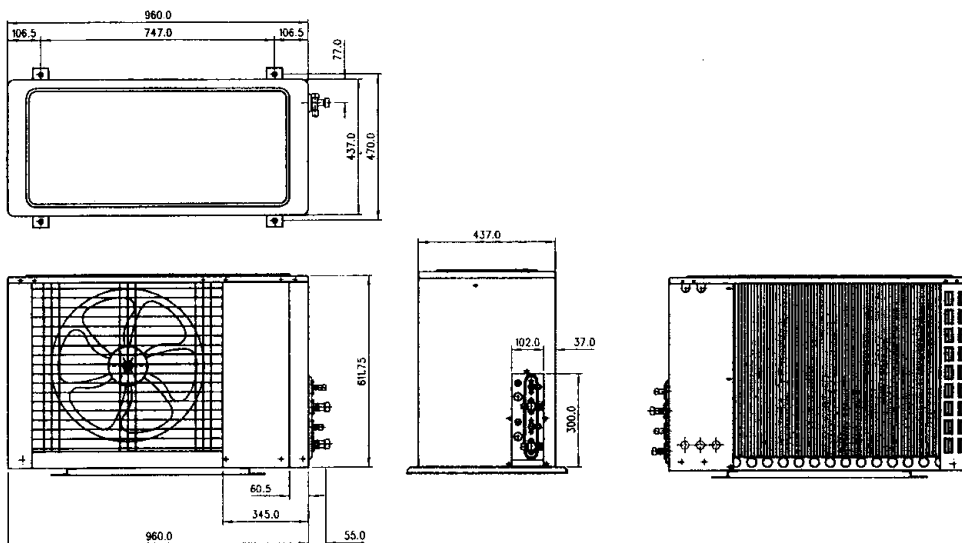
Model : MMSD 1010 / 1015 / 1515 A/AR
M4MSD 1010 / 1015 / 1515 A/AR



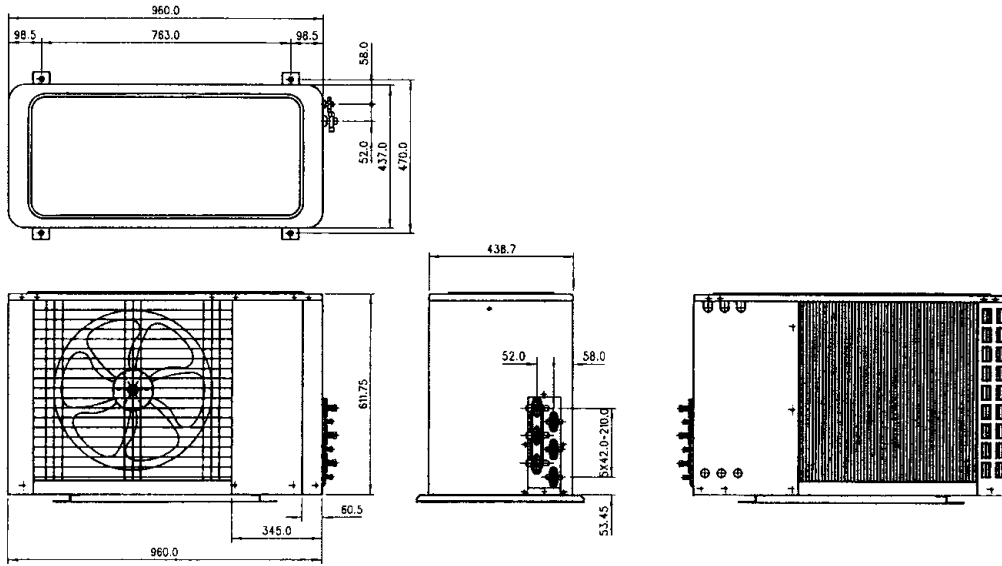
Model : MMSD 1020A / 1520 A/AR



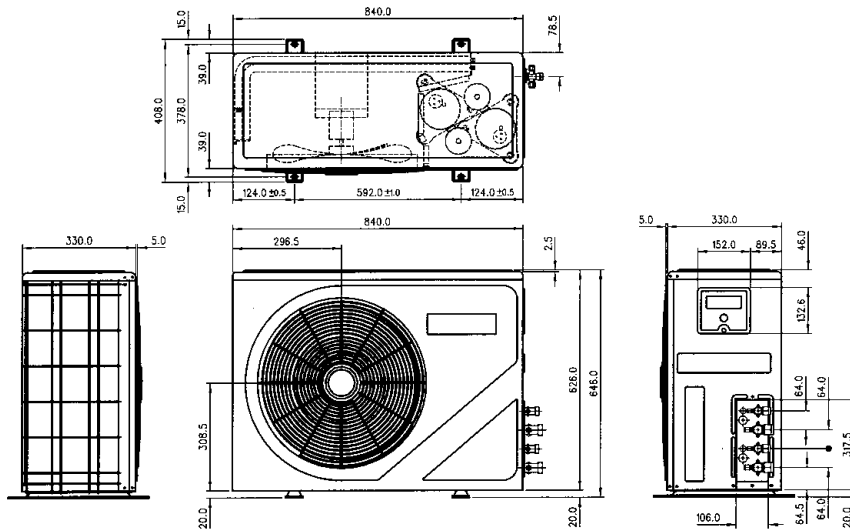
Model : MMSD 2020A



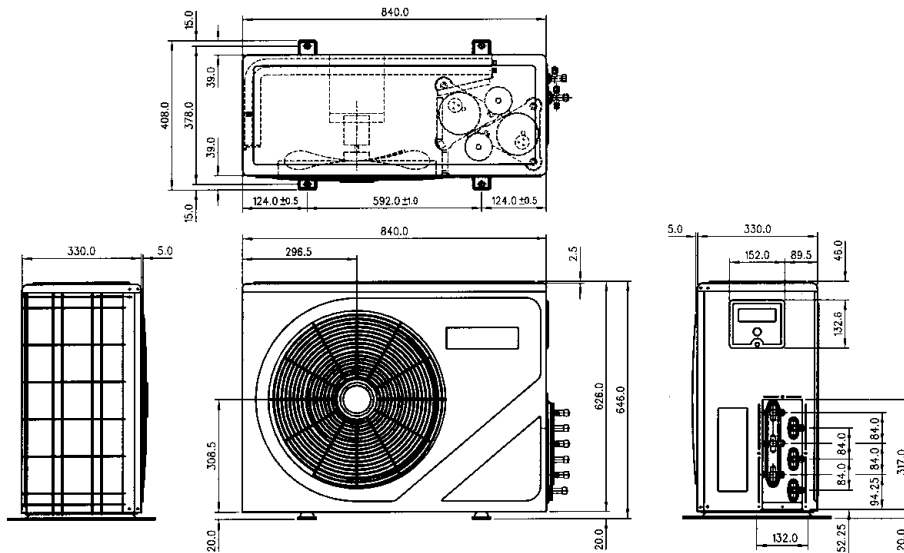
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M4MST 101010A / 101015A / 101515A / 151515 A/AR**



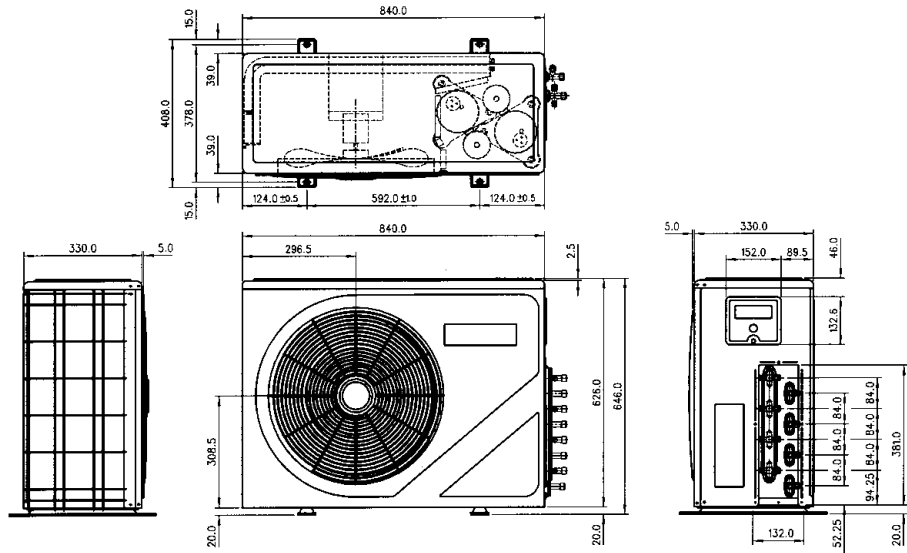
Model : MMSH8K8A



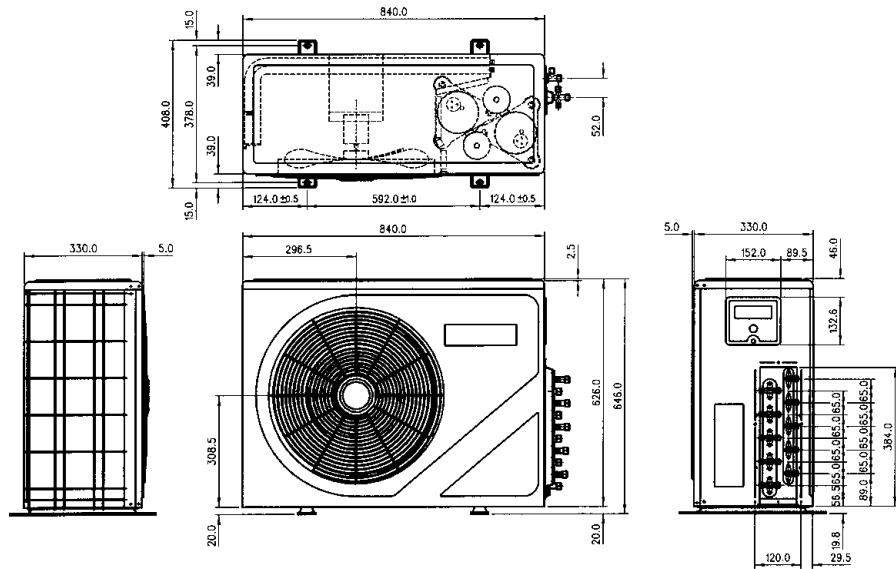
Model : MMSH8K66A



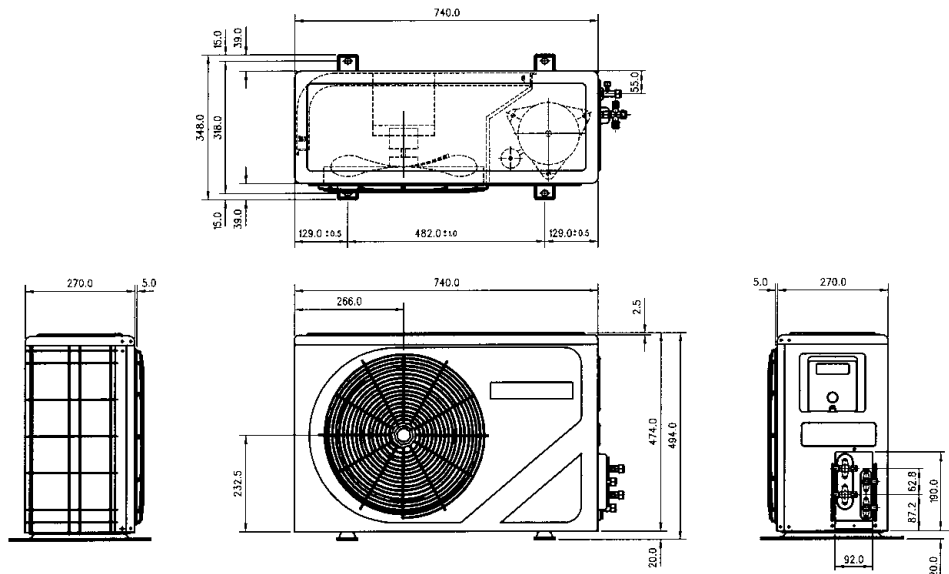
Model : MMSH66K66A



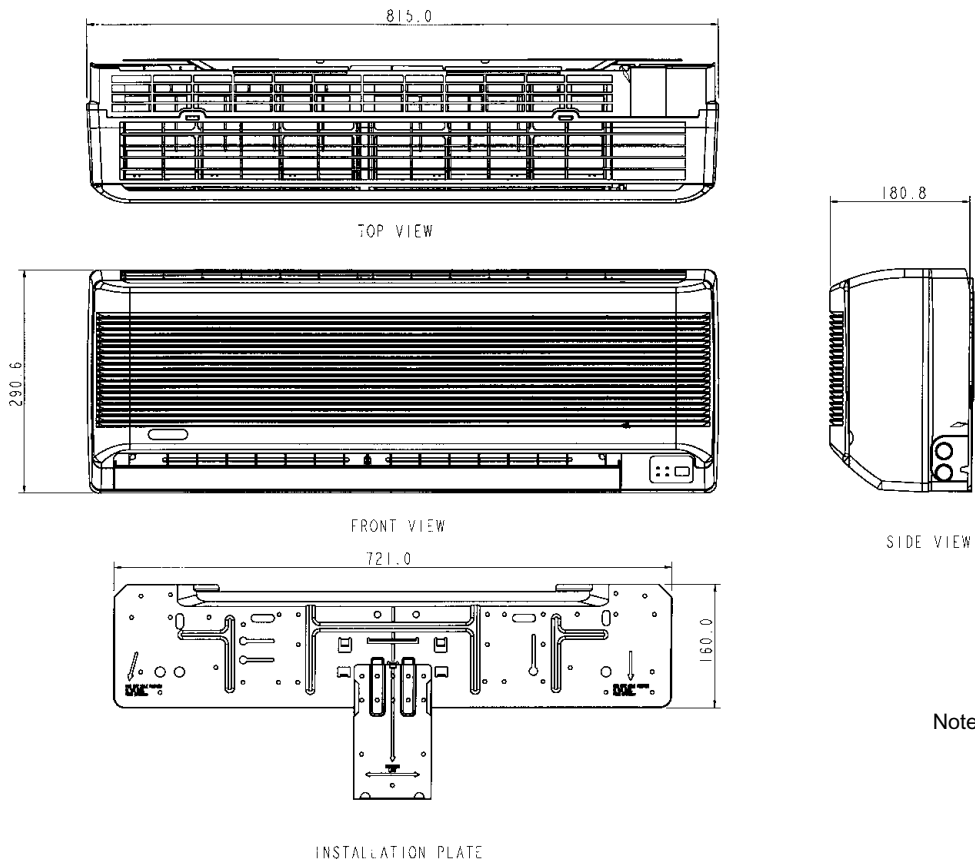
Model : MMSH66K55A



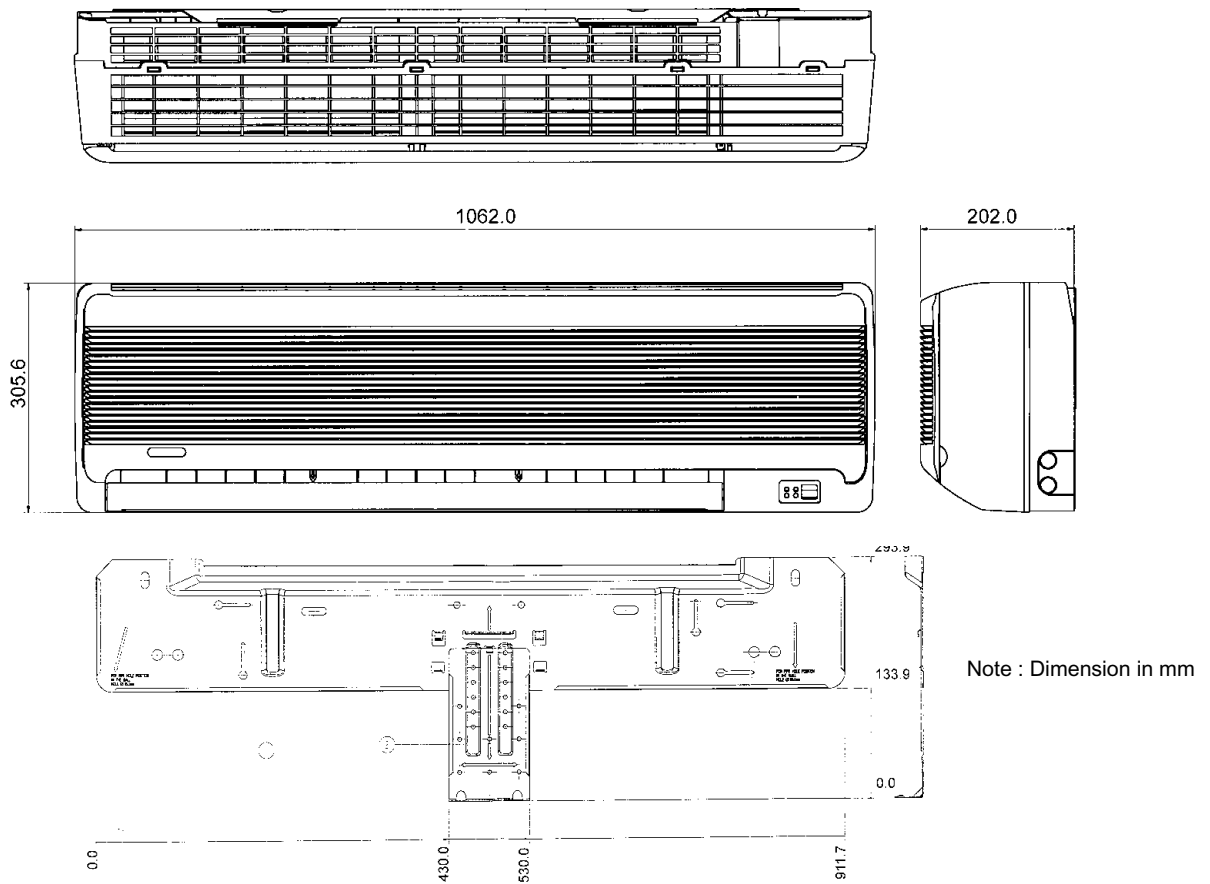
Model : MMSHK77A



Indoor Unit
Model: MWMS 010/015 F/FR



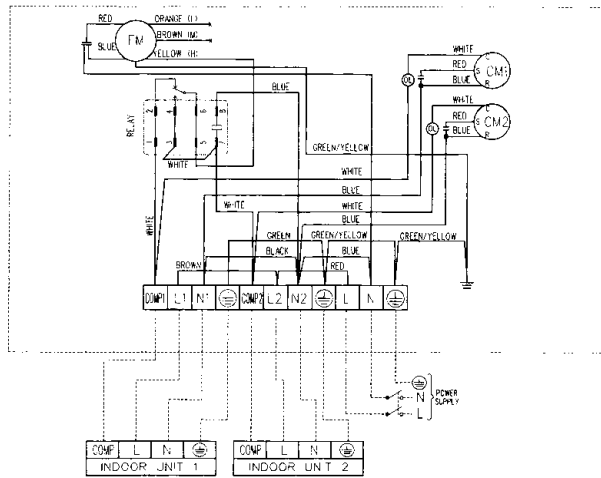
Indoor Unit
Model : MWMS 020 F/FR



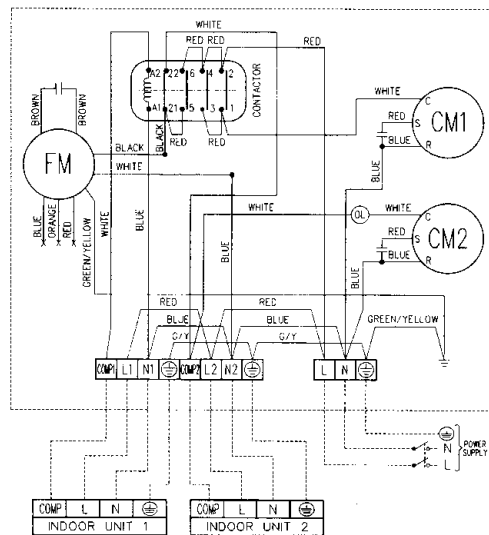
Wiring Diagrams

Outdoor Unit – Cooling Only

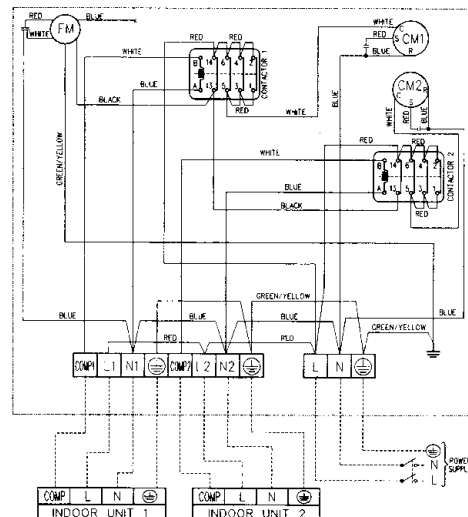
Model : MMSD 1010A/ 1015A/ 1515A



Model : MMSD 1020A/ 1520A

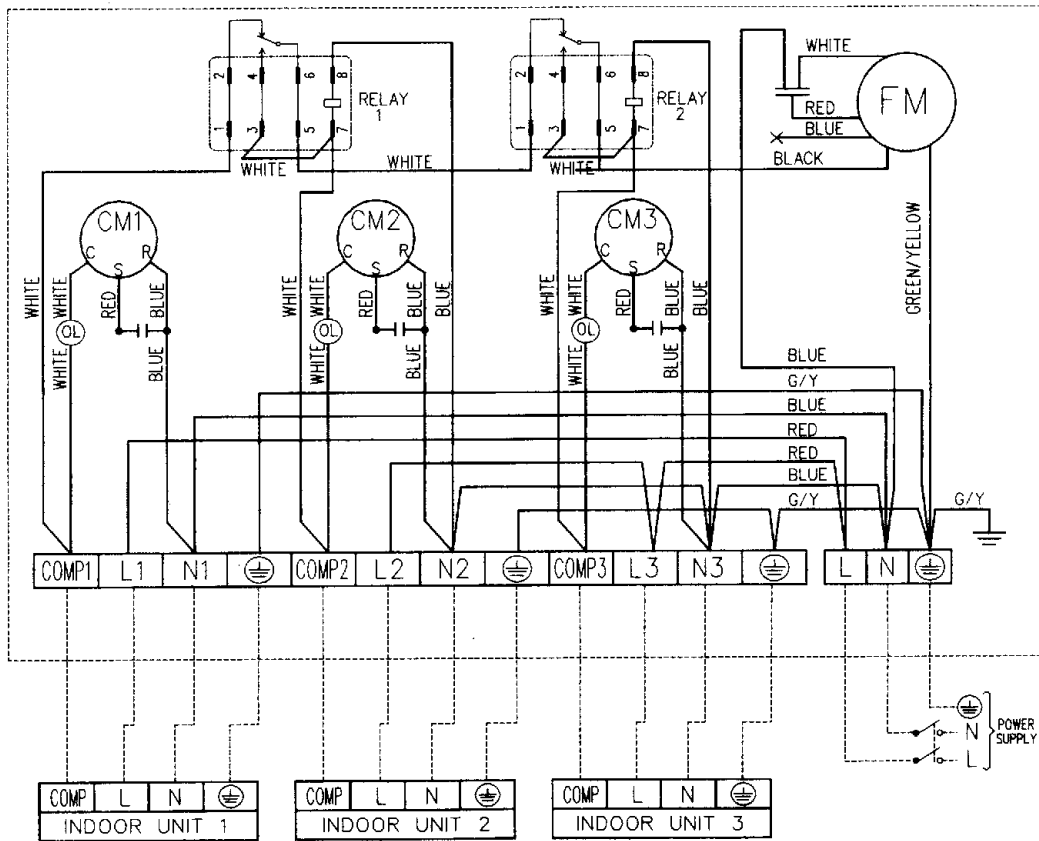


Model : MMSD 2020A

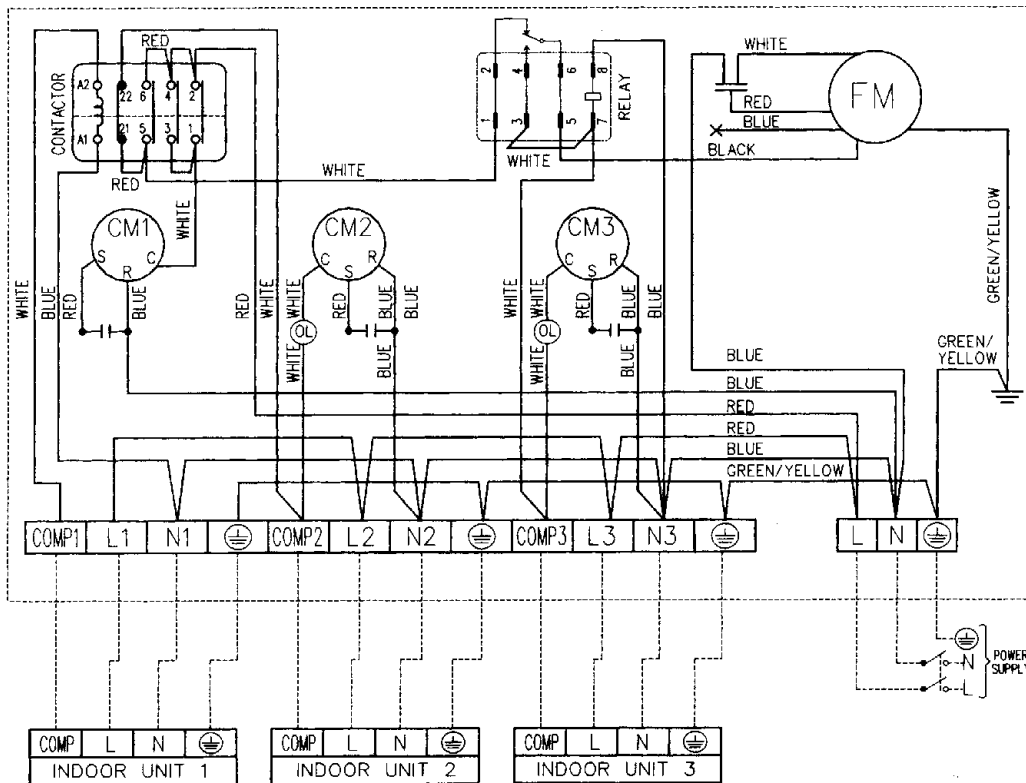


Outdoor Unit – Cooling Only

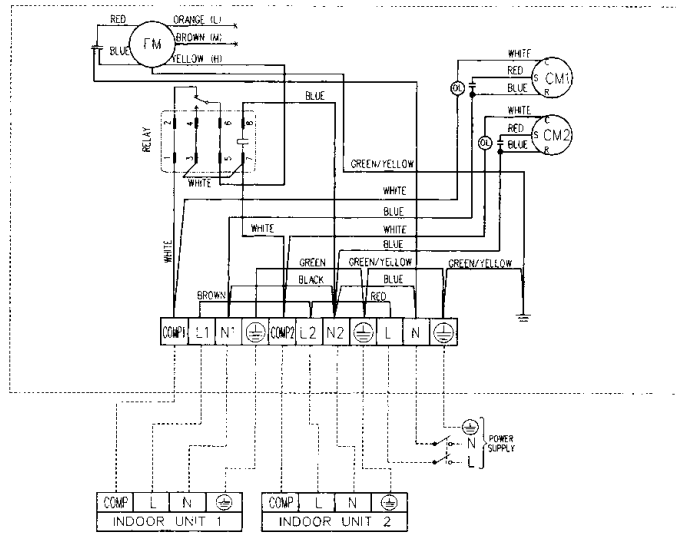
Model : MMST/M4MST 101010A/ 101015A/ 101515A/ 151515A



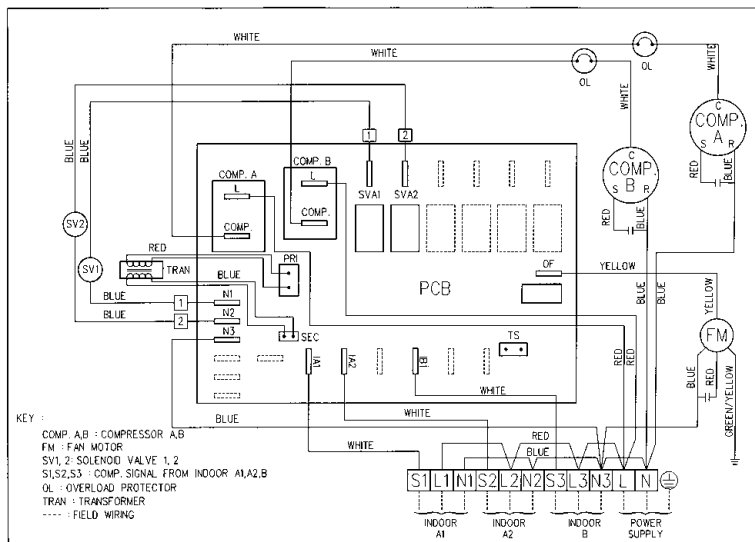
Model : MMST 101020A



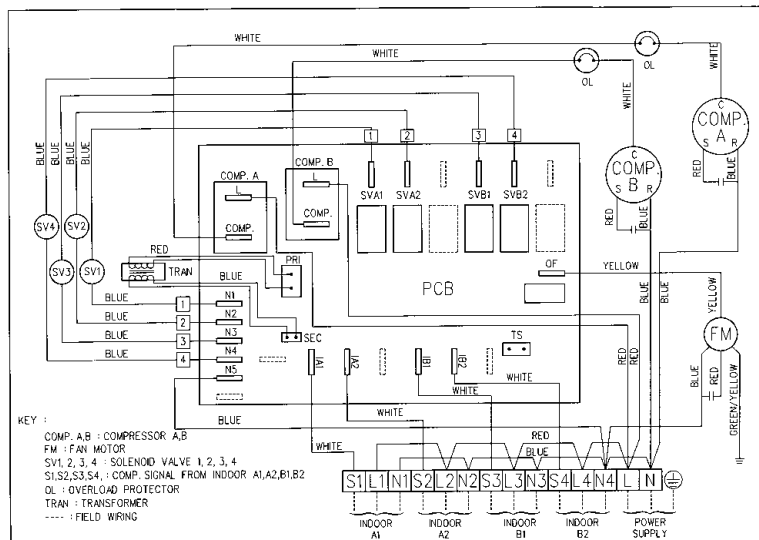
Outdoor Unit – Cooling Only
Model : MMSH8K8A



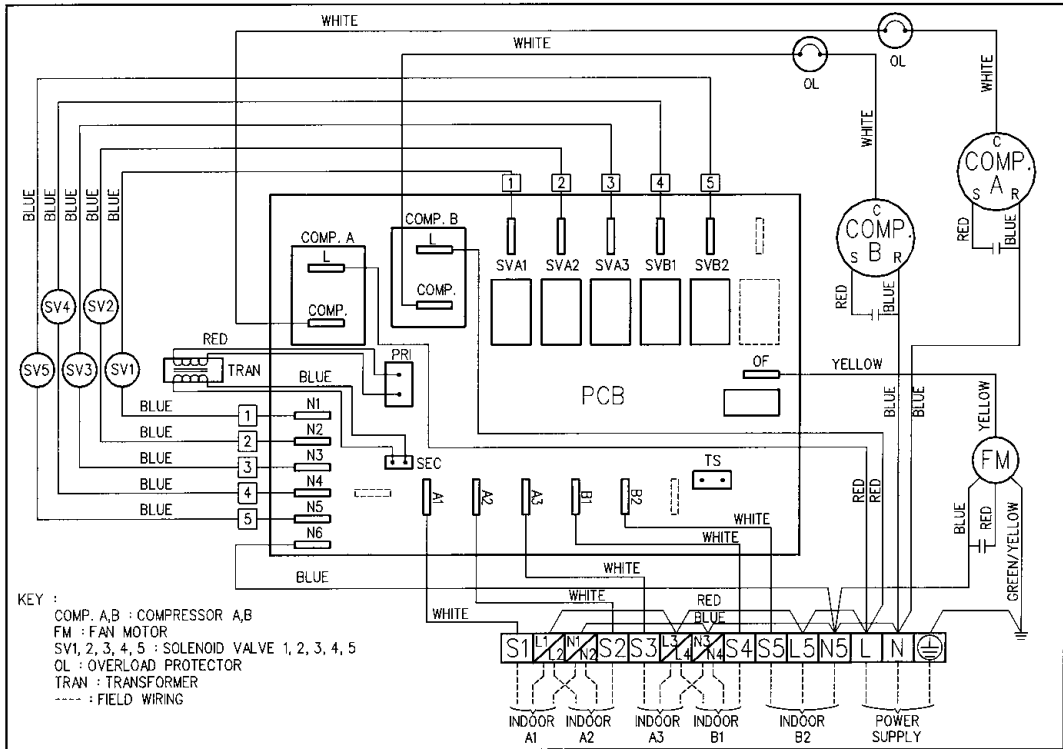
Model : MMSH8K66A



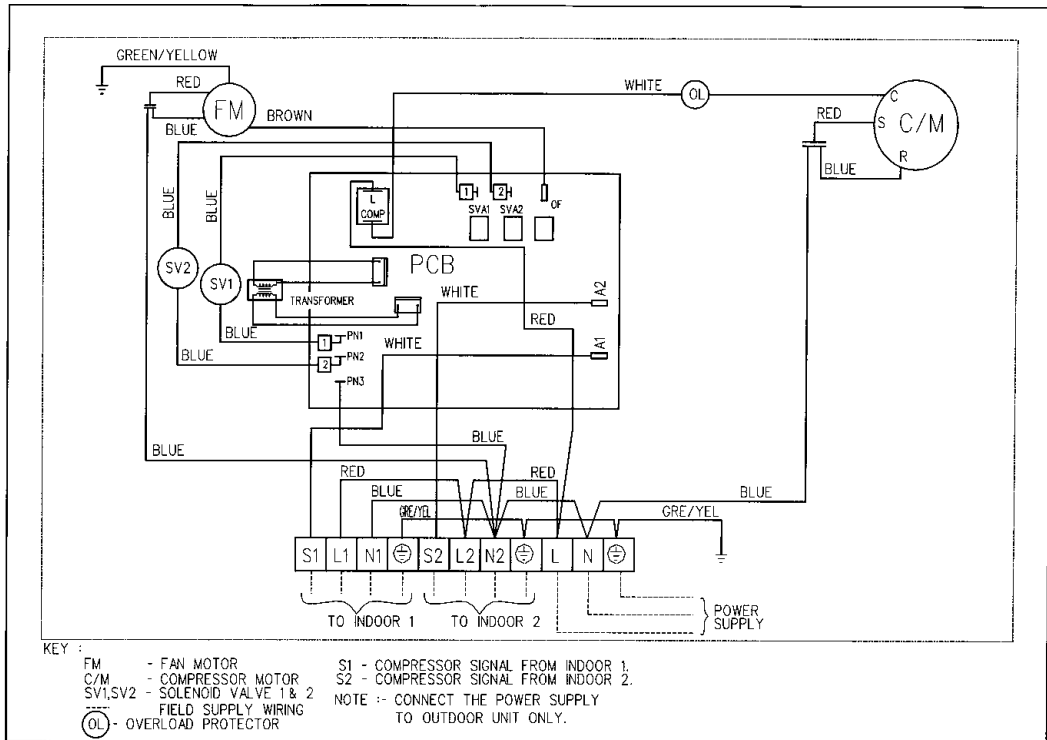
Model : MMSH66K66A



Outdoor Unit – Cooling Only
Model : MMSH66K555A

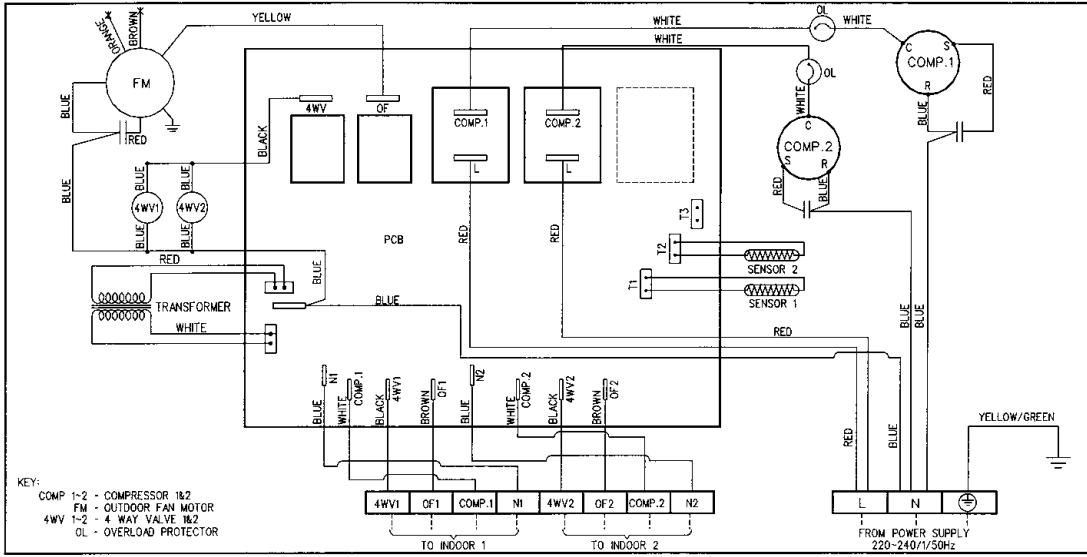


Model : MMSHK77A

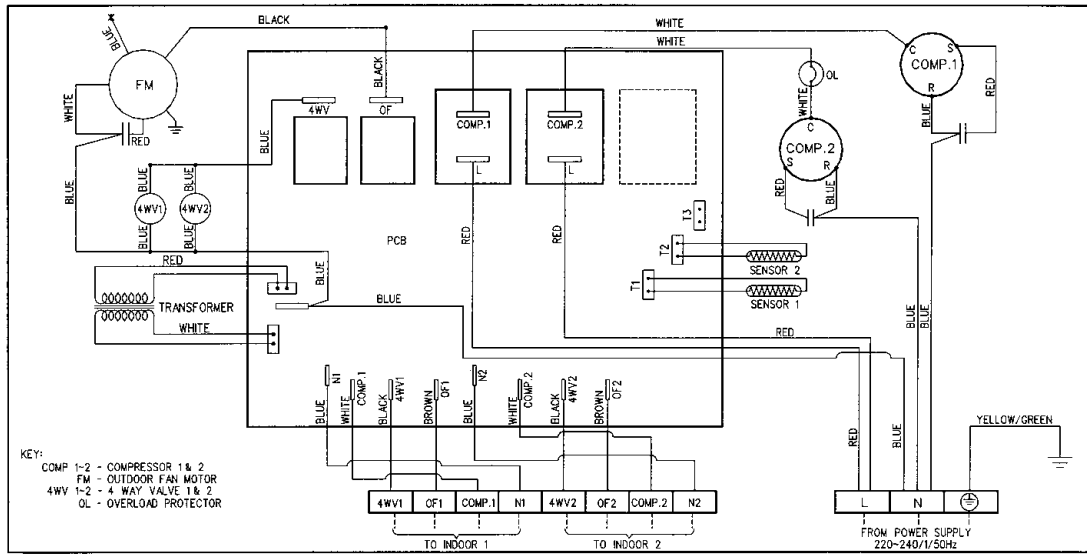


Outdoor Unit – Heatpump

Model : MMSD 1010 / 1015 / 1515 AR

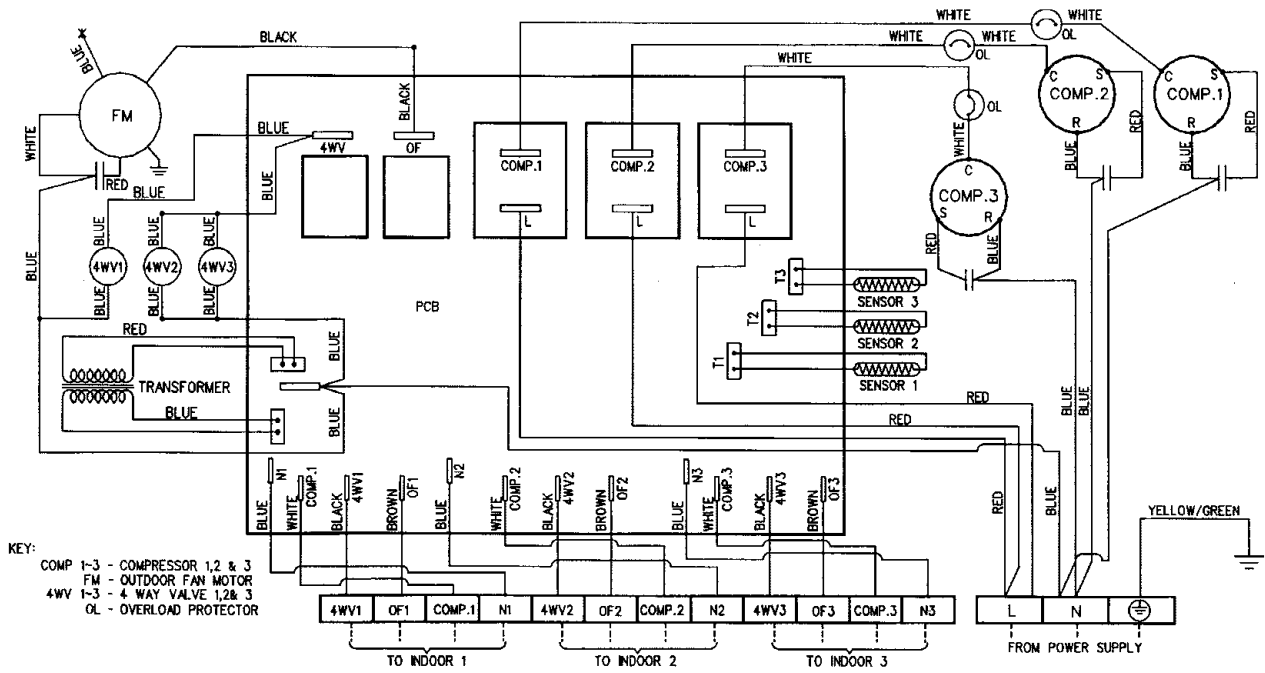


Model : MMSD 1520AR



Outdoor Unit – Heatpump

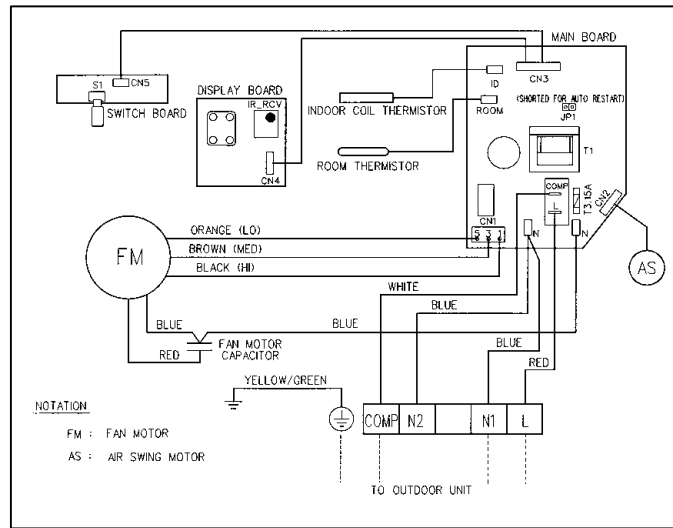
Model : M4MST 101010 / 101015 / 101515 / 151515AR



Indoor Unit

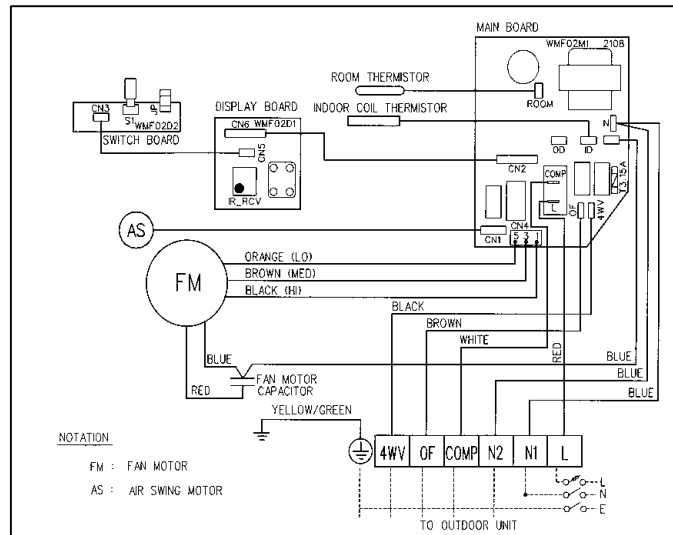
Cooling Only

Model : MWMS 010F/ 015F/ 020F (AUTO RANDOM RESTART)



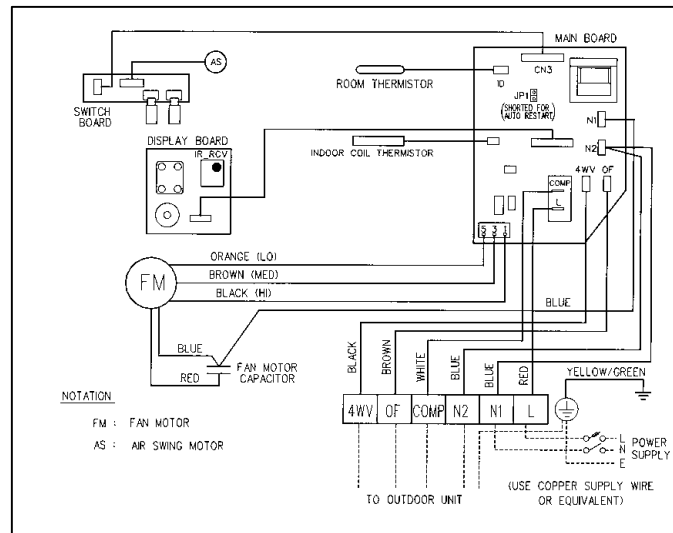
Heatpump Unit

Model : MWMS 010FR/ 015FR/ 020FR



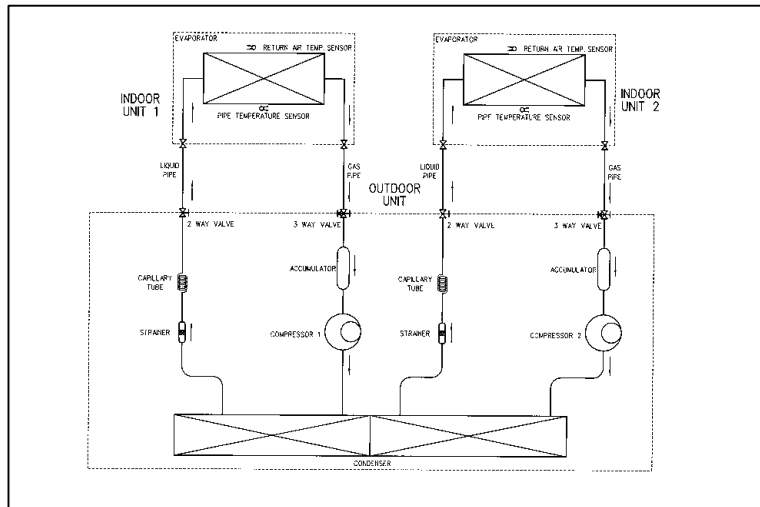
Heatpump Unit

Model : MWMS 010FR/ 015FR/ 020FR (AUTO RANDOM RESTART)

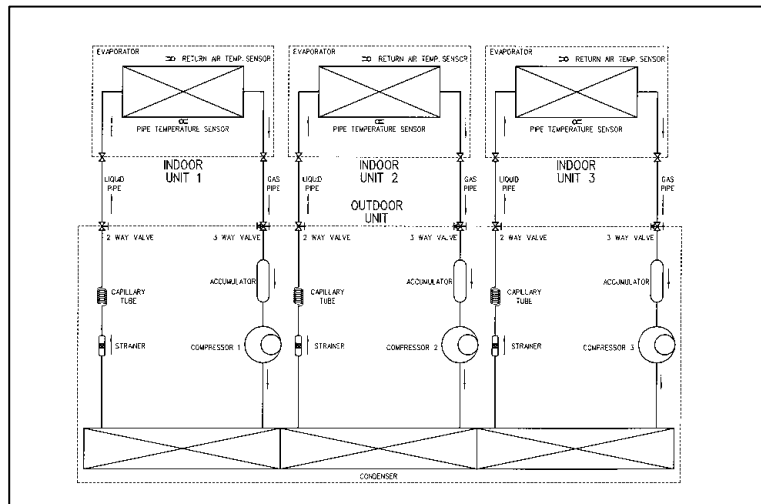


Refrigerant Circuit Diagram

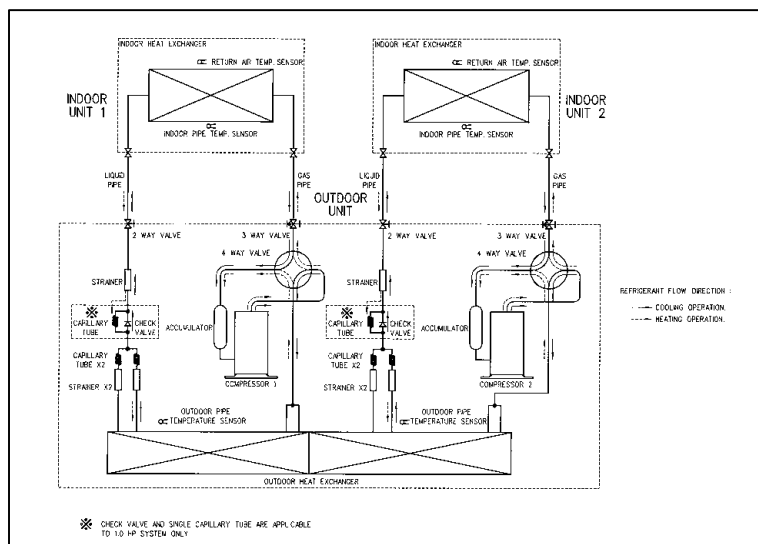
Model : MMSD 1010/ 1015/ 1515/ 1020/ 1520/ 2020A
M4MSD 1010/ 1015/ 1515A



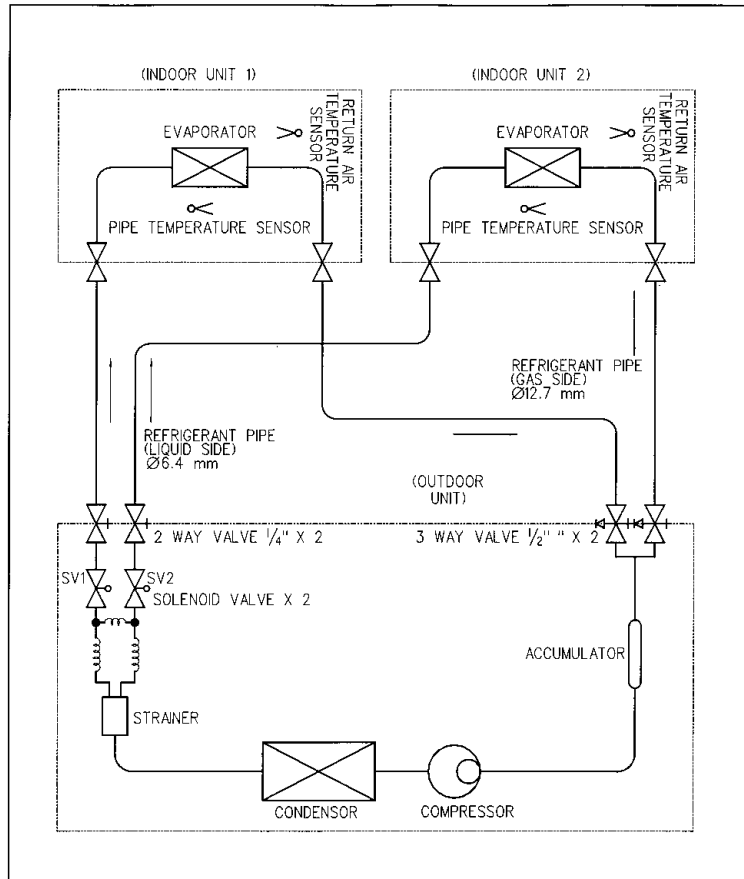
Model : MMST/M4MST 101010/ 101015/ 101515/ 151515, MMST 101020A



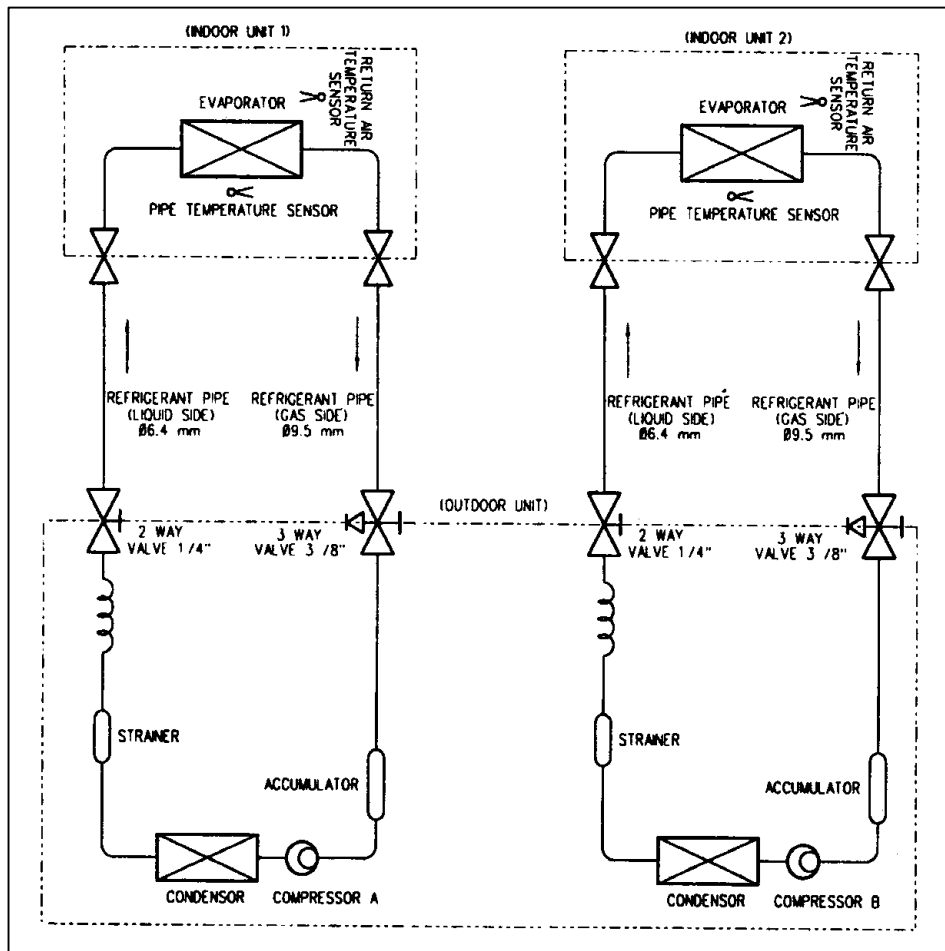
Model : MMSD 1010/ 1015/ 1515/ 1520AR
M4MSD 1010/ 1015/ 1515A



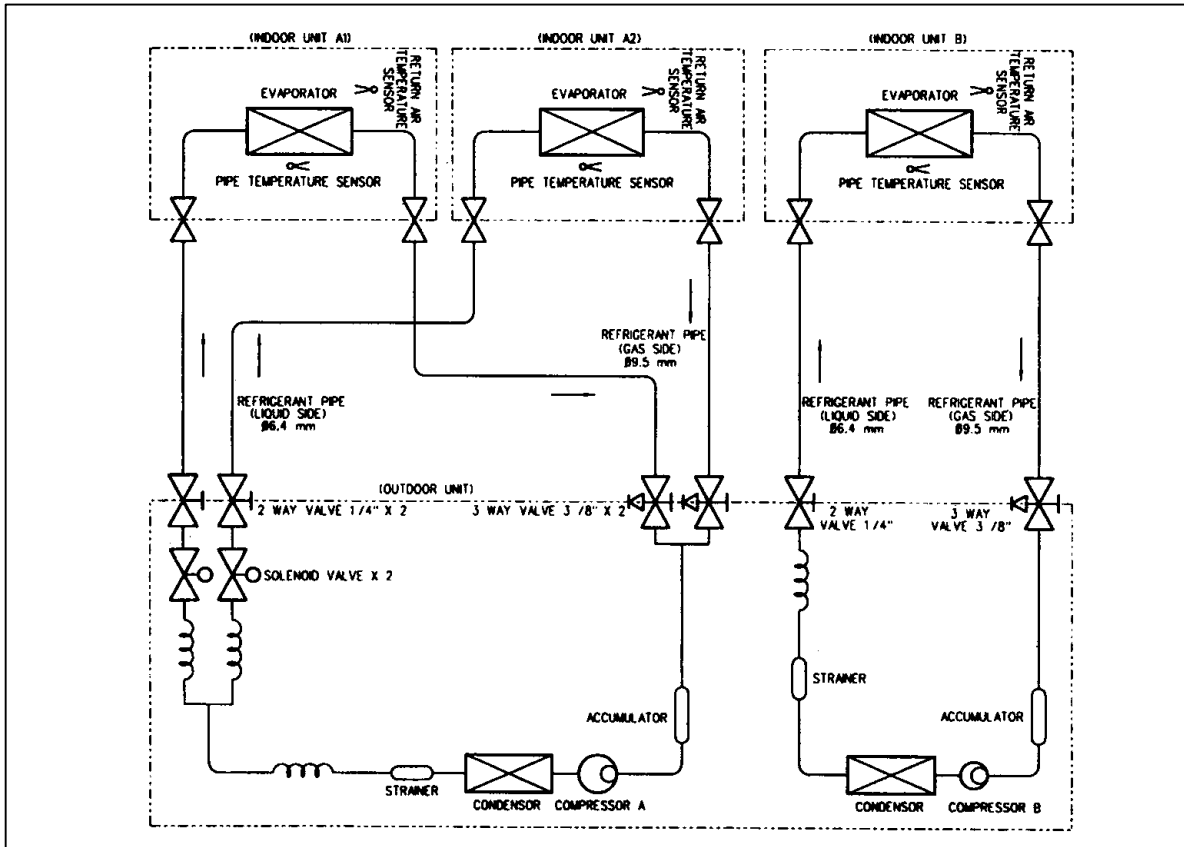
Model : MMSHK77A



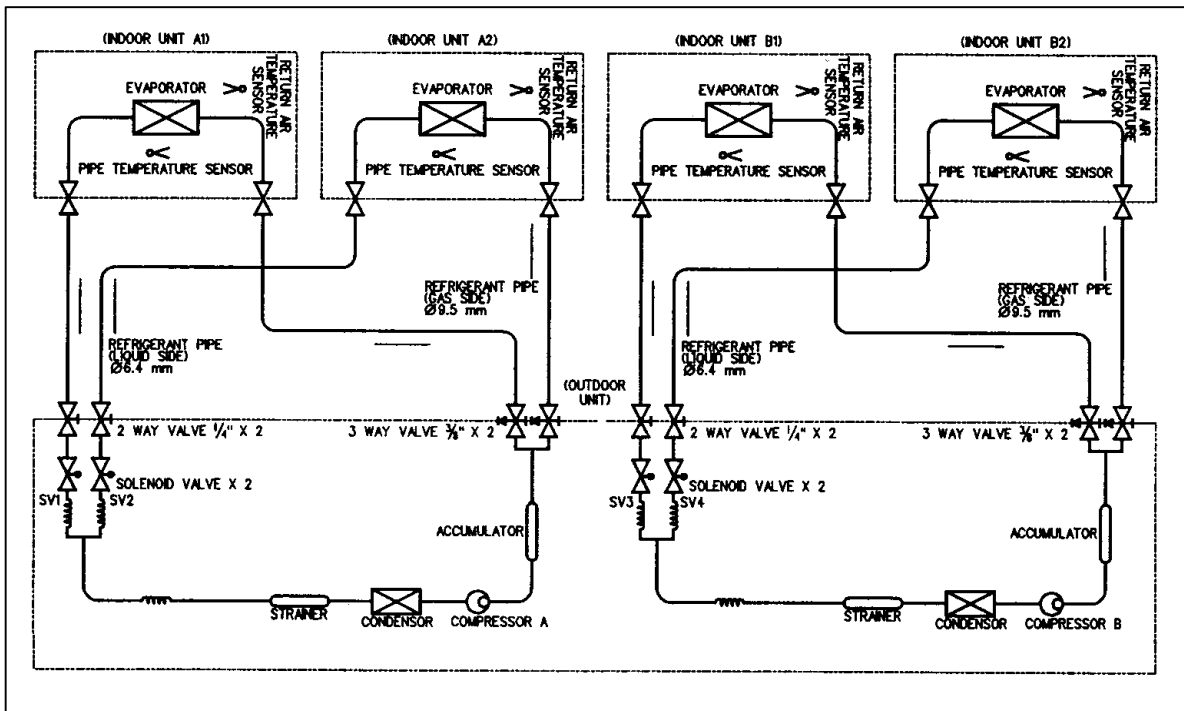
Model : MMSH8K8A



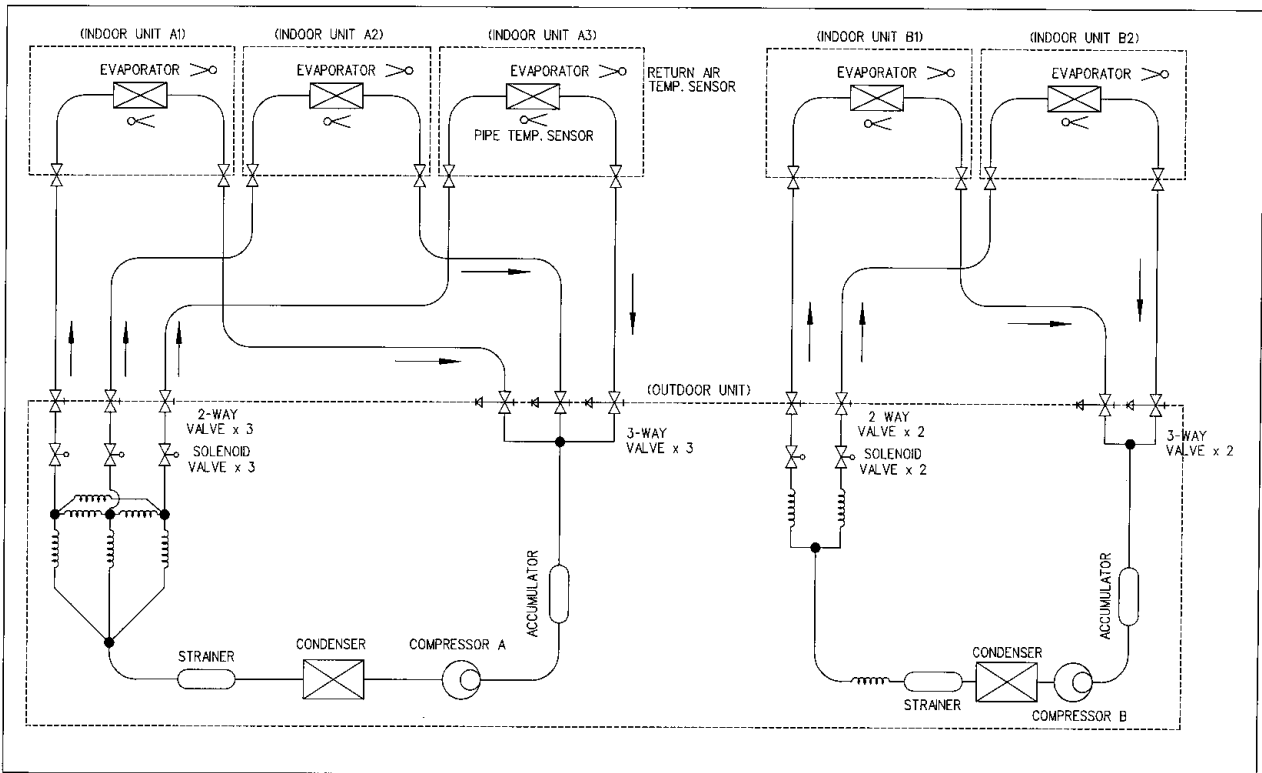
Model : MMSH8K66A



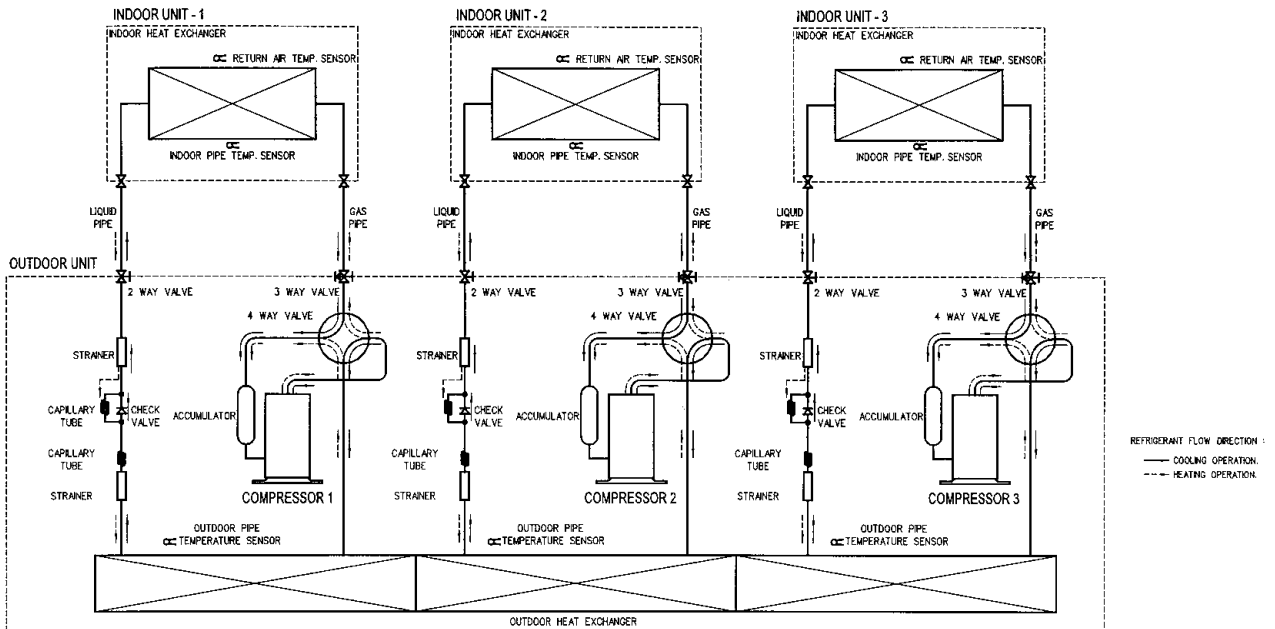
Model : MMSH66K66A



Model : MMSH66K555A



Model : M4MST 101010 / 101015 / 101515 / 151515AR



Special Precautions For R407C

Special Precautions When Dealing With Refrigerant R407C Unit

1) What is new refrigerant R407C?

R407C is a zeotropic refrigerant mixture which has zero ozone depletion potential and thus conformed to the Montreal Protocol regulation. It requires Polyol ester oil (POE) oil for its compressor's lubricant. Its refrigerant capacity and performance are about the same as the refrigerant R22.

2) Components

Mixture weight composition R32(23%), R125(25%), R134a(52%)

3) Characteristic

- R407C liquid and vapor components have different compositions when the fluid evaporates or condenses. Hence, when leak occurs and only vapor leaks out, the composition of the refrigerant mixture left in the system will change and subsequently affect the system performance. If just additional refrigerant is added to leaked system, system performance will drop. It is recommended that the system should be evacuated thoroughly before recharging with R407C.
- When refrigerant R407C is used, the composition will differ depending on whether it is in gaseous or liquid phase. Hence when charging R407C, ensure that only liquid is being withdrawn from the cylinder or can. This is to make certain that only original composition of R407C is being charged into the system.
- POE oil is used as lubricant for R407C compressor, which is different from the mineral oil used for R22 compressor. Extra precaution must be taken not to expose the R407C system too long to moist air.

4) Check List Before Installation/Serviceing

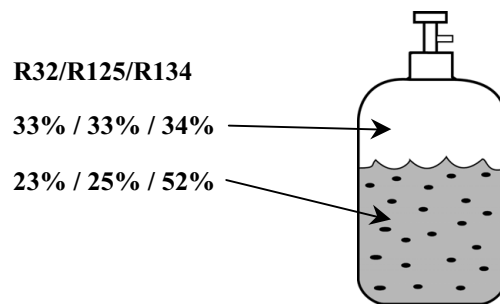
- Tubing
Refrigerant R407C is more easily affected by dust of moisture compared with R22, make sure to temporarily cover the ends of the tubing prior to installation
- Compressor oil
No additional charge of compressor oil is permitted.
- Refrigerant
No other refrigerant other than R407C
- Tools
Tools specifically for R407C only (must not be used for R22 or other refrigerant)
 - i) Manifold gauge and charging hose
 - ii) Gas leak detector
 - iii) Refrigerant cylinder/charging cylinder
 - iv) Vacuum pump c/w adapter
 - v) Flare tools
 - vi) Refrigerant recovery machine

5) Handling And Installation Guidelines

Like R22 system, the handling and installation of R407C system are closely similar. All precautionary measures; such as ensuring no moisture, no dirt or chips in the system, clean brazing using nitrogen, and thorough leak check and vacuuming are equally important requirements. However, due to zeotropic nature of R407C and its hygroscopic POE oil, additional precautions must be taken to ensure optimum and trouble-free system operation.

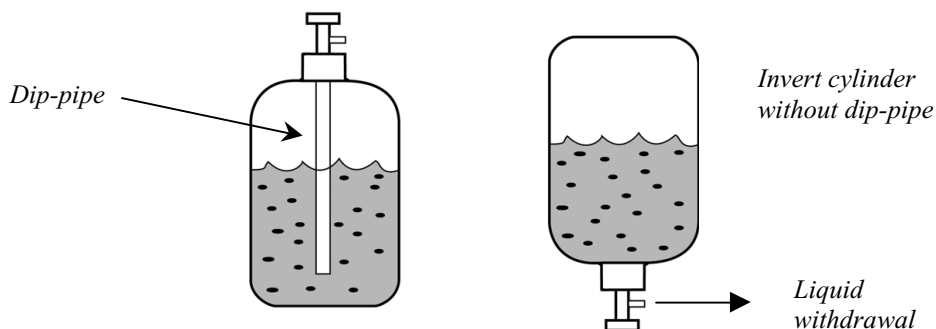
- a) Filter-dryer must be installed along the liquid line for all R407C air conditioners. This is to minimise the contamination of moisture and dirt in the refrigerant system. Filter-dryer must be of molecular sieve type. For a heat-pump system, install a two-way flow filter dryer along the liquid line.
- b) During installation or serviceing, avoid prolong exposure of the internal part of the refrigerant system to moist air. Residual POE oil in the piping and components can absorb moisture from the air.

- c) Ensure that the compressor is not exposed to open air for more than the recommended time specified by its manufacturer (typically less than 10 minutes). Remove the seal-plugs only when the compressor is about to be brazed.
- d) The system should be thoroughly vacuumed to 1.0 Pa (-700mmHg) or lower. This vacuuming level is more stringent than R22 system so as to ensure no incompressible gas and moisture in the system.
- e) When charging R407C, ensure that only liquid is being withdrawn from the cylinder or can. This is to ensure that only the original composition of R407C is being delivered into the system. The liquid composition can be different from the vapor composition.



Composition of R407C in vapor phase is different from liquid phase.

- f) Normally, the R407C cylinder or can is being equipped with a dip-pipe for liquid withdrawal. However, if the dip-pipe is not available, invert the cylinder or can so as to withdraw liquid from the valve at the bottom.



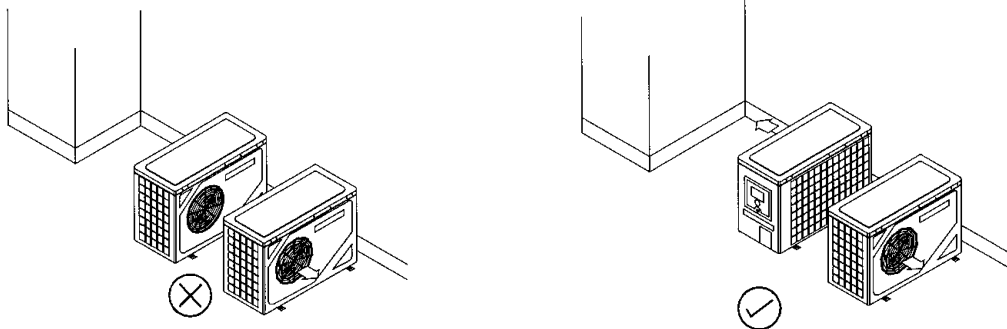
- g) When servicing a leak, the top-up method, commonly practiced for R22 system, is not recommended for R407C system. Unlike R22 where the refrigerant is of a single component, the composition of R407C, which is made up of three different components, may have changed during the leak. Consequently, a top-up may not ensure that the R407C in the system is of original composition. This composition shift may adversely affect the system performance. It is recommended that the system should be evacuated thoroughly before recharging with R407C.

Installation

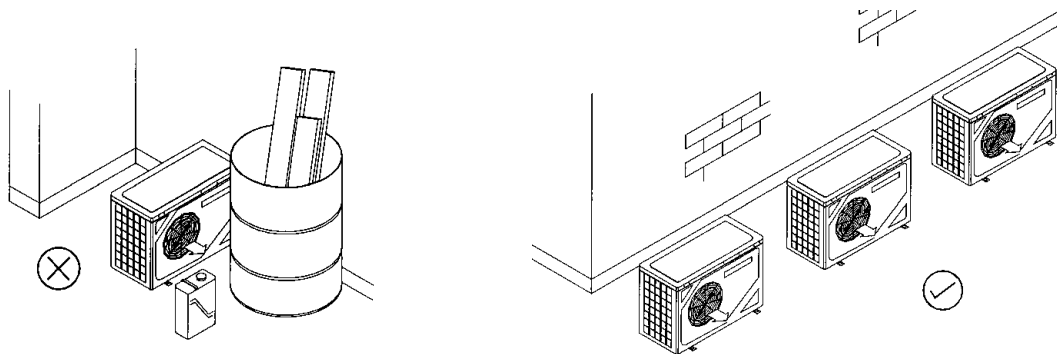
Location For Installation Of The Condensing Units

As condensing temperature rises, evaporating temperature rises and cooling capacity drops. In order to achieve maximum cooling capacity, the location selected should fulfil the following requirements :

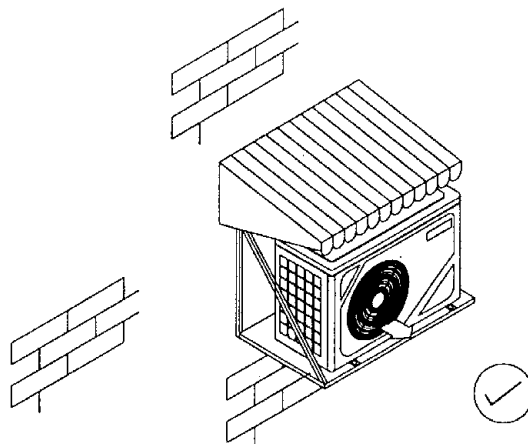
- Install the condensing (outdoor) unit in a way such that hot air distributed by the outdoor condensing unit cannot be drawn in again (as in the case of short circuit of hot discharge air) Allow sufficient space for maintenance around the unit.



- Ensure that there is no obstruction of air flow into or out of the unit. Remove obstacle which block air intake or discharge.



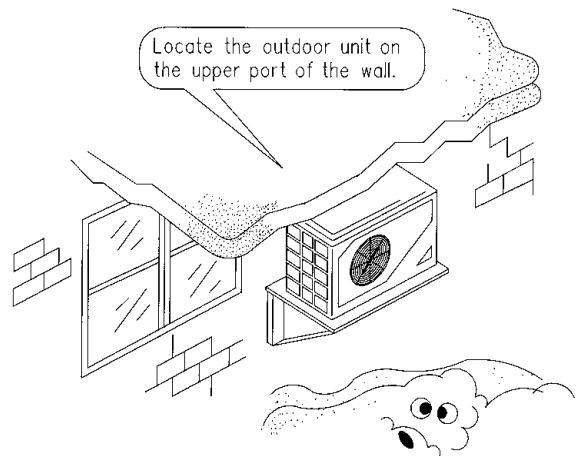
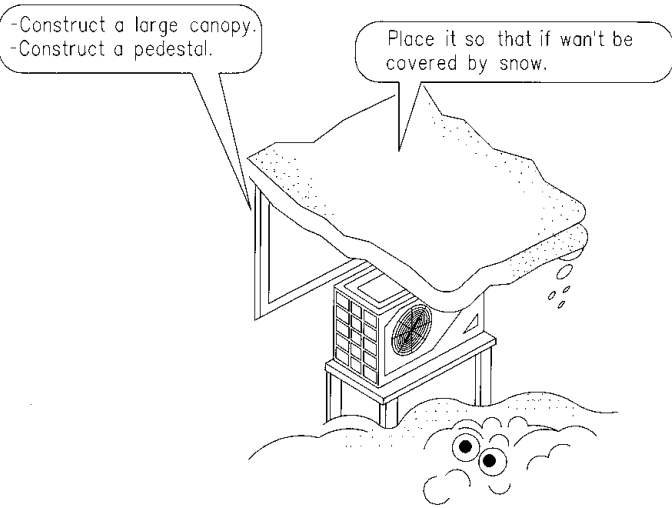
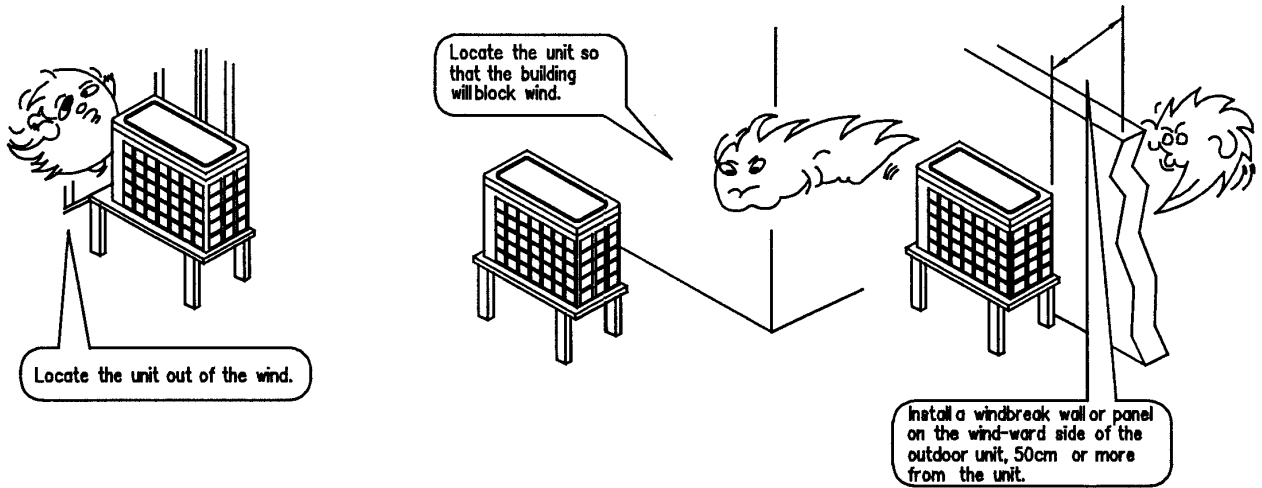
- The location must be well ventilated, so that the unit can draw in and distribute plenty of air thus lowering the condensing temperature.
- A place capable of carrying the weight of the outdoor unit and isolating noise and vibration.
- A place protected from direct sunlight. Otherwise use an awning for protection, if necessary.
- A place where smooth drainage of rain water and water formed by defrosting is acceptable.



- The location must not be susceptible to dust or oil mist.

Caution : If the condensing unit is operated in an atmosphere containing oils (including machine oils), salt (coastal area), sulphide gas (near hot spring, oil refinery plant), such substances may lead to failure of the unit.

INSTALLATION IN ZONE EXPOSED TO STRONG WIND OR HIGH SNOW FALLS (FOR HEATPUMP MODEL)



Maximum Pipe Length And Maximum Number Of Bends

When the pipe length becomes too long, both the capacity and reliability drop. As the number of bends increases, system piping resistance to the refrigerant flow increases, thus lowering the cooling capacity, and as a result the compressor may become defective. Always choose the shortest path and follow the recommendations as tabulated below :

MODEL DATA	MMSD / M4MSD			MMST/M4MST	MMST
	1010A – 1515A	1020A – 1520A	2020A	101010A – 151515A/AR	101020A
Max. Length (L) m	12 / 12	12 / 15	15 / 15	12 / 12 / 12	12 / 12 / 15
Max. elevation (H) m	5 / 5	5 / 8	8 / 8	5 / 5 / 5	5 / 5 / 8
Max. No. of Bends	10 / 10	10 / 10	10 / 10	10 / 10 / 10	10 / 10 / 10

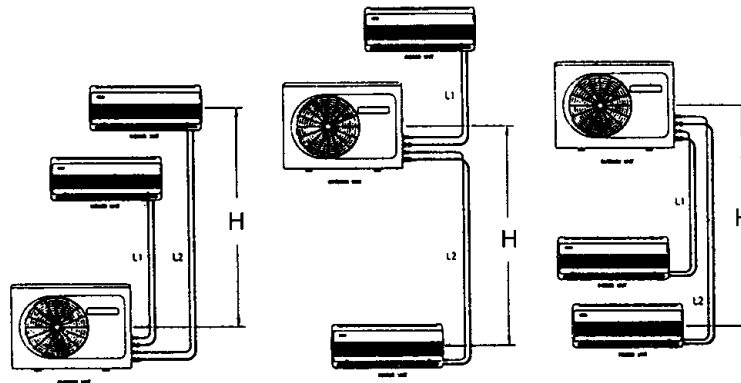
Model	Circuitry	Max. Individual L1 or L2 (m)	*Max. Total L1 + L2 (m)	*Max. Length Difference L1 – L2 (m)	Max. Elevation H (m)	*Max. Height Difference ΔH(m)	*Max. Number of bends
MMSH8K8A	COMP. A	12	-	-	5	-	10
	COMP. B	12	-	-	5	-	10
MMSH8K66A	COMP. A	12 / 12	20	8	5	7	10
	COMP. B	12	-	-	5	-	10
MMSH66K66A	COMP. A	12 / 12	20	8	5	7	10
	COMP. B	12 / 12	20	8	5	7	10
MMSH66K555A	COMP. A	12 / 12	20	8	5	7	10
	COMP. B	12 / 12	20	8	5	7	10

* For units sharing the same compressor only.

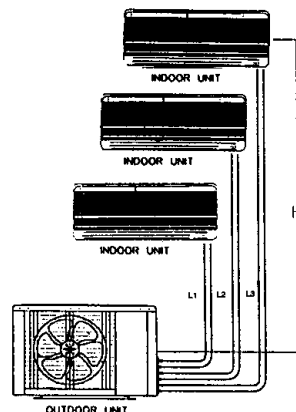
CAUTION :

- Our guarantee on the performance of our air-conditioners will be revoked if the height, length and/or the number of bends of the refrigerant piping system installed is beyond the limit above.
- Bendings must be carefully made so as not to crush the pipe. Use a pipe bender to bend a pipe as far as possible.

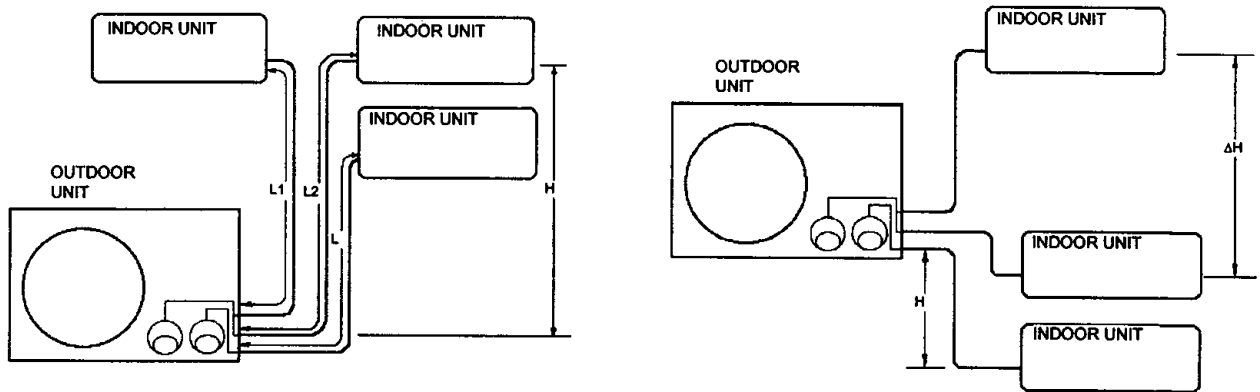
1) MMSD



2) MMST



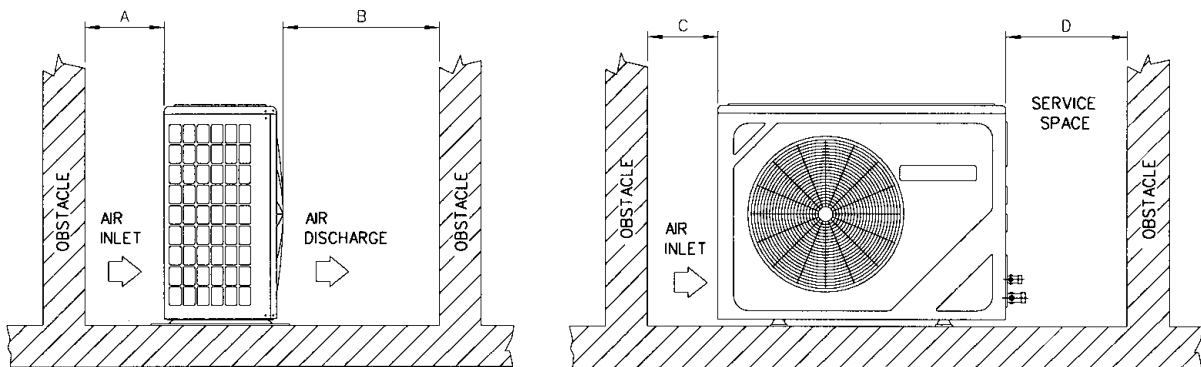
3) MMSH



Installation Clearance

Single Condensing Unit Installation

Outdoor units must be installed such that there is no short circuit of the hot discharge air or obstruction to smooth air flow. Select the coolest possible place where intake air should not be hotter than the outside temperature (max 45 °C).

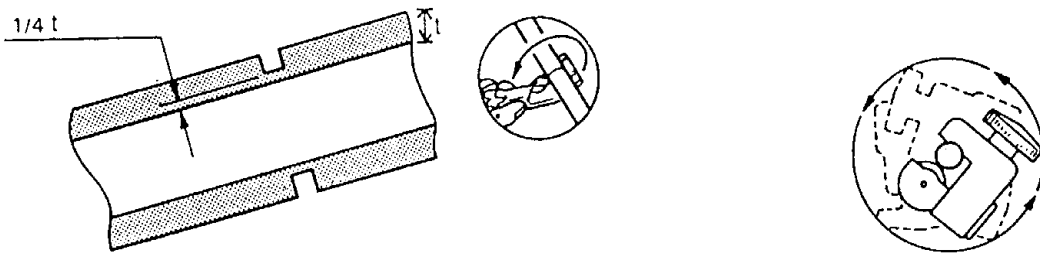


All Models	A	B	C	D
Minimum Distance	300 mm	1000 mm	300mm	500mm

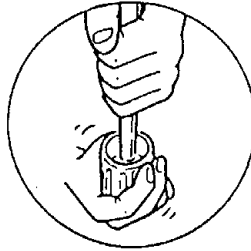
NOTE :- (1) If any obstacle is higher than 2m, or if there is any obstruction at the upper part of the unit, allow more space than indicated in the table above.

Flaring Technique (For Flare Connection)

- Cut the pipe stages by stages, Advancing the blade of pipe cutter slowly. Extra force and a deep cut will cause more distortion of pipe and therefore extra burr.

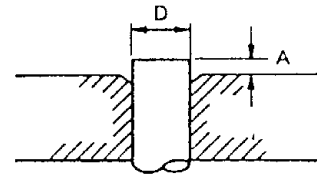


- Remove burr with the burr remover. This will avoid unevenness on the flare face which will cause gas leak. Hold the flaring end down to prevent burr from dropping inside pipe.



- The exact length of pipe protruding from the face of the flare die is determined by the flaring tool. The table shows the use of an imperial die and rigid die.

PIPE Ø (MM)	A(MM)	
	IMPERIAL DIE	RIGID DIE
6.35 (¼")	1.3	0.7
9.52 (3/8")	1.6	1.0
12.7 (½")	1.9	1.3
15.88 (5/8")	2.2	1.7

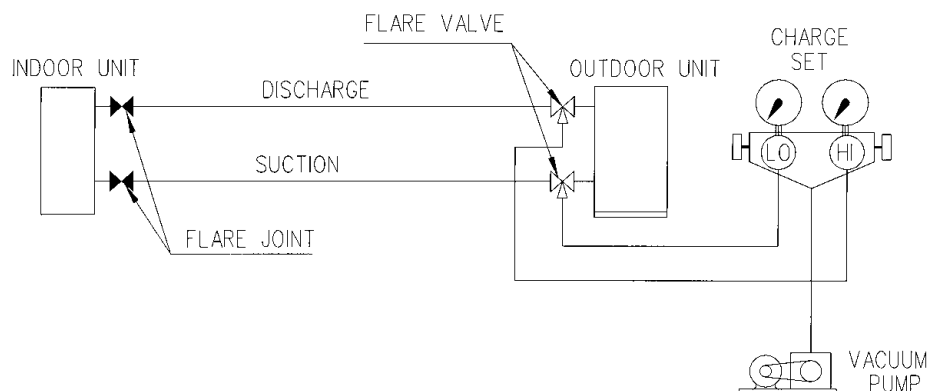


Fix the pipe firmly on the flare die. Match the centers of both the flare die and the flaring punch, and tighten flaring punch fully.

Vacuumping And Charging

The pre-charged outdoor unit does not need any vacuuming or charging. However once it is connected, the connecting pipe line and the indoor need to be vacuumed before releasing the R22 from the outdoor unit.

- 1) Open the service port core cap.
- 2) Connect pressure gauge to the service port.
- 3) Connect the line to vacuum pump. Open the charging manifold valve and turn the pump on. (Diagram 1) (evacuation time varies by the capacity of the pump but averagely in 1 hour).
- 4) Repeat step 1 to step 3 every indoor with respective to the correct pair of flare valve. For 1 to 2 indoor unit.



5) After evacuation, unscrew the spindle (diagram 2B) for the gas to run to indoor unit.

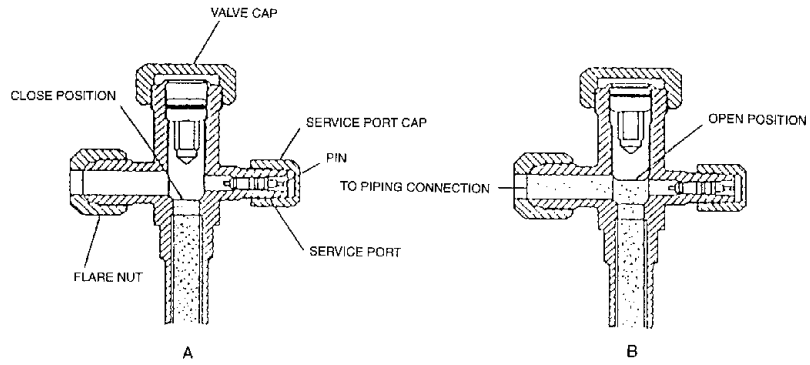


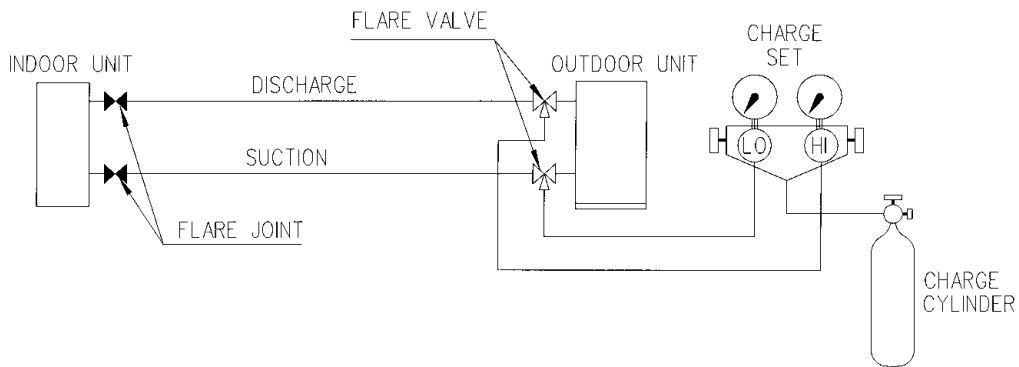
Diagram 2

Additional Charge (For Flare Connection)

The refrigerant gas is charged in the outdoor unit and, if the piping length to every indoor is 5m, additional charge of the refrigerant after vacuuming is not necessary.

When the piping length to every indoor is more than 5m, please add 15g of refrigerant for every addition of 1m pipe length.

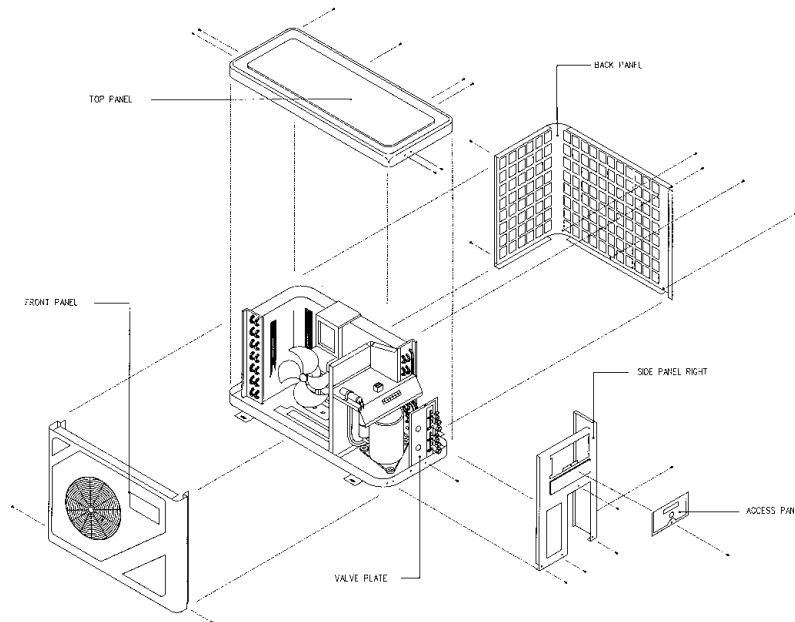
Diagram shows typical charging method.



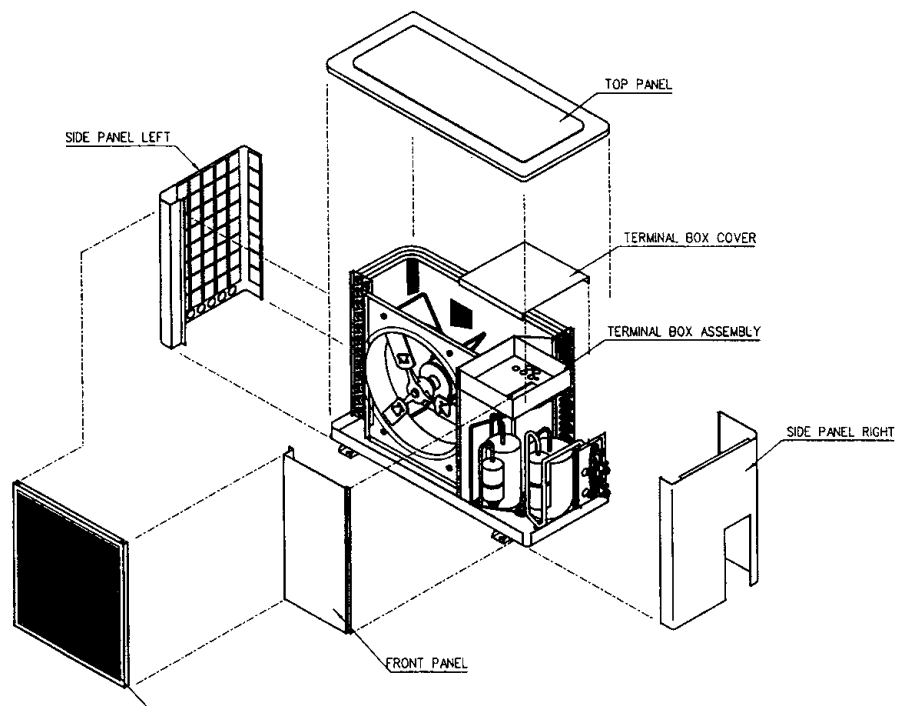
Servicing and Maintenance

The design of the MMSD & MMST outdoor series allows servicing to be carried out readily and easily. The removal of the top, side, front and back panel make almost every part accessible.

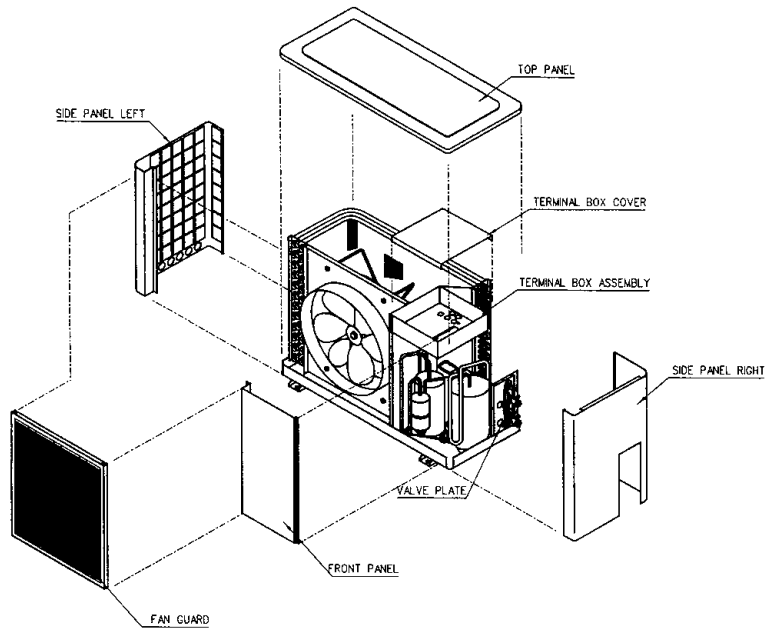
- Model : Cooling** – MMSD/M4MSD 1010A / 1015A / 1515A
Heatpump – MMSD/M4MSD 1010AR / 1015AR / 1515AR
Cooling – MMSH8K8A/ 8K66A/ 66K66A/ 66K555A



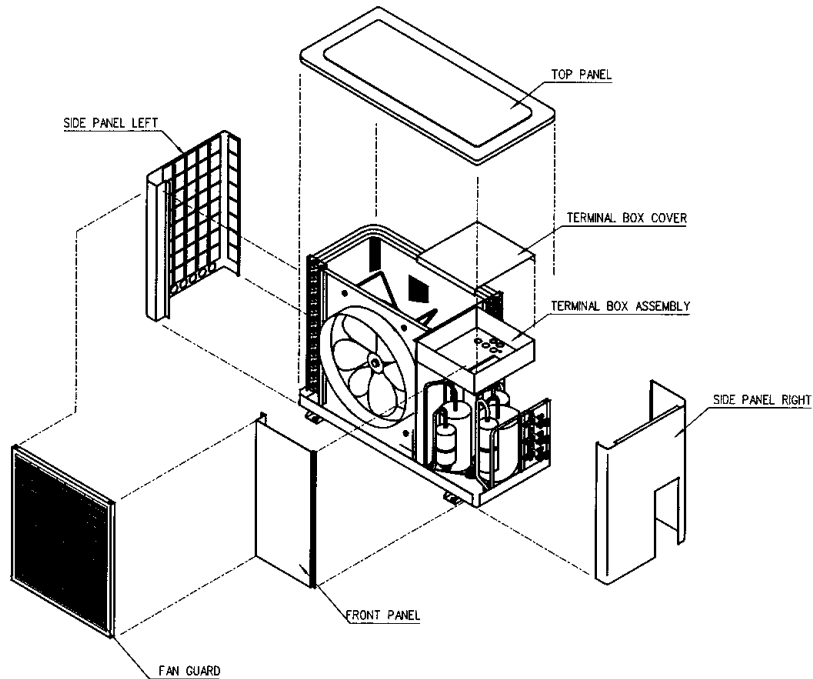
- Model : Cooling** – MMSD1020A / 1520A
Heatpump – MMSD1520AR



Model : MMSD2020A



**Model : MMST101010A – 101020A
M4MST 101010 / 101015 / 101515 / 151515 A/AR**



Under normal circumstance, these outdoor units require a check and cleaning of air intake coil surface once quarterly. However, if a unit is installed in areas subjected to much oil mist and dust, the coils must be regularly cleaned by qualified Air Conditioner Service Technicians to ensure sufficient heat exchange and proper operation. Otherwise, the systems life span may be shortened.

CAUTION!

Do not charge OXYGEN, ACETYLENE OR OTHER FLAMMABLE and poisonous gases into the unit when performing a leakage test or an airtight test. These gases could cause severe explosion and damage if expose to high temperature and pressure.

It is recommended that only nitrogen or refrigerant be charged when performing the leakage or airtight test.

Operation

Electrical Connections

Wiring regulations on wire diameters differ from country to country. Please refer to your LOCAL ELECTRICAL CODES for field wiring rules. Be sure that installation comply with such rules and regulations.

General Precautions

Ensure that the rated voltage of the unit corresponds to the name plate before carrying out proper wiring according to the wiring diagram.

Provide a power outlet to be used exclusively for each unit. A power supply disconnect and a circuit breaker for over current protection should be provided in the exclusive line.

All wiring must be firmly connected.

All wiring must not touch the refrigerant piping, compressor or any moving parts of fan motors.

Operational Check

After all wiring is completed and the system is charged with refrigerant, make sure that unit is operating properly. Check that :

- Condenser fan is running, with warm air blowing off the condensing unit.
- Evaporator blowers are running and discharging cool air.
- The micro-computer system incorporate a 3-minute delay in the circuitry. Thus, it requires about 3 minutes upon cut off before the outdoor condensing unit can start up.
- To check if there is any mis-wiring, turn on one unit at a time.
- After running for 10-15 minutes. Check that if the suction (low side) pressure is within normal operating range.

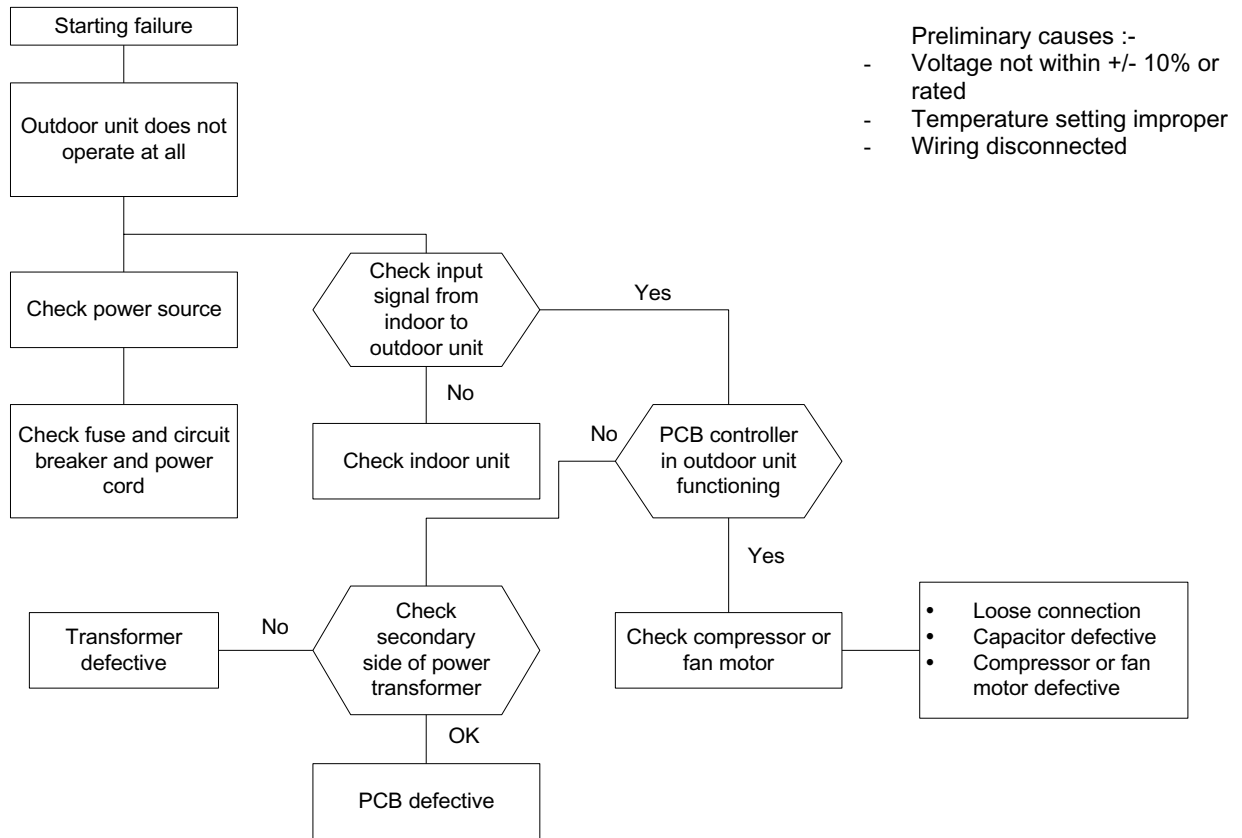
Troubleshooting

When any air conditioner malfunction is noted, immediately switch off the power supply to the unit and contact the local dealer, if necessary. Some simple trouble shooting tips are given below :

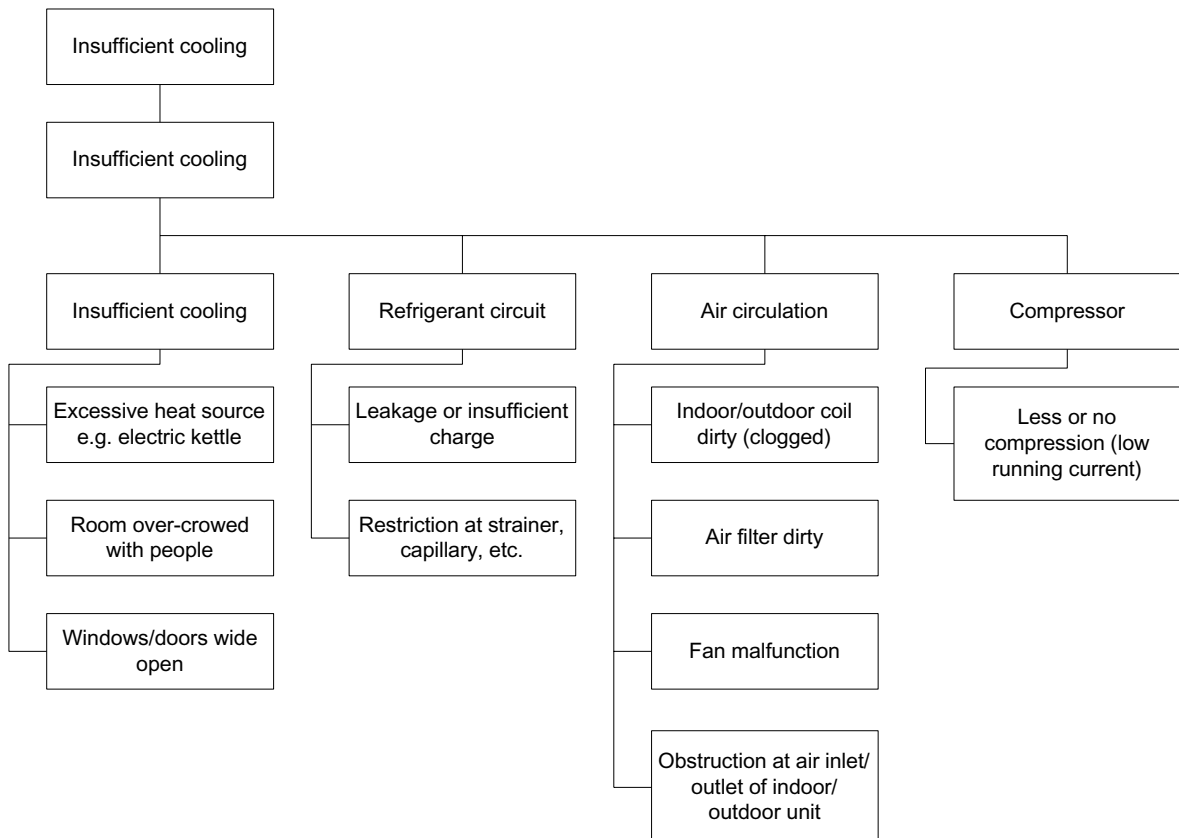
TROUBLE	PROBABLE CAUSE	SUGGESTED ACTION
1. Fan does not work	<ol style="list-style-type: none"> 1. No power supply 2. Fan capacitor faulty 3. Fan motor faulty 4. Switch faulty 	<ol style="list-style-type: none"> 1. Check power supply 2. Contact local dealer 3. Contact local dealer 4. Change switch
2. Fan works, but compressor does not work	<ol style="list-style-type: none"> 1. Thermostat setting too high 2. Compressor capacitor faulty 3. Compressor faulty 4. Compressor contactor faulty 	<ol style="list-style-type: none"> 1. Reset thermostat 2. Contact local dealer 3. Contact local dealer 4. Contact local dealer
3. Both fan and compressor does not work	<ol style="list-style-type: none"> 1. Power failure 2. Starter trip 3. Fuse blown in power switch or operating unit 	<ol style="list-style-type: none"> 1. Operate when power supply resume 2. Reset starter 3. Check and replace fuse
4. Air-Conditioner works but cooling not satisfactory	<ol style="list-style-type: none"> 1. Thermostat setting too high 2. Door and/or windows not closed 3. Condenser coil dirty 4. Some objects blocking the inlet and/or outlet of the unit 5. Refrigerant charge too low 	<ol style="list-style-type: none"> 1. Reset thermostat 2. Close door and/or windows 3. Clean condenser coil 4. Remove the objects 5. Contact local dealer

Generally, there are two kinds of common problems, i.e. starting failure and insufficient cooling. "Starting failure" is caused by electrical defect while "insufficient cooling" is caused by improper application or defects in refrigerant circuit.

Diagnosis Of Starting Failure

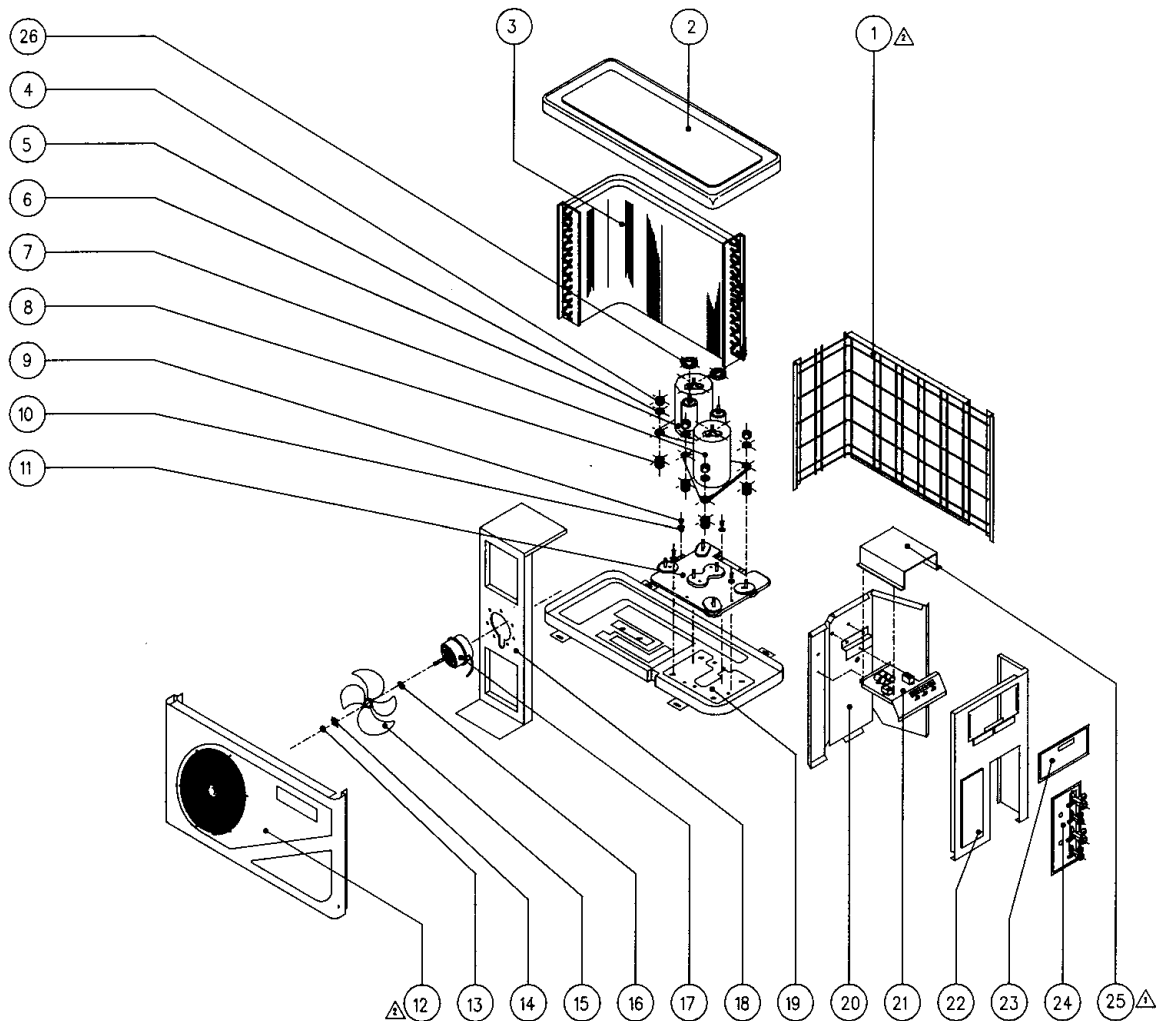


Diagnosis Of Insufficient Cooling



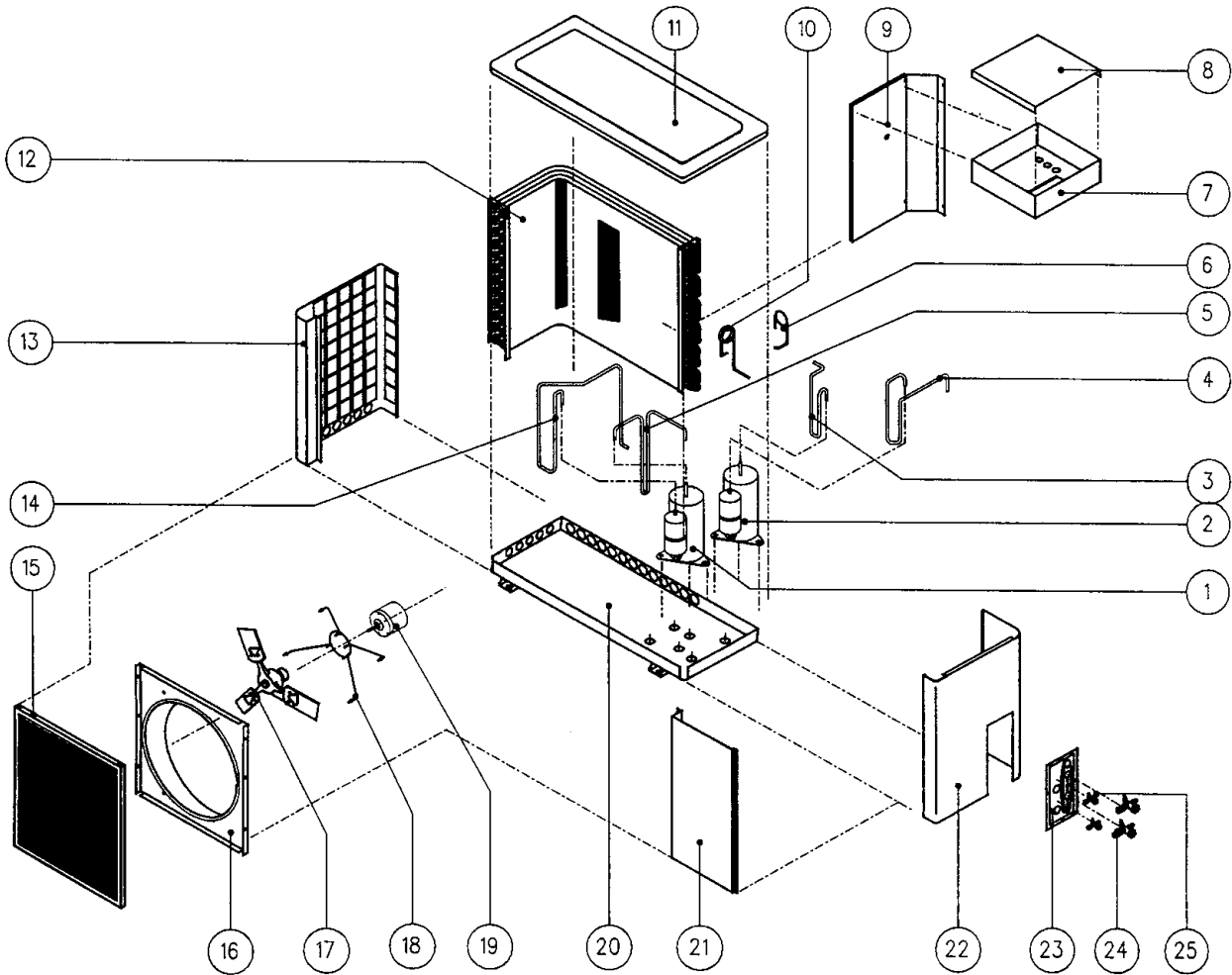
Part List

Model : MMSD/M4MSD 1010 / 1015 / 1515 A/AR



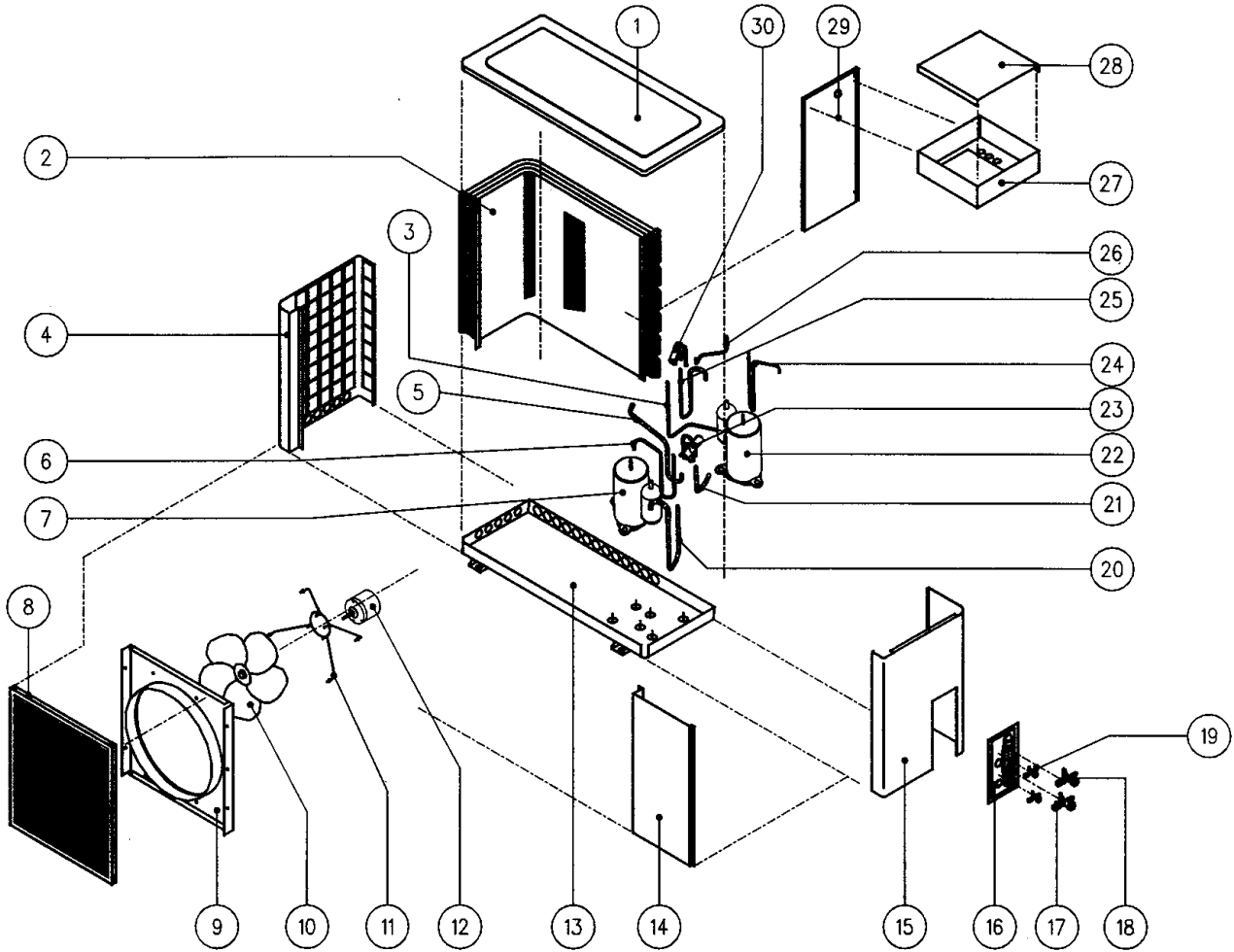
1. BACK PANEL	14. SQUARE WASHER
2. TOP PANEL	15. FAN BLADE
3. CONDENSER COIL ASSEMBLY	16. RING WASHER
4. COMPRESSOR NUT M8	17. FAN MOTOR
5. FLAT WASHER	18. FAN MOTOR BRACKET
6. ROTARY COMPRESSOR 2	19. BASE PAN ASSEMBLY
7. ROTARY COMPRESSOR 1	20. PARTITION ASSEMBLY
8. RUBBER GROMMET	21. TERMINAL BOX PANEL WIRING ASSEMBLY
9. TRUSS HEAD PHILIP SCREW	22. SIDE PANEL
10. SPRING WASHER	23. ACCESS PANEL
11. MOUNTING PLATE ASSEMBLY	24. FLARE VALVE MOUNTING PLATE ASSEMBLY
12. FRONT PANEL	25. TERMINAL BOX COVER
13. HEX NUT 3/8"	

Model : MMSD 1020A / 1520 A



1. ROTARY COMPRESSOR 2 (1.0/1.5HP)	14. SUCTION TUBE 2
2. ROTARY COMPRESSOR 1 (2.0HP)	15. FAN GUARD
3. DISCHARGE TUBE 1	16. ORIFICE FOR 18" PROPELLER
4. SUCTION TUBE 1	17. FAN BLADE 18"
5. DISCHARGE TUBE 2	18. FAN MOTOR BRACKET
6. CAP. TUBE 2 ASSY	19. FAN MOTOR
7. CONTROL BOX ASSY	20. BASE PAN ASSY
8. CONTROL BOX COVER	21. FRONT PANEL
9. PARTITION	22. SIDE PANEL RIGHT
10. CAP. TUBE 1 ASSY	23. VALVE PLATE
11. TOP PANEL	24. FLARE VALVES (GAS)
12. CONDENSER COIL ASSY	25. FLARE VALVES (LIQUID)
13. SIDE PANEL LEFT	

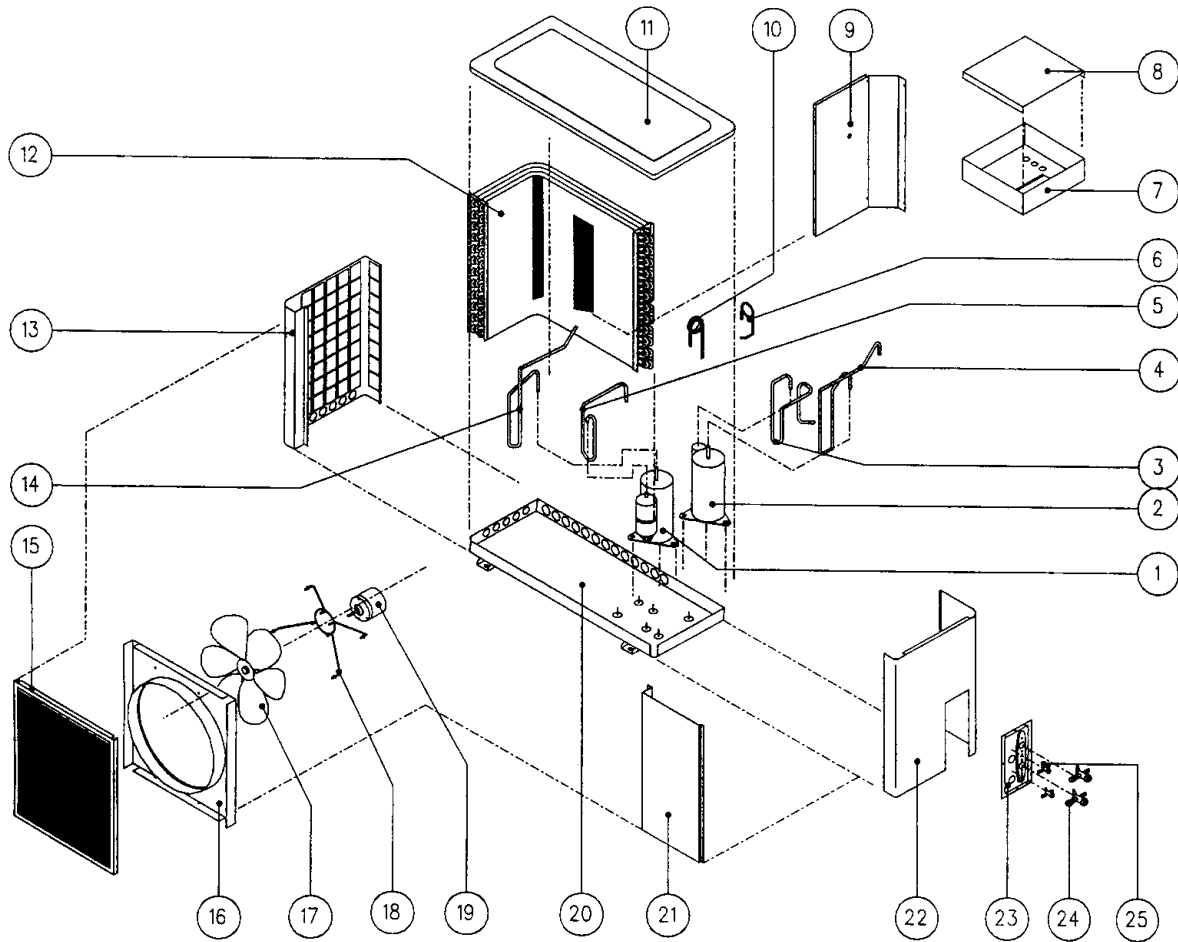
Model : MMSD 1020A / 1520 AR



1. PANEL, TOP
2. ASSEMBLY, CONDENSER COIL
3. TUBE, 4WV 'E' – GAS TO VALVE COMP. 1
4. ASSEMBLY, SIDE PANEL LEFT INS.
5. TUBE, 4WV 'C' – O/D COIL COMP. 1
6. TUBE, DISCHARGE COMP. 2
7. MATSUSHITA COMPRESSOR (2JS350D3BB02)
8. ASSEMBLY, FAN GUARD INS.
9. ASSEMBLY, ORIFICE FOR 19" PROPELLER
10. PROPELLER FAN 19"
11. BRACKET, FAN MOTOR
12. MOTOR, FAN
13. ASSEMBLY, BASE PAN
14. ASSEMBLY, PANEL FRONT INS.
15. ASSY., SIDE PANEL RIGHT INS.

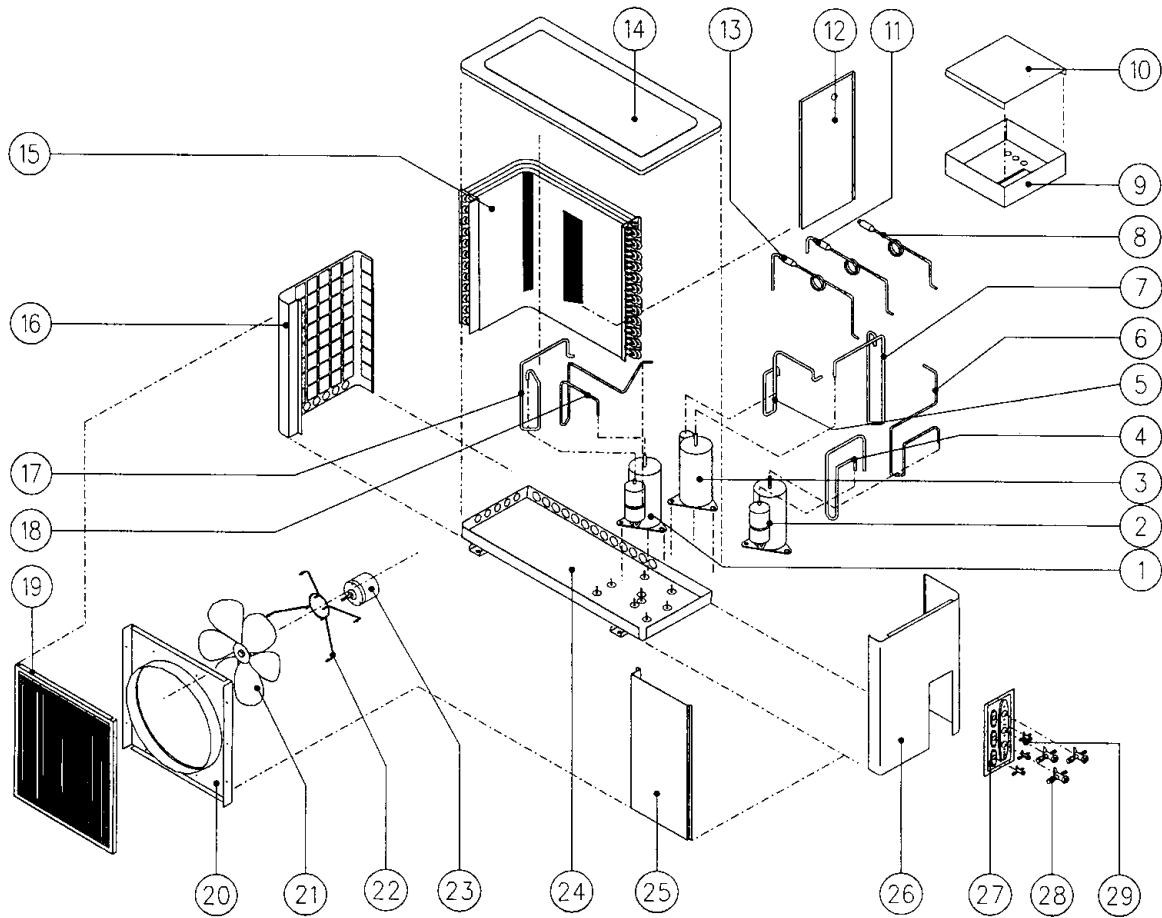
16. ASSEMBLY, FLARE VALVE PLATE
17. VALVE, FLARE 3 WAY 1/2"
18. VALVE, FLARE 3 WAY 5/8"
19. VALVE, FLARE 3 WAY 1/4"
20. ASSY., SUCTION COMP. 2
21. TUBE, 4WV 'E' COMP. 2
22. MATSUSHITA COMPRESSOR (2KS224D3AC02)
23. 4 WAY VALVE (CHV0201 OR V26110B)
24. ASSY., DISCHARGE COMP. 1
25. ASSY., TUBE SUCTION COMP. 1
26. TUBE, 4WV 'C' – GAS 1
27. ASSEMBLY, TERMINAL BOX (MAIN)
28. COVER, TERMINAL BOX
29. PANEL, PARTITION
30. 4 WAY VALVE (CH0101 OR VH7100B)

Model : MMSD 2020A



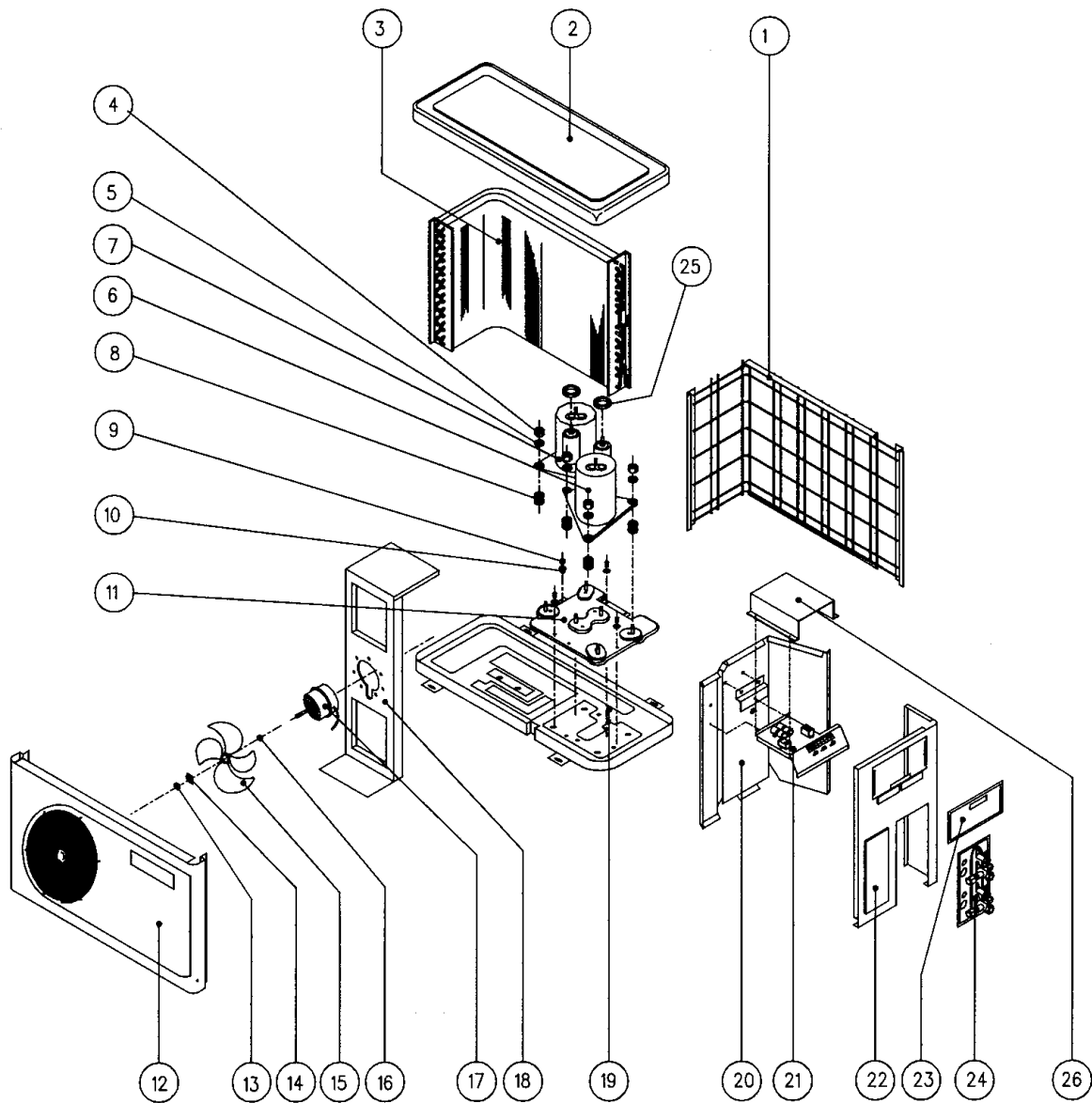
1. ROTARY COMPRESSOR 1	14. DISCHARGE TUBE 1
2. ROTARY COMPRESSOR 2	15. FAN GUARD
3. SUCTION TUBE 2	16. ORIFICE FOR 19" PROPELLER
4. DISCHARGE TUBE 2	17. FAN BLADE 19"
5. SUCTION TUBE 1	18. FAN MOTOR BRACKET
6. CAP. TUBE 2 ASSY	19. FAN MOTOR
7. CONTROL BOX ASSY	20. BASE PAN ASSY
8. CONTROL BOX COVER	21. FRONT PANEL
9. PARTITION	22. SIDE PANEL RIGHT
10. CAP. TUBE 1 ASSY	23. VALVE PLATE
11. TOP PANEL	24. FLARE VALVES (GAS)
12. CONDENSER COIL ASSY	25. FLARE VALVES (LIQUID)
13. SIDE PANEL LEFT	

Model : MMST 101010A – 101020A



1. ROTARY COMPRESSOR 2	16. SIDE PANEL LEFT
2. ROTARY COMPRESSOR 1	17. SUCTION TUBE 2
3. ROTARY COMPRESSOR 3	18. DISCHARGE TUBE 2
4. SUCTION TUBE 1	19. FAN GUARD
5. SUCTION TUBE 3	20. ORIFICE FOR 19" PROPELLER
6. DISCHARGE TUBE 1	21. PROPELLER 19"
7. DISCHARGE TUBE 3	22. FAN MOTOR BRACKET
8. CAP. TUBE 1 ASSY	23. FAN MOTOR
9. CONTROL BOX ASSY	24. BASE PAN ASSY
10. CONTROL BOX COVER	25. FRONT PANEL
11. CAP. TUBE 2 ASSY	26. SIDE PANEL RIGHT
12. PARTITION	27. VALVE PLATE
13. CAP. TUBE 3 ASSY	28. FLARE VALVES (GAS)
14. TOP PANEL	29. FLARE VALVES (LIQUID)
15. CONDENSER COIL ASSY	

Model : MMSH8K8A



1. BACK PANEL

2. TOP PANEL

3. CONDENSER COIL ASSY

4. HEXAGON NUT

5. FLAT WASHER

6. ROTARY COMPRESSOR A

7. ROTARY COMPRESSOR B

8. RUBBER GROMMET

9. TRUSS HEAD PHILLIP SCREW

10. SPRING WASHER

11. MOUNTING PLATE ASSEMBLY

12. FRONT PANEL

13. HEX. NUT 3/8"

14. SQUARE WASHER

15. FAN BLADE

16. RING WASHER

17. FAN MOTOR

18. FAN MOTOR BRACKET

19. BASE PAN ASSEMBLY

20. PARTITION ASSEMBLY

21. TERMINAL BOX PANEL WIRING ASSEMBLY

22. SIDE PANEL

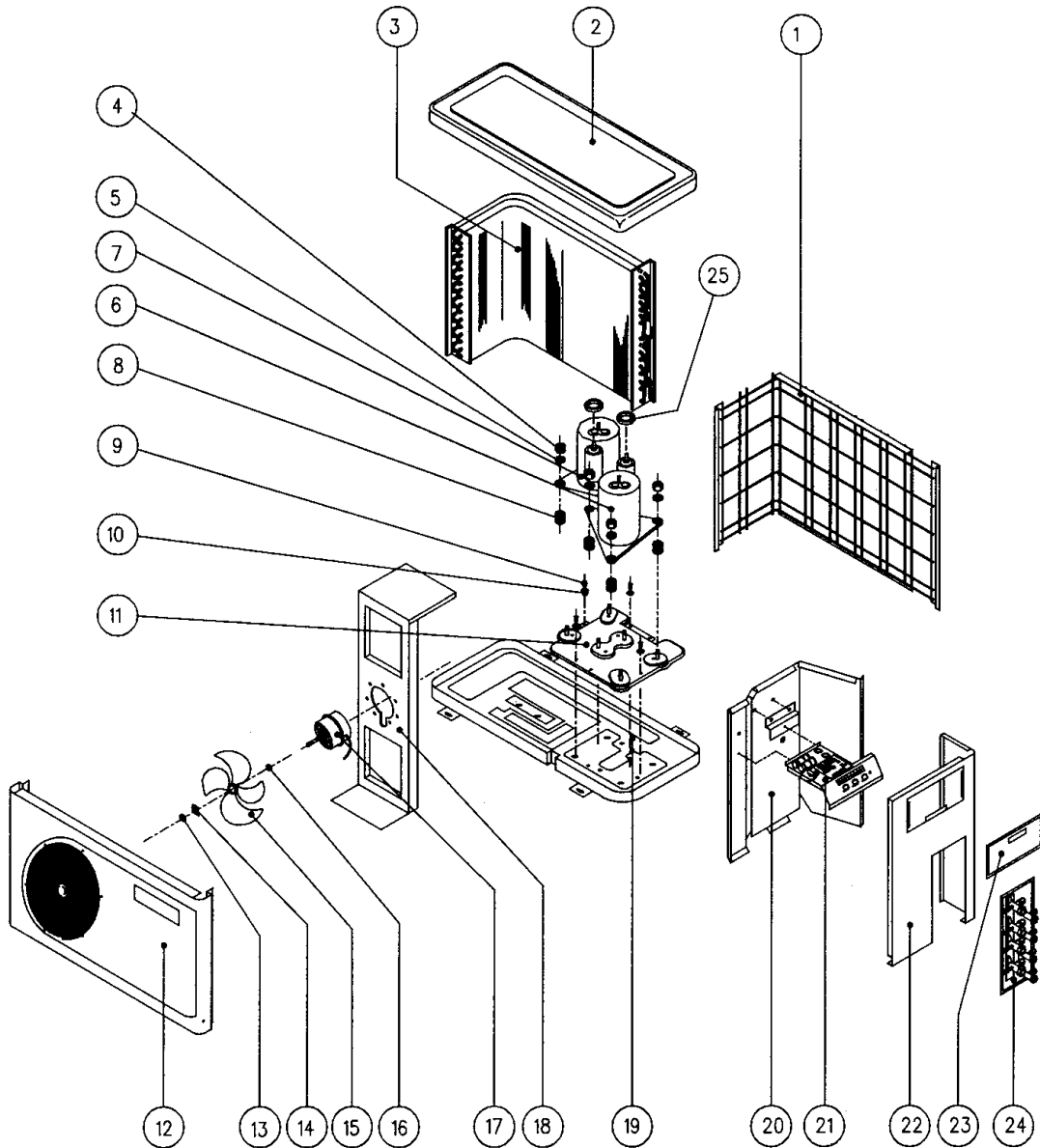
23. ACCESS PANEL

24. VALVE PLATE ASSEMBLY

25. RUBBER DAMPER

26. TERMINAL BOX COVER

Model : MMSH8K66A / MMSH66K66A / MMSH66K555A



1. BACK PANEL

2. TOP PANEL

3. CONDENSER COIL ASSY

4. COMPRESSOR NUT M8

5. FLAT WASHER

6. ROTARY COMPRESSOR A

7. ROTARY COMPRESSOR B

8. RUBBER GROMMET

9. TRUSS HEAD PHILLIP SCREW

10. SPRING WASHER

11. MOUNTING PLATE ASSEMBLY

12. FRONT PANEL

13. HEX. NUT 3/8"

14. SQUARE WASHER

15. FAN BLADE

16. RING WASHER

17. FAN MOTOR

18. FAN MOTOR BRACKET

19. BASE PAN ASSEMBLY

20. PARTITION ASSEMBLY

21. TERMINAL BOX PANEL WIRING ASSEMBLY

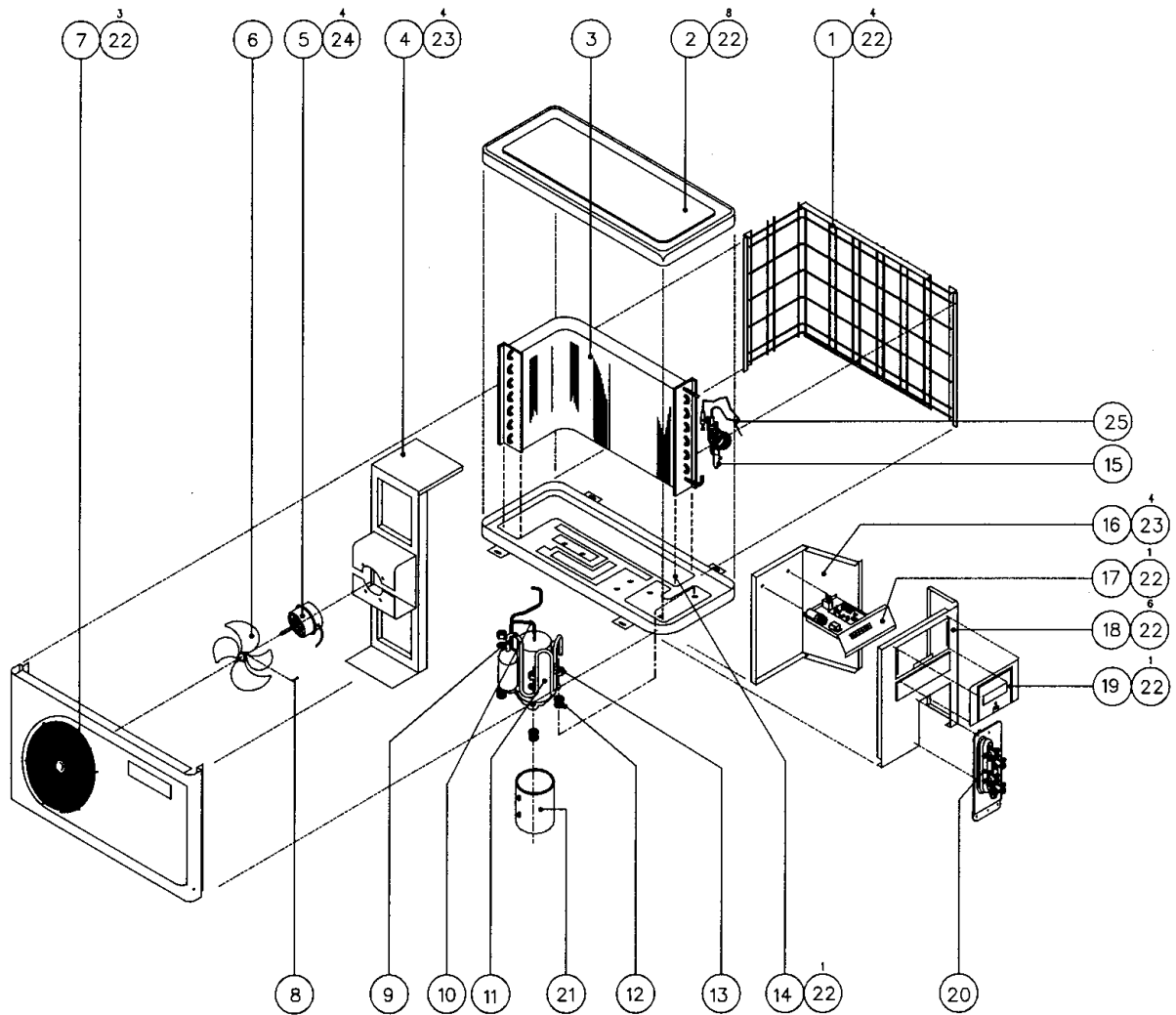
22. SIDE PANEL

23. ACCESS PANEL

24. VALVE PLATE ASSEMBLY

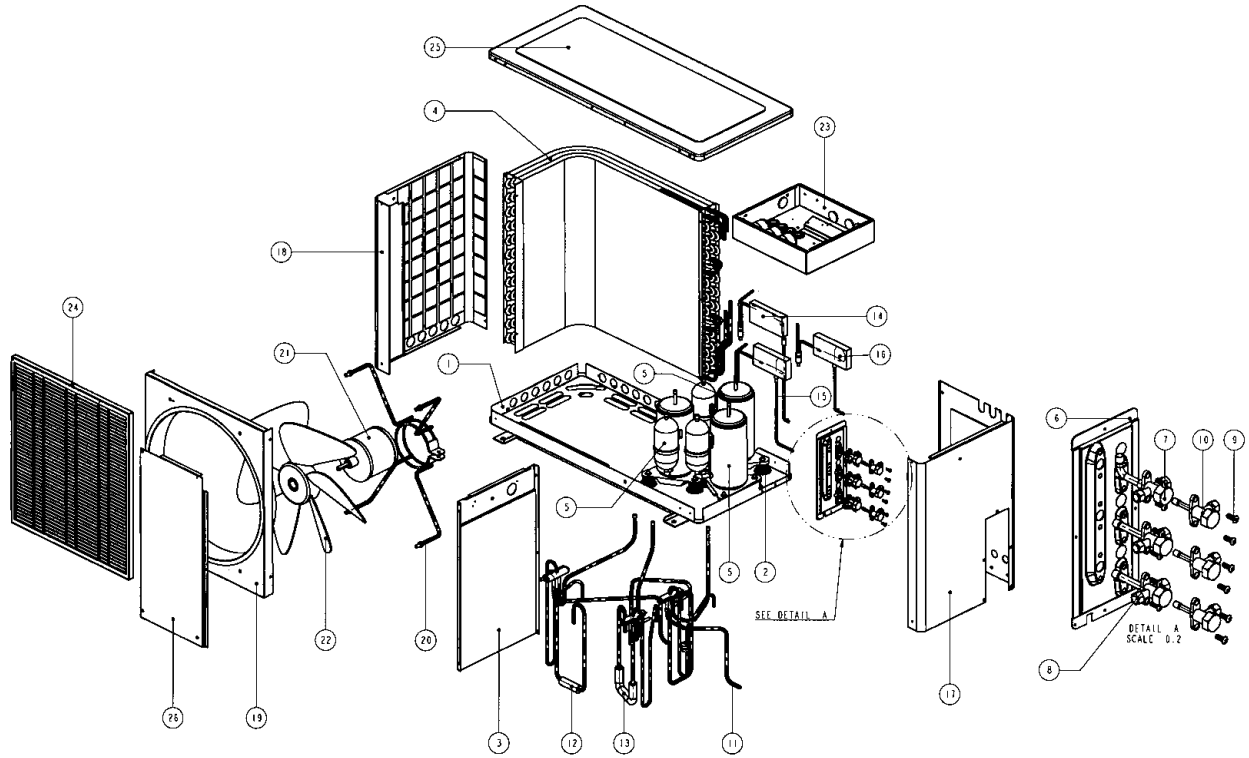
25. RUBBER DAMPER

Model : MMSHK77A



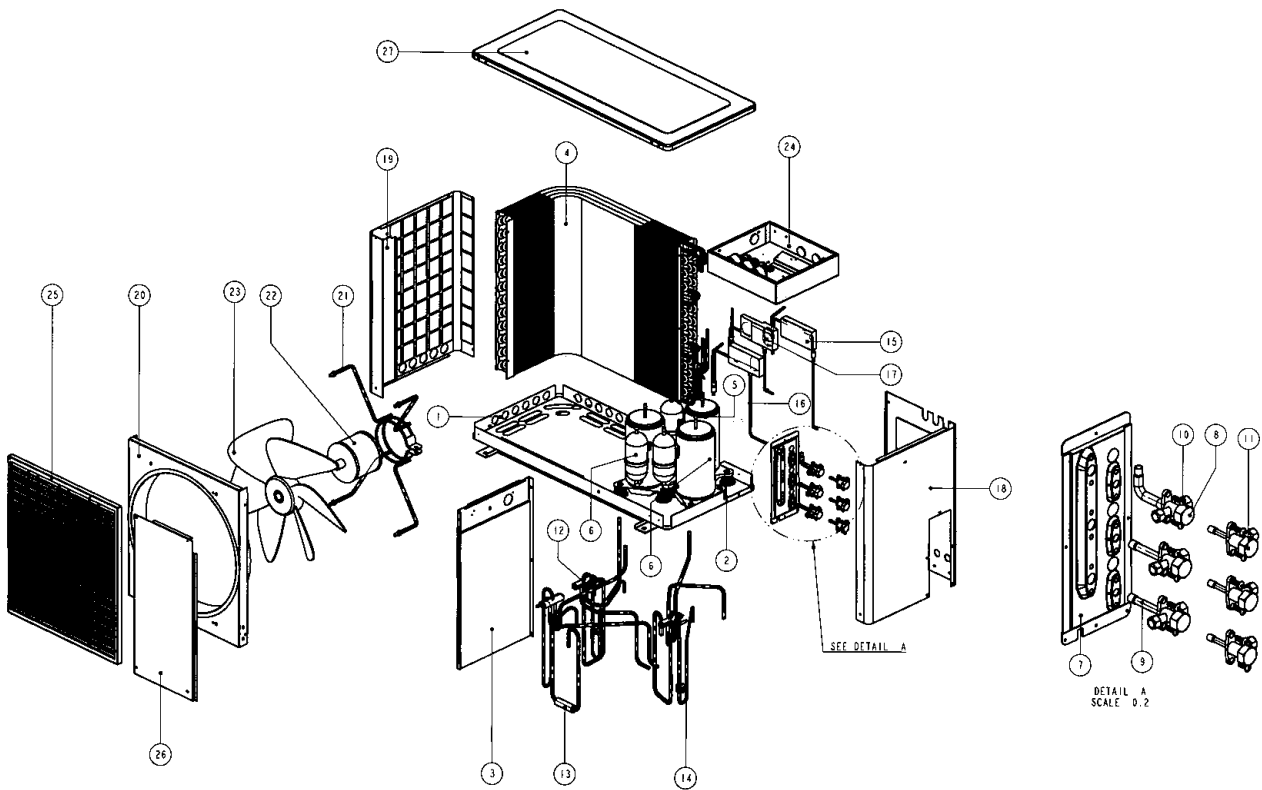
1. BACK PANEL ASSY	14. BASE PAN ASSY
2. TOP PANEL ASSY	15. CAPILLARY TUBE ASSY
3. CONDENSER COIL ASSY	16. PARTITION ASSY
4. MOTOR MOUNTING BRACKET	17. TERMINAL BOX ASSY
5. FAN MOTOR	18. SIDE PANEL ASSY
6. FAN BLADE	19. ACCESS PANEL
7. FRONT GRILLE ASSY	20. VALVE PLATE ASSY
8. FAN SET SCREW	21. COMPRESSOR JACKET
9. TUBE SUCTION A & B ASSY	22. TRUSS HEAD PHILIP SCREW
10. DISCHARGE TUBE	23. PAN HEAD TAPPING SCREW
11. ROTARY COMPRESSOR	24. TRUSS HEAD PHILIP SCREW
12. RUBBER GROMMET	25. SOLENOID COIL INS 1&2 ASSY
13. NUT WITH WASHER (M8)	

Model : M4MST101010AR



1. ASSY., BASE PAN	14. ASSY., CAP. TUBE 1 (1.0 HP)
2. COMPRESSOR, RUBBER GROMMET	15. ASSY., CAP. TUBE 2 (1.0 HP)
3. ASSY., INS. PARTITION	16. ASSY., CAP. TUBE 3 (1.0 HP)
4. ASSY., OUTDOOR COIL MAIN	17. ASSY., SIDE PANEL RIGHT INS.
5. ASSY., COMP. 4PS1640AA	18. PANEL, SIDE LEFT
6. ASSY., VALVE PLATE MAIN	19. ASSY., ORIFICE 19" PROPELLER
7. ASSY., 3-WAY VALVE (3/8")	20. BRACKET, MOTOR
8. ASSY., 3-WAY VALVE (3/8")	21. ASSY., FAN MOTOR
9. SCREW, TRUSS HEAD PHILLIP	22. PROPELLER, FAN (19")
10. ASSY., 2-WAY VALVE (1/4")	23. ASSY., PANEL TERMINAL BOX
11. ASSY., 4WV COMP. 1 (1.0 HP)	24. FAN, GUARD
12. ASSY., 4WV COMP. 2 (1.0 HP)	25. PANEL, TOP
13. ASSY., 4WV COMP. 3 (1.0 HP)	26. PANEL, FRONT

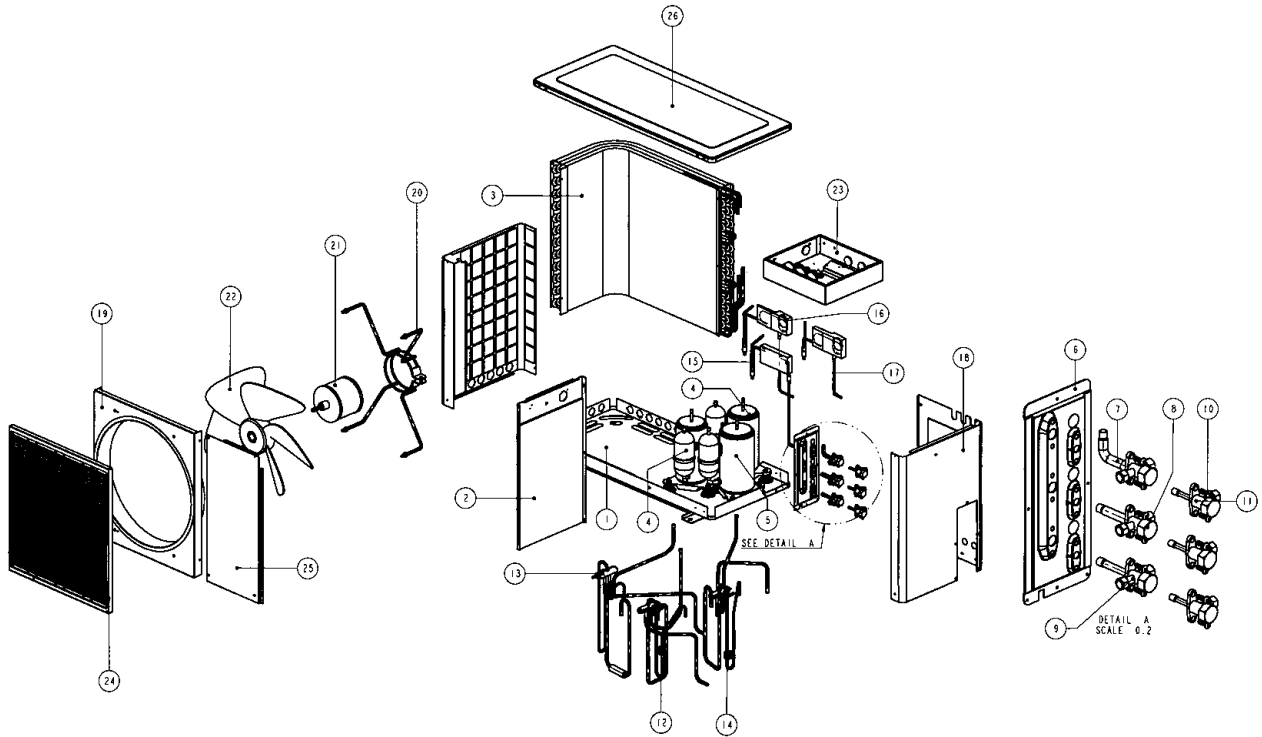
Model : M4MST101015AR



- 1. ASSY., BASE PAN
- 2. COMPRESSOR, RUBBER GROMMET
- 3. ASSY., INS. PARTITION
- 4. ASSY., OUTDOOR COIL MAIN
- 5. ASSY., COMP. 4PS1640AA
- 6. ASSY., COMP. 4PS2250AA
- 7. ASSY., VALVE PLATE MAIN
- 8. ASSY., 3-WAY VALVE (1/2")
- 9. ASSY., 3-WAY VALVE (3/8")
- 10. SCREW, TRUSS HEAD PHILLIP
- 11. ASSY., 2-WAY VALVE (1/4")
- 12. ASSY., 4WV COMP. 1 (1.0 HP)
- 13. ASSY., 4WV COMP. 2 (1.0 HP)
- 14. ASSY., 4WV COMP. 3 (1.5 HP)

- 15. ASSY., CAP. TUBE 1 (1.0 HP)
- 16. ASSY., CAP. TUBE 2 (1.0 HP)
- 17. ASSY., CAP. TUBE 3 (1.5 HP)
- 18. ASSY., SIDE PANEL RIGHT INS.
- 19. PANEL, SIDE LEFT
- 20. ASSY., ORIFICE 19" PROPELLER
- 21. BRACKET, MOTOR
- 22. ASSY., FAN MOTOR
- 23. PROPELLER, FAN (19")
- 24. ASSY., PANEL TERMINAL BOX
- 25. FAN, GUARD
- 26. PANEL, FRONT
- 27. PANEL, TOP

Model : M4MST101515AR



1. ASSY., BASE PAN

2. ASSY., INS. PARTITION

3. ASSY., OUTDOOR COIL MAIN

4. ASSY., COMP. 4PS1640AA

5. ASSY., COMP. 4PS2250AA

6. ASSY., VALVE PLATE MAIN

7. ASSY., 3-WAY VALVE (1/2")

8. ASSY., 3-WAY VALVE (1/2")

9. ASSY., 3-WAY VALVE (3/8")

10. SCREW, TRUSS HEAD PHILLIP

11. ASSY., 2-WAY VALVE (1/4")

12. ASSY., 4WV COMP. 1 (1.0 HP)

13. ASSY., 4WV COMP. 2 (1.5 HP)

14. ASSY., 4WV COMP. 3 (1.5 HP)

15. ASSY., CAP. TUBE 1 (1.0 HP)

16. ASSY., CAP. TUBE 2 (1.5 HP)

17. ASSY., CAP. TUBE 3 (1.5 HP)

18. ASSY., SIDE PANEL RIGHT INS.

19. ASSY., ORIFICE 19" PROPELLER

20. BRACKET, MOTOR

21. ASSY., FAN MOTOR

22. PROPELLER, FAN (19")

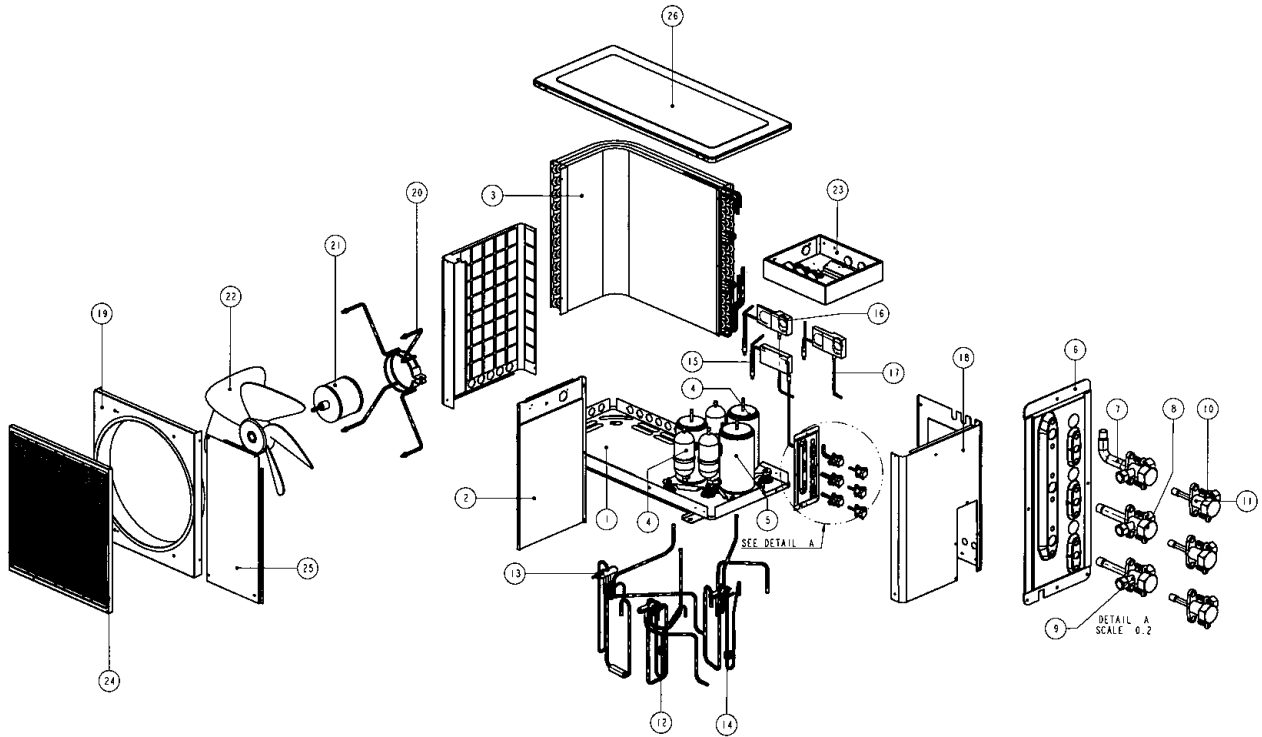
23. ASSY., PANEL TERMINAL BOX

24. FAN, GUARD

25. PANEL, FRONT

26. PANEL, TOP

Model : M4MST151515AR



1. ASSY., BASE PAN	14. ASSY., CAP. TUBE 2 (1.5 HP)
2. ASSY., INS. PARTITION	15. ASSY., CAP. TUBE 3 (1.5 HP)
3. ASSY., OUTDOOR COIL MAIN	16. ASSY., SIDE PANEL RIGHT INS.
4. ASSY., VALVE PLATE MAIN	17. PANEL, ASSY. SIDE LEFT
5. ASSY., 3-WAY VALVE (½")	18. ASSY., ORIFICE 19" PROPELLER
6. ASSY., 3-WAY VALVE (½")	19. BRACKET, MOTOR
7. SCREW, TRUSS HEAD PHILLIP	20. ASSY., FAN MOTOR
8. ASSY., 2-WAY VALVE (¼")	21. PROPELLER, FAN (19")
9. ASSY., COMP. 4PS2250AA	22. ASSY., PANEL TERMINAL BOX
10. ASSY., 4WV COMP. 1 (1.5 HP)	23. FAN, GUARD
11. ASSY., 4WV COMP. 2 (1.5 HP)	24. PANEL, TOP
12. ASSY., 4WV COMP. 3 (1.5 HP)	25. PANEL, FRONT
13. ASSY., CAP. TUBE 1 (1.5 HP)	

